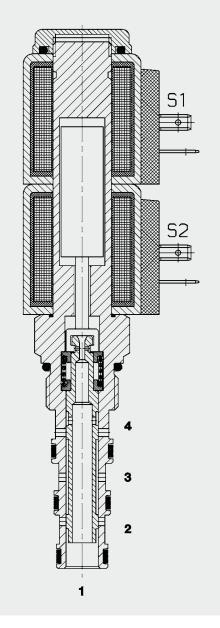
# DAC) INTERNATIONAL

23 I/min 350 bar

## 4/3 Solenoid Directional Valve UNE **Spool Type, Direct-Acting Closed Center,** SAE-10 Cartridge - 350 bar

WK10E-01

#### **FUNCTION**



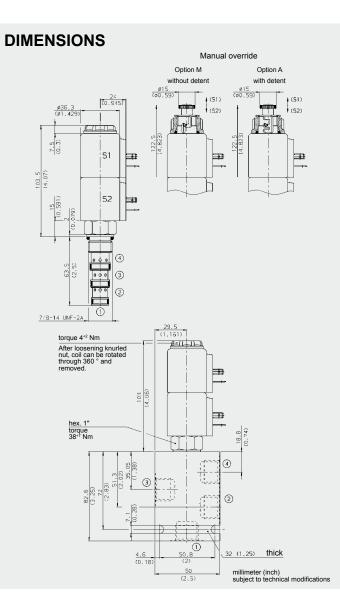
When the solenoid coil is de-energized, all ports are closed. When the solenoid coil S1 is energized, there is free flow through the valve from port 3 to port 4 and from port 2 to port 1. When solenoid coil S2 is energized, there is free flow through the valve from port 3 to 2 and from port 4 to 1.

### **FEATURES**

- External surfaces zinc-plated and corrosion-proof
- Hardened and ground internal valve components to ensure minimal wear and extended service life
- Coil seals protect the solenoid system
- Wide variety of connectors available
- Excellent switching performance by high power HYDAC solenoid
- Low pressure drop due to CFD optimized flow path

#### **SPECIFICATIONS**

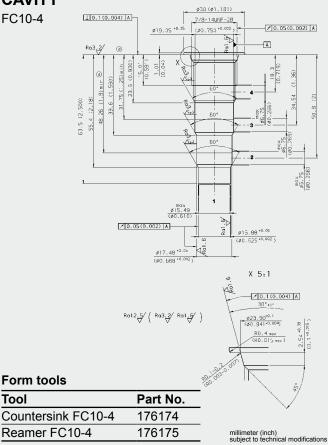
Operating pressure:	350 bar			
Nominal flow:	23 l/min (Consult HYDAC for flow ratings above 207 bar)			
Internal leakage:	max. 120 cm³/min at 207 bar and 34 mm²/s			
Media operating temperature range:	min20 °C to max. +100 °C			
Ambient temperature range:	min20 °C to max. +60 °C			
Operating fluid:	Hydraulic oil to DIN 51524 Part 1 and 2			
Viscosity range:	7.4 to 420 mm <sup>2</sup> /s			
Filtration	Class 21/19/16 a cleaner	Class 21/19/16 according to ISO 4406 or cleaner		
MTTF <sub>d:</sub>	150 years (see "Conditions and instructions for valves" in brochure 5.300)			
Installation:	No orientation restrictions			
Material:	Valve body:	steel		
	Spool:	hardened and ground steel		
	Seals:	N = NBR (standard) V = FKM (optional, media temperature range -20 °C to 120 °C)		
	Coil:	Steel / Polyamide		
	Back-up rings:	PTFE		
Cavity:	FC10-4			
Weight:	Valve complete:	0.67 kg		
	Coil only:	0.19 kg (2 pieces are required)		
Electrical data:				
Type of voltage:	DC solenoid, AC using a bridge re	DC solenoid, AC voltage is rectified using a bridge rectifier built into the coil		
Current draw at 20 °C:		1.5 A at 12 V DC 0.8 A at 24 V DC		
Voltage tolerance:	± 15 % of nominal voltage			
Coil duty rating:	Continuous up to max. 115% of nominal voltage at max. 60° C ambient temperature			
Coil type:	Coil40-1836 (2 pieces)			



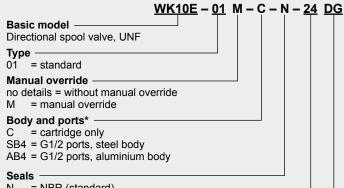
## **CAVITY**

FC10-4

Tool



#### **MODEL CODE**



= NBR (standard)

= FKM

#### Coil voltage

DC voltages

12 = 12 V DC

24 = 24 V DC

AC voltages (bridge rectifier built into the coil)

115 = 115 V AC

230 = 230 V AC

Other voltages on request

#### Coil connectors (type 40-1836)

DC: DG = DIN connector to EN175301-803 Kostal threaded connection M27 x 1 DK =

DL = 2 flying leads, 0.75 mm<sup>2</sup> DN = Deutsch connector, 2-pole = AMP Junior Timer, 2-pole, radial AC: AG = DIN Connector to EN 175301-803

Other connectors on request

#### Standard models

Code	Part No.
WK10E-01-C-N-12DG	3044407
WK10E-01-C-N-24DG	3044428
WK10E-01-C-N-230AG	3044426

Other models on request

#### \*Standard in-line bodies

Code	Part No.	Material	Ports	Pressure
FH104-SB4	3037784	Steel, zinc-plated	G1/2	420 bar
FH104-AB4	3038097	Aluminium, anodized	G1/2	210 bar

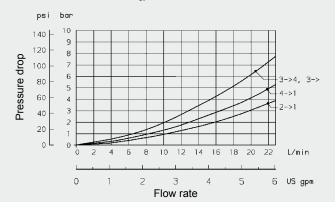
Other models on request

#### Seal kits

Code	Part No.	Material	
Seal kit FS104-N	3051912	NBR	
Seal kit FS104-N	3071275	FKM	

#### **PERFORMANCE**

Measured at  $v = 34 \text{ mm}^2/\text{s}$ ,  $T_{oil} = 46 ^{\circ}\text{C}$ 



NOTE
The information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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