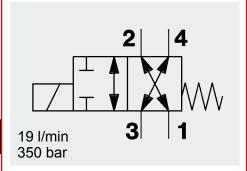


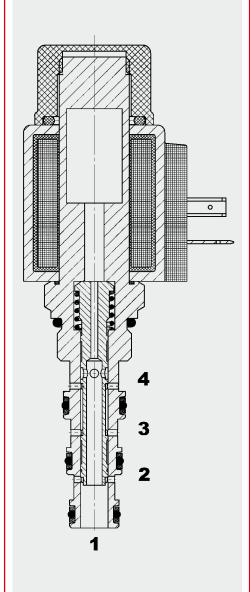
INTERNATIONAL



4/2 Solenoid Directional Valve UNE Spool Type, Direct-Acting SAE-08 Cartridge – 350 bar

WK08R-01

FUNCTION



When de-energized, the valve allows flow from port 3 to 4 or from 4 to 3 and from port 1 to 2 or 2 to 1.

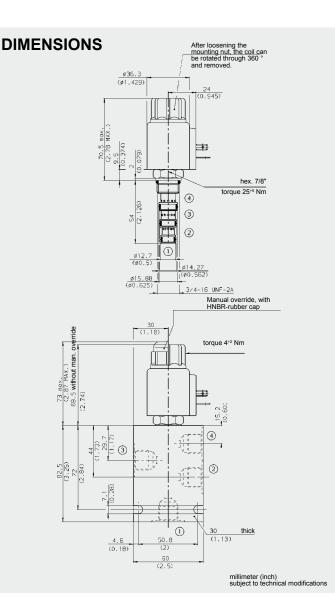
When energized, the valve allows flow from port 1 to 4 or from port 4 to 1, while blocking flow at ports 3 and 2.

FEATURES

- External surfaces zinc-plated and corrosion-proof
- Hardened and ground internal valve components to ensure minimal wear and extended service life
- Coil seals protect the solenoid system
- Wide variety of connections available
- Excellent switching performance by high power HYDAC solenoid
- Low pressure drop due to CFD optimized flow path

SPECIFICATIONS

Operating pressure:	350 bar	350 bar		
Nominal flow:	19 l/min	19 l/min		
Internal leakage:		max. 90 cm³/min		
	at 250 bar and 36 mm ² /s			
Media operating temperature range:	min20 °C to m	min20 °C to max. +100 °C		
Ambient temperature range:	== = =	min20 °C to max. +60 °C		
Operating fluid:		Hydraulic oil to DIN 51524 Part 1 and 2		
Viscosity range:	min. 7.4 to max.	min. 7.4 to max. 420 mm ² /s		
Filtration:	Class 21/19/16 a cleaner	Class 21/19/16 according to ISO 4406 or cleaner		
MTTF _d :		150 years (see "Conditions and instructions for valves" in brochure 5.300)		
Installation:	No orientation re	No orientation restrictions		
Material:	Valve body:	steel		
	Spool:	hardened and ground steel		
	Seals:	NBR (standard) FKM (optional, media temperature range -20 °C to +120 °C)		
	Back-up rings:	PTFE		
	Coil:	steel / polyamide		
Cavity:	FC08-4			
Weight:	Valve complete:	0.38 kg		
	Coil only:	0.19 kg		
Electrical data:				
Type of voltage:		DC solenoid, AC voltage is rectified using a bridge rectifier built into the coil		
Current draw at 20 °C:	1.5 A at 12 V DC	1.5 A at 12 V DC		
	0.8 A at 24 V DC	0.8 A at 24 V DC		
Voltage tolerance:	± 15 % of nomina	± 15 % of nominal voltage		
Coil duty rating:	Continuous up to	Continuous up to max. 115% of the nominal voltage at max. 60° C ambient		
Coil type:	Coil40-4836	Coil40-4836		

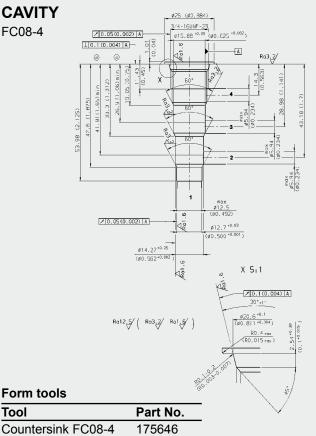


CAVITY

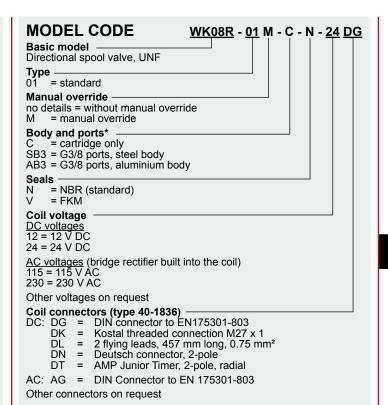
FC08-4

Tool

Reamer FC08-4



175647



Standard models

Model code	Part No.	
WK08R-01-C-N-12DG	3110609	
WK08R-01-C-N-24DG	3038912	
WK08R-01-C-N-230AGWK08R-01-C-N-230AG	3108340	
Other models on request		

*Standard in-line bodies

Code	Part No.	Material	Ports	Pressure
FH084-SB3	563383	Steel, zinc-plated	G3/8	420 bar
FH084-AB3	3011407	Aluminium, anodized	G3/8	210 bar
Other bodies on request				

Seal kits

Code	Material	Part No.
Seal kit FS084-N	NBR	3071272
Seal kit FS084-V	FKM	3071273

PERFORMANCE Measured at $v = 33 \text{ mm}^2/\text{s}$, $T_{cit} = 46 ^{\circ}\text{C}$ PRESSURE DROP Pressure drop _3 <=> 4 12.5 Flow rate 4->1, 4->3, 2->1, 1->2 350 5000 **OPERATING LIMITS** Operating pressure 300 4000 3000 200 2000 1000 _ 19 l∕min 15 10 5 US gpm Flow rate

NOTE

millimeter (inch) subject to technical modifications

The information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant technical department.
Subject to technical modifications.

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