ADH.8...4/3 AND 4/2
PILOTED VALVES CETOP 8/NG25

Type ADH.8 distributors are intended for interrupting, inserting and diverting a hydraulics system flow.
Normally these distributors are composed of a main stage, crossed by circuit main flow, and of a pilot stage available in several versions.
Various types of controls are available, used either individually or in combination for, among other functions, stroke limitation and main spool movement speed control, in order to optimize the hydraulic system operation where this type of valve is employed.
In those cases where normally to drain spools are used, it is necessary to remember that the minimum changeover pressure due to the opposing springs is equal to approximately 5 bar (see the operating features table next pages) and it is consequently necessary to specify when ordering the check valve incorporated in the P line, if required (as shown below).

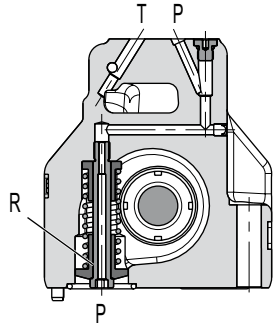
- Mounting surface in accordance with UNI ISO 4401 - 08 - 07 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-08).
- Pilot operated spool, solenoid controller.
- Stroke control of main spool.
- Presetting for pressure reducing valve mounting.
- Presetting for single-acting throttle valve mounting.

ADH.8...	
STANDARD SPOOLS FOR ADH.8	CH. I PAGE 58
TECH. SPECIFICATIONS ADH.8...	CH. I PAGE 59
SUBPLATES BSH.8...	CH. I PAGE 60
CETOP 3/NG06	CH. I PAGE 8
STANDARD SPOOLS FOR AD.3.E	CH. I PAGE 10
AD.3.E...	CH. I PAGE 11
"D15" DC COILS	CH. I PAGE 18
"B14" AC SOLENOIDS	CH. I PAGE 18
STANDARD CONNECTORS	CH. I PAGE 19

ORDERING CODE

ADH	Piloted valve **(Pilot valves and any modulating valves should be ordered separately)**
8	CETOP 8/NG25
*	Mounting type (see next page)
**	Spool type (see next page)
*	Piloting and draining **I** = X internal / Y internal **IE** = X internal / Y external **EI** = X external / Y internal **E** = X external / Y external (see Tab.1 at side)
R	Check valve incorporated at port P - setting 5 bar (Tab. 2 below) Only for **I, IE** versions (Omit if not required)
**	**00** = No variant **LC** = Main spool stroke limiter
2	Serial No.

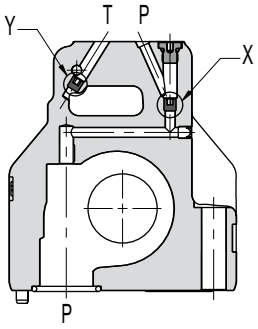
TAB. 2 - INTERNAL CHECK ON P



• For the spools 02-04-14-28 the piloting is normally external; the internal piloting is possible with the internal check valve (R).

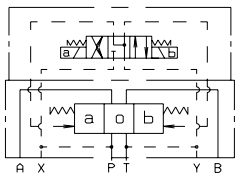
TAB.1 - PLUGS ARRANGEMENT FOR THE PILOT AND DRAIN LINES

Plugs type used: M6x6 both for pilot X and drain Y

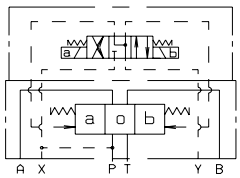


TIPO DI VALVOLA		Montaggio tappi	
		X	Y
ADH8---I	X internal piloting Y internal draining	NO	NO
ADH8---IE	X internal piloting Y external draining	NO	YES
ADH8---EI	X external piloting Y internal draining	YES	NO
ADH8---E	X external piloting Y external draining	YES	YES

