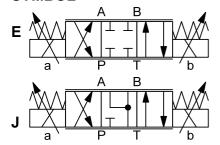


AC INTERNATIONAL



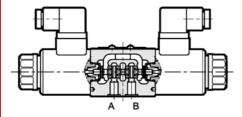
4/3- Proportional Solenoid Valve direct acting Subplate to ISO4401 P4WE 06

SYMBOL



up to 40 l/min up to 350 bar

FUNCTION



The P4WE 06 is a direct acting solenoid valve, which combines the directional control with the velocity control of the consumer. The controlled nominal flow is proportional to the electrical input signal at the coil.

Analogue to his size the coil creates a force and moves the piston against the spring. Herewith the corresponding cross section diameters are opened which determines the flow rate in dependence of the pressure differential.

For the electrical control of the valve there are electronic modules available (see brochure 5.249.2.0 PEM-XD).

FEATURES

- High flow rate due to optimized casted housing
- Small hysteresis by super finish of moving parts
- · Long life cycle times by armature switching under oil
- Minimal wear by hardened and ground valve piston
- Simple exchangeability by international standardized hole pattern to ISO 4401
- Electronic control by PEM-XD see brochure 5.249.2.0

SPECIFICATIONS

Operating pressure:

Nominal flow: Hysteresis: Repeat accuracy: Switch-on time: Switch-off time:

Media operating temp.range: Ambient temperature range:

Hydraulic fluid: Viscosity range: Filtration:

Supply voltage: Nominal current:

Resistance at 20°C:

Coil duty rating: IP rating: Installation: Hint:

Hole pattern:

Weight:

ports P,A,B max. 350 bar port T max. 140 bar max. 40 l/min (in % of Qmax): < 6% (in % of Qmax) < +/- 1,5%

(0-100%)50 ms (100-0%)40 ms -20°C up to +80°C -20°C up to +50°C

Hydraulic fluid to DIN 51524 part 1 a. 2

10 mm²/s up to 420 mm²/s Class 18/16/13 up to 19/17/14 according to ISO4406

DC voltage 1,88 A at 12V DC 0,86 A at 24V DC 3,66 Ohm at 12V DC 17,6 Ohm at 24V DC 100% (continuous)

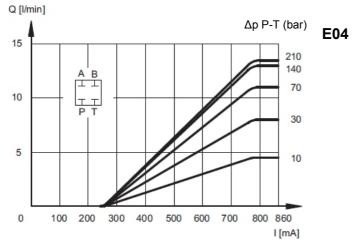
IP65

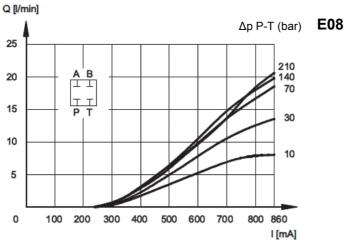
no orientation restrictions Vent system and valve before

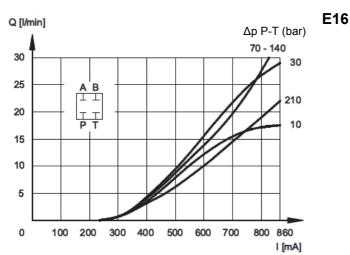
setting in motion ISO4401-03-02-0-05 CETOP 4.2-4-03-350

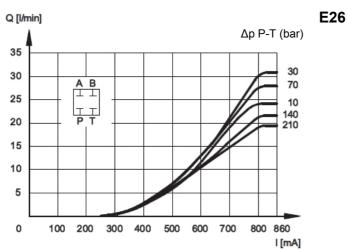
2 kg

PERFORMANCE measured at v=33 mm²/s and T_{oil} = 46° C (The related Δp is measured between lines P and T of the valve)

