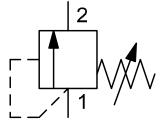


# AC INTERNATIONAL

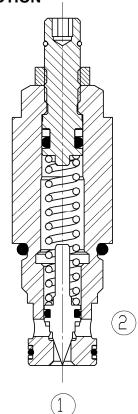
# **SYMBOL**



up to 20 l/min up to 350 bar

# **Pressure Relief Valve** Poppet type, direct acting Cartridge-Minivalve - 350 bar **DB06C-01**

### **FUNCTION**



The Pressure relief valve DB06C is a direct acting, spring loaded valve with damped characteristics. Its job is to limit the pressure in the system. The spring acts with a certain force on the piston and presses it on the valve seat. On the opposite side the system pressure works at port 1. If the hydraulic force is lower than the spring pressure the valve remains closed. Only if the force is higher, the valve opens and the flow will be let to port 2 (tank). If the system pressure is equal to the spring pressure the valve closes again.

Attention: Pressure at port 2 increases the opening pressure! If ports are interchanged or the pressure adjustment is higher than the operating pressure, the function of the valve is invalid.

# **FEATURES**

- All exposed surfaces corrosion-proof
- All valve parts made of high-strength steel with hardened and ground components to ensure minimal wear and extend service life
- Adjustable under full system pressure
- Adjustable over the u.m. pressure range
- Various pressure ranges up to 350 bar
- Poppet type valve with damped characteristics

# **SPECIFICATIONS**

MTTF<sub>d</sub>:

Operating pressure: max. 350 bar Nominal flow: max. 20 l/min Pressure ranges: 0 up to 125 bar 0 up to 210 bar

35 up to 350 bar

leakage-free, < max. 0,35 cm<sup>3</sup>/min at 75% Leakage:

nominal pressure

Min. - 30°C up to max. +100° C Temperature range of operating fluid: Ambient temperature range: Min. - 30°C up to max. + 60° C Fluid: Hydraulic fluid to DIN 51524 T1 + T2 Viscosity range: min. 7,4 mm<sup>2</sup>/s up to max. 420 mm<sup>2</sup>/s

Filtration: Class 21 / 19 /16 according to ISO 4406 or cleaner

150 years

Installation: no orientation restrictions Materials:

Valve body: steel with hardened work

surfaces

Piston: hardened and ground steel

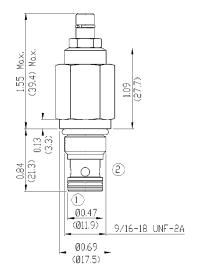
Seals: NBR (Standard)

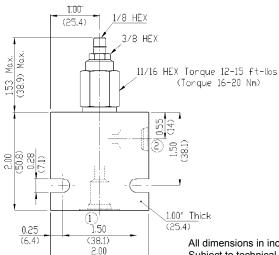
FKM (optional, temperature range -20°C up to +120°C)

Back-up rings: TPE-E

FC06-2 Cavity: Weight: 0,068 kg

# **DIMENSIONS**

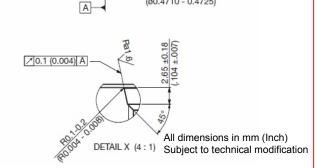




All dimensions in inch (mm) Subject to technical modification (50.8)

ø25 (ø.984)

#### FC06-2 ø15.70 ±0.05 (ø0.618 ±.002) 11.12 min (0.438 min) 9/16-18 UNF-2B 0 0.025 (0.001) A 0.50 (0.020) ø12.75 (ø0.502) 0.025 (0.001) A Ra1.6/ 22.50 min (0.886 min) 16.10 (0.634) 21.50 (0.846) R0.4 max (R0.015 max) 30° DETAIL X 9 ø5.0 max 0.197 max) ø11.51 Pilot Drill (ø0.453 Pilot Drill) Rat



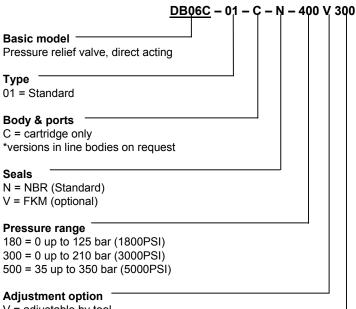
# **Tools**

Cavity

Code	Part No.
Twist drill	2582046
Countersink	2582047



### **MODEL CODE**



V = adjustable by tool

Setting

omission = 50% of max. Pressure

= factory preset pressure in PSI (/10)

Other pressures on request

#### Standard models

Name	Part No.
DB06C-01-C-N-180V	2610322
DB06C-01-C-N-300V	2610324
DB06C-01-C-N-500V	2610342
Other types on request	

#### \*Line bodies

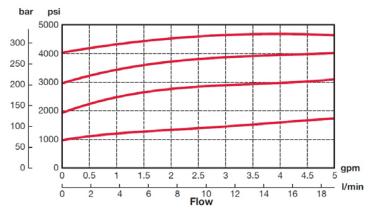
Code	Part No.	Material	Ports	<u>Pressure</u>
FH062-SB2	3740528	steel, zinc plate	ed G1/4	420 bar
FH062-AB2	3741297	Alu, anodized	G1/4	245 bar
other line bodie	s on request			

#### Seal kits

Code	Part No.
Seal kit-NBR	2610184
Seal kit-FKM	2610185

# **PERFORMANCE**

Measured at 28 mm<sup>2</sup>/s and T oil = 38°C



#### Annotation

The technical information in this brochure are relating to the operating conditions and applications. At deviant applications and/or operating conditions please contact the technical dept. Technical information are

subject to technical modifications.

Justus-von-Liebig-Str. 5 66280 Sulzbach / Saar Tel.: 06897 / 509 -0 Fax: 06897 / 509 -598 Email: flutec@hydac.com

HYDAC Fluidtechnik GmbH