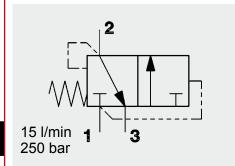
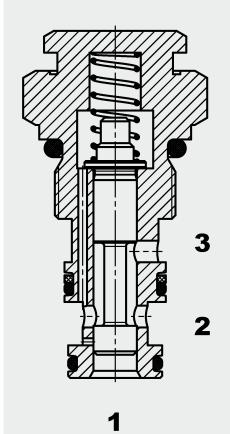
DACINTERNATIONAL



3/2 Directional Spool Valve Hydraulically Operated Direct Acting Metric Cartridge – 350 bar

WKH05330

FUNCTION



FEATURES

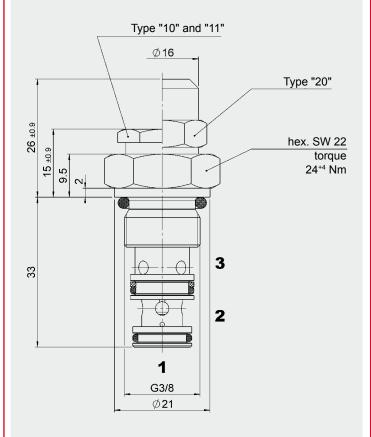
- Excellent stability throughout the entire flow range
- External surfaces zinc-plated and corrosion-proof
- Hardened and ground control spool to ensure minimal wear and extended service life
- Low pressure drop due to CFD optimized flow path

The WKH05330 is a hydraulically operated, 3/2 directional valve. Pump port 1 is closed in the normal position. There is free flow through the valve from port 2 (consumer) to port 3 (tank) below the spring pressure.

With an increase in pressure at port 1 against the spring force, the valve opens from pump port 1 to port 2. The tank port 3 is then closed.

SPECIFICATIONS

Operating pressure:	max. 250 bar	
Nominal flow:	max. 15 l/min	
Internal leakage:	max. 120 cm³/min at 250 bar and 36 mm²/s	
Media operating temperature range:	min20 °C to max. +120 °C	
Ambient temperature range:	min20 °C to max. +120 °C	
Operating fluid:	Hydraulic oil to DIN 51524 Part 1 and 2	
Viscosity range:	min. 10 mm²/s to max. 420 mm²/s	
Filtration:	Class 21/19/16 according to ISO 4406 or cleaner	
MTTF _d :	150 years (see "Conditions and instructions for valves" in brochure 5.300)	
Installation:	No orientation restrictions	
Material:	Valve body:	free-cutting steel
	Spool:	hardened and ground steel
	Seals:	FKM
	Back-up rings:	PTFE
Cavity	05330 metric	
Weight:	approx. 0.065 kg	



millimeter subject to technical modifications

CAVITY ø25 min Metric 05330 ∕ 0.05 A A / 0.05 A 9^D ω 10.1A **1**00 Ra3.2/ 33 fitting depth ŝ Ra3.2/ X 5:1 Ra12.5/(Ra3.2/Ra1.6/ / 0.1 A ø19.1^{+0.1} R 0.4 max Form tools Tool Part No. Countersink 170040 Reamer 1014203 millimeter subject to technical modifications

TYPENSCHLÜSSEL

WKH05330 - 10 X Basic model -Directional valve, hydraulically operated Type -10 = 2.5 bar spring pressure 11 = 5 bar spring pressure 20 = 20 bar spring pressure

Series (determined by manufacturer)

Standard models

Model code	Part No.
WKH05330-10X	710273
WKH05330-11X	710272
WKH05330-20X	3341739

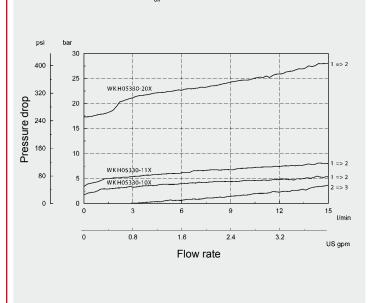
Other models on request

Seal kits

Code	Part No.
Seal kit WKH05330-XXXFKM	3006592

PERFORMANCE

Measured at ν = 34 mm²/s, T_{oil} = 46 °C



NOTEThe information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant technical department.
Subject to technical modifications.

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