



AM.7.QF...

AM.7.QF... MODULAR FLOW REGULATOR CETOP 7



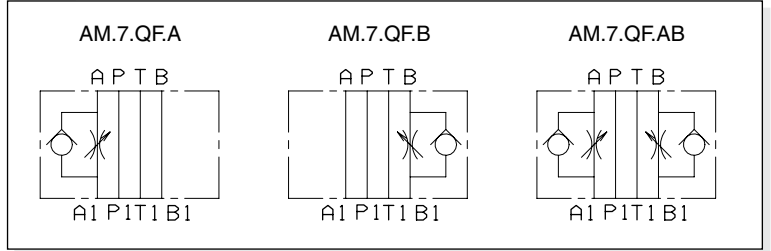
AM.7.QF type one way non-compensated throttle valve are fitted with an O-Ring mounting plate which allows its assembly for either input or output regulation. Adjustment is obtained by means of a grub screw. They are available in the three regulating configurations shown in the hydraulic diagrams.

Max. operating pressure	350 bar
Flow rate regulation	on 10 screw turns
Max. flow	250 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm ² /s
Fluid temperature	-20°C ÷ 80°C
Ambient temperature	-20°C ÷ 50°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter $\beta_{25} \geq 75$
Weight AM.7.QF for A or B versions	7,35 Kg
Weight AM.7.QF for AB version	7,7 Kg

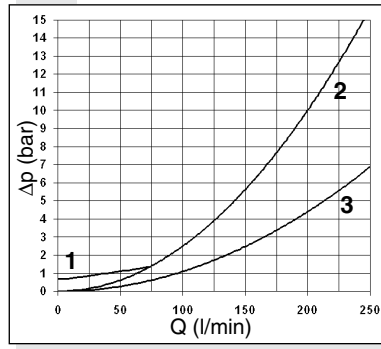
ORDERING CODE

- AM** Modular valve
- 7** CETOP 7/NG16
- QF** Non compensated throttle valve
- **** Control on lines
A = meter out control on line **A**
AB = meter out control on lines **A** and **B**
B = meter out control on line **B**
- *** Type of adjustment
M = Plastic knob
C = Grub screw
- **** **00** = No variant
V1 = Viton
- 1** Serial No.

HYDRAULIC SYMBOLS

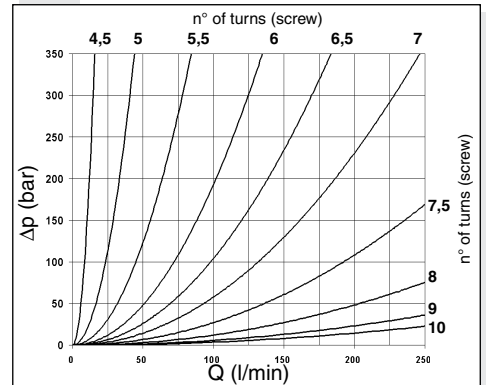


PRESSURE DROPS $\Delta P-Q$



- 1** = Regulator closed A→A1 / B→B1
- 2** = Regulator open A→A1 / B→B1
- 3** = Without regulator A→A1 (AM.7.QF.B) / B→B1 (AM.7.QF.A)

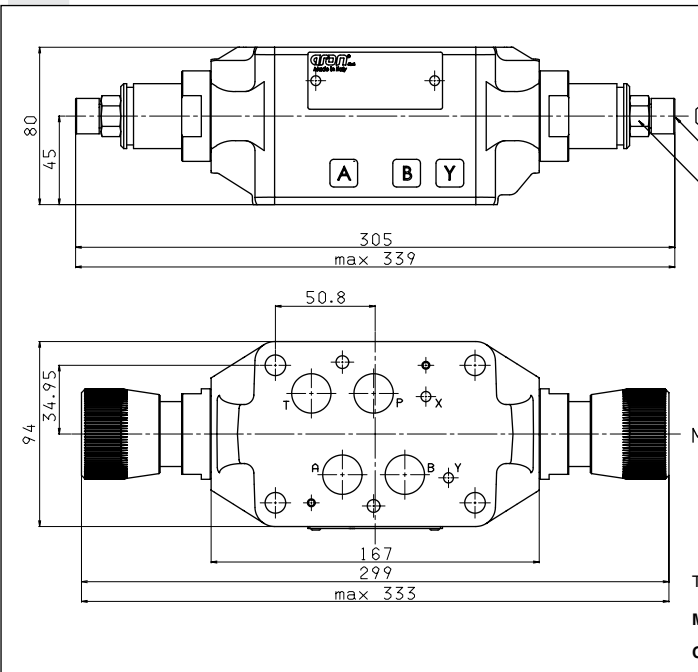
REGULATED FLOW RATE



Regulated flow rate depending on No. of turns: from 4,5 to 10 turns (unscrewing).

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

OVERALL DIMENSIONS



- Valve fixing:
n° 4 screws T.C.E.I. M10 - Tightening torque 40 Nm
n° 2 screws T.C.E.I. M6 - Tightening torque 8 Nm
The longer of the screws depends on the type of assembly used. Fixing screws UNI 5931 with material specifications 12.9.
- Seals:
n° 4 pieces OR 2-118/90SH PARKER (type 130)
n° 2 pieces OR 2-013/90SH PARKER (type 2043)

CETOP 7 (4.2-4-07) MOUNTING SURFACE