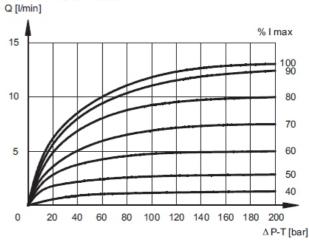


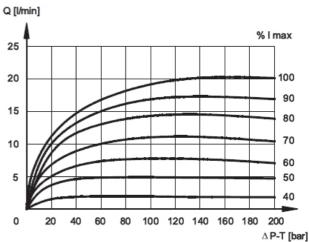


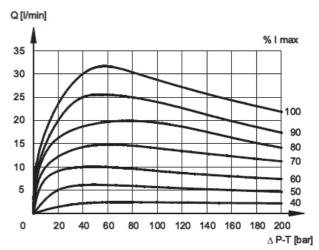


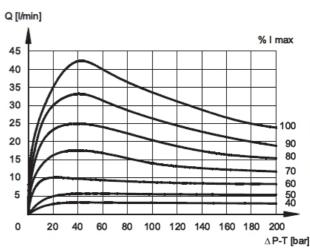




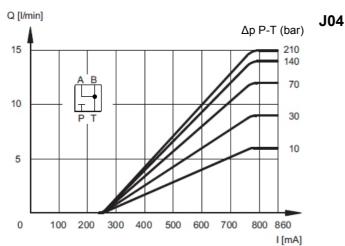


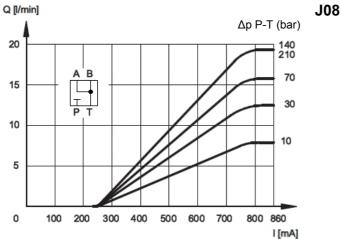


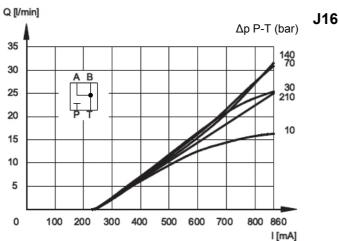


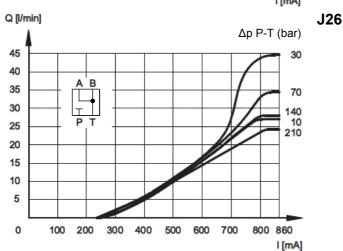


PERFORMANCE measured at v= 33 mm²/s and T_{oil} = 46° C (The related Δp is measured between lines P and T of the valve)

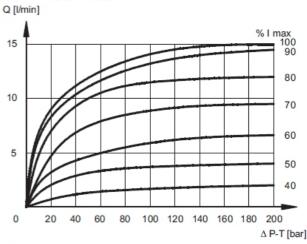


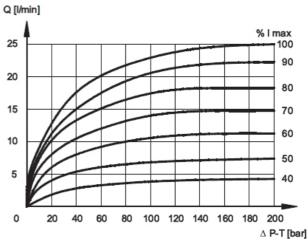


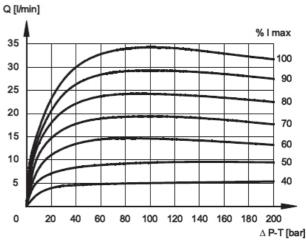


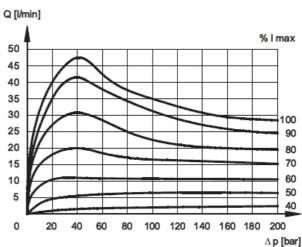






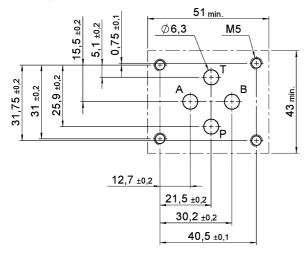




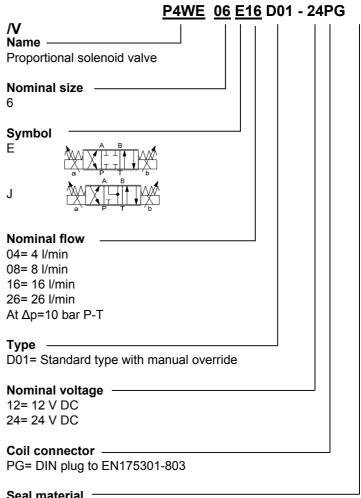


Standard models Part No. P4WE 06 E04 D01-24PG/V 6078942 P4WE 06 E08 D01-24PG/V 6078944 P4WE 06 E16 D01-24PG/V 6078946 P4WE 06 E26 D01-24PG/V 6078948 P4WE 06 J04 D01-24PG/V 6078950 P4WE 06 J08 D01-24PG/V 6078952 P4WE 06 J16 D01-24PG/V 6078954 P4WE 06 J26 D01-24PG/V 6078956 Other types on request

Hole pattern to ISO 4401-03-02-0-05



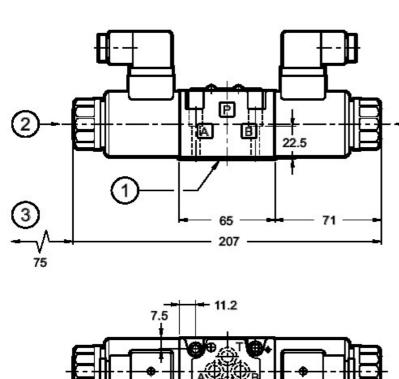
MODEL CODE



Seal material

V= FPM (Standard) N= NBR (optional)

DIMENSIONS



84.5 51 47

1) Mounting plate with Orings 4 x 9.25 x 1.78 NBR 2) Manual override built-in tube (incl.)

3) Free space for mounting the coil

4) DIN plug to EN175301-803

5) Free space for mounting the plug

Fastening screws: 4x M5 x 30 10.9 Torque: 5 Nm +0,5 Nm All dimensions in mm. Fastening elements are not in the scope of delivery.

Annotation

The technical information in this brochure are relating to the operating conditions and applications. At deviant applications and/or operating conditions please contact the technical dept. Technical information are subject to technical modifications.

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