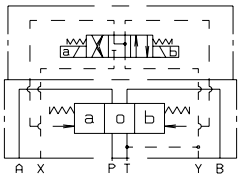
ADH.8...I



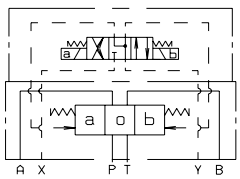
ADH.8...IE



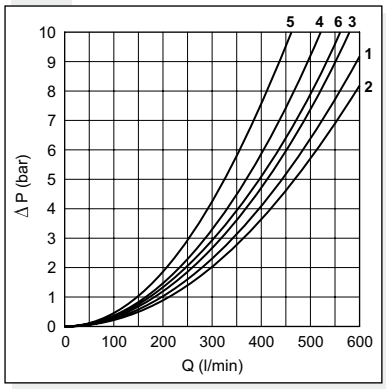
ADH.8...EI



ADH.8...E



PRESSURE DROPS



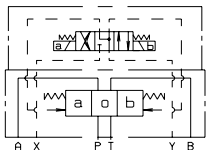
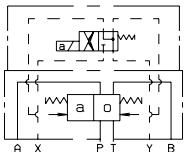
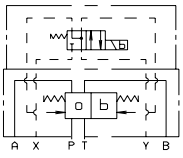
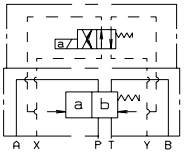
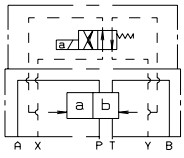
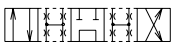
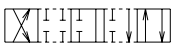
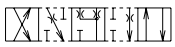
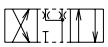
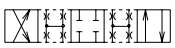
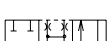
The diagram shows the pressure drops in relation to spools adopted for normal usage (see table).
The fluid used was a mineral based oil with a viscosity of 35 mm²/s at 50° C.

Spool type		Connections				
		P→A	P→B	A→T	B→T	P→T
01	ENERGIZING	1	1	2	3	
02	DE-ENERGIZ. ENERGIZING	2	2	1	2	6(1)
03	DE-ENERGIZ. ENERGIZING	1	1	4(2) 1	4(3) 2	
04	DE-ENERGIZ. ENERGIZING	6	6	3	4	5
05	DE-ENERGIZ. ENERGIZING	4(2) 2	4(3) 2	2	3	
66	DE-ENERGIZ. ENERGIZING	1	1	2	4 2	
10	ENERGIZING	1	1	2	3	
14	DE-ENERGIZ. ENERGIZING	6	6	3	4	5(3)
28	DE-ENERGIZ. ENERGIZING	6	6	4	3	5(2)
23	DE-ENERGIZ. ENERGIZING	1	4 2	2	3	
	Curve No.					

Notes: (1) A/B stopped - (2) B stopped - (3) A stopped

SPOOLS AND MOUNTING TYPE

(•) For the E mounting the locating spring works only with the steady system

	C mounting	A mounting	B mounting	E mounting	P mounting
Pilot Piloted	**AD.3.E.03.C... ADH.8.C...**	**AD.3.E.03.E... ADH.8.A...**	**AD.3.E.03.F... ADH.8.B...**	**AD.3.E.16.E... ADH.8.E...**	**AD3E16E/AD3E16F ADH.8.P...**
Scheme					
Spool type					
01					
02					
03					
04(*) (**)					
05					
66					
10*					
14*					
28*					
23*					

(* SPOOLS WITH PRICE INCREASING)

(** THE SPOOL 04 IS AVAILABLE FOR OPERATING PRESSURES IN THE P/A/B LINES, MAX. 320 BAR)

PILOT SOLENOID CONTROL VALVE SPECIFICATIONS

FOR DIFFERENT CONTROLS, PLEASE CONTACT OUR TECHNICAL ARON SERVICE

Max. operating pressure ports P/A/B	420 bar
The spool 04 is available for operating pressures in the P/A/B lines	max. 320 bar
Max. operating pressure port T (int. drainage)	160 bar
Max. operating pressure port T (ext. drainage)	250 bar
Max. piloting pressure	350 bar
Max. piloting pressure with main spool stroke limiter (LC variant)	250 bar
Min. piloting pressure*	5 bar
Max. flow with 04-14-28 spools	500 l/min a 210 bar 450 l/min a 320 bar
Max. flow with all other spools	600 l/min a 210 bar 500 l/min a 320 bar
Piloting oil volume for engagement 3 position valves	11.1 cm^3
Piloting oil volume for engagement 2 position valves	22.12 cm^3
Hydraulic fluid	mineral oil DIN 51524
Fluid viscosity	2.8 ÷ 380 mm^2/s
Fluid temperature	-20°C ÷ 70°C
Ambient temperature	-20°C ÷ 50°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $ß_{25}≥75$
Weight ADH8 without pilot valve	13,1 Kg
Weight ADH8 with pilot valve with 1 AC solenoid	14,3 Kg
Weight ADH8 with pilot valve with 1 DC solenoid	14,5 Kg
Weight ADH8 with pilot valve with 2 AC solenoids	14,6 Kg
Weight ADH8 with pilot valve with 2 DC solenoids	15,1 Kg

* For valves with internal drain (Y), tank pressure on T must be added to min. piloting pressure.
Min. piloting pressure is 5 bar with low flow rate, but it is up to 12 bar with higher flow rate.

For version "R" with check valve on P, the cracking pressure of 5 bar is obtained with flow rate > 25 l/min.

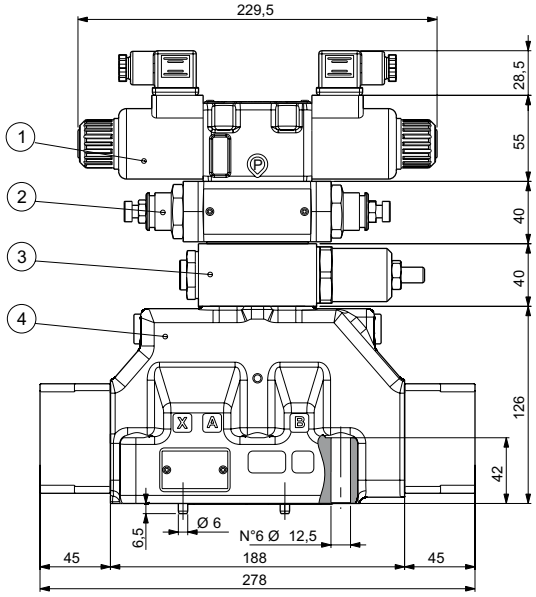
Switching time

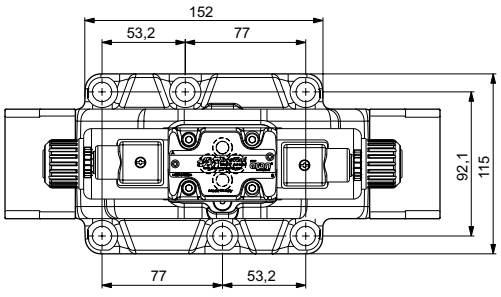
Such values refer to a solenoid valve with P = 100 bar pressure using a mineral oil at 50°C with 36 mm^2/sec viscosity PA and BT connections.

SWITCHING TIMES PILOTED VALVE

Solenoids	ENERGIZING ±10% (ms) 2 posit.	ENERGIZING ±10% (ms) 3 posit.	DE-ENERGIZING ±10% (ms) 2 posit.	DE-ENERGIZING ±10% (ms) 3 posit.
AC	60	45	90	60
DC	75	55	90	60

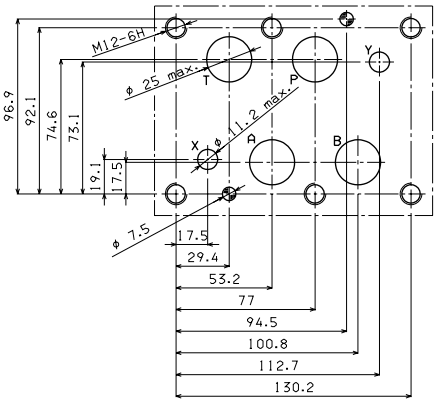
OVERALL DIMENSIONS





1 Piloted solenoid valve type **AD3E (CETOP3 NG6)**
2 Flow regulation valve type **AM3QF..C**
3 Pressure reduction valve type **AM3RD..C**
4 Main valve type **ADH8***
* The piloted valve is provided with a calibrated screw M6 with hole ø1.5, already mounted on the port "P".

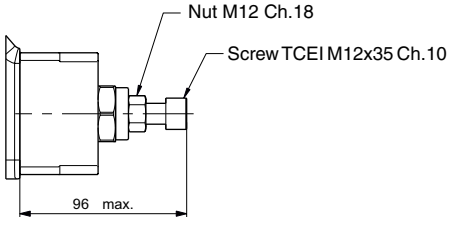
CETOP 8 MOUNTING SURFACE



- Piloted valve fixing: n° 6 screws T.C.E.I. M12x60
- Tightening torque: 115 Nm with screw Cl. 12.9**
  69 Nm with screw Cl. 8.8

** Recommended for applications over 350 bar

- Seals: n°4 OR 2-123/3118 type (29.82x2.62) - 90 Shore
  n°2 OR 2-117/3081 type (20.24x2.62) - 90 Shore



SPOOL STROKE ADJUSTMENT
(LC variant)