

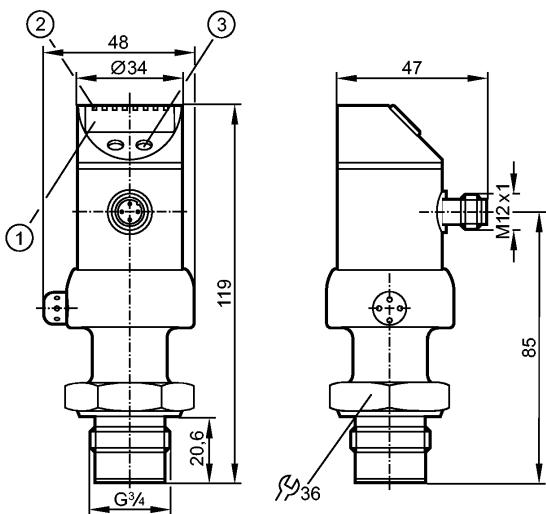


# PI7993

PI-025-REB34-QFRKG/US/ /P



Pressure sensors



- 1: 4-digit alphanumeric display
- 2: LEDs (display unit / switching status)
- 3: Programming button



## Product characteristics

Electronic pressure monitor

Quick disconnect

no dead space

Freely rotatable housing 350°

Zero and span adjustable

Function programmable

Process connection: G 3/4 A

2 outputs

OUT1 = switching output or diagnostic output

OUT2 = switching output

4-digit alphanumeric display

Measuring range: -1.00...25.00 bar / -14.4...362.7 psi / -0.100...2.500 MPa

## Application

Application

Type of pressure: relative pressure  
Hygienic systems, viscous media and liquids with suspended particles  
Liquids and gases

Pressure rating

100 bar

1450 psi

10 MPa

Bursting pressure min.

200 bar

2900 psi

20 MPa

Medium temperature

[°C]

-25...125 (145 max. 1h)

## Electrical data

Electrical design

DC PNP/NPN

Operating voltage [V]

18...32 DC

Current consumption [mA]

< 50

Insulation resistance [MΩ]

> 100 (500 V DC)

Protection class

III

Reverse polarity protection

yes

## Outputs

Output

2 outputs

OUT1 = switching output or diagnostic output  
OUT2 = switching output



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**Pressure sensors**

Output function	2 x normally open / closed programmable or 1 x normally open / closed programmable + 1 x normally closed (diagnostic function)		
Current rating	[mA]	2 x 250	
Voltage drop	[V]	< 2	
Short-circuit protection		yes (non-latching)	
Overload protection		yes	
Switching frequency	[Hz]	85	

## Measuring / setting range

Display unit	bar, psi, MPa, % der Spanne		
Measuring range	-1.00...25.00 bar	-14.4...362.7 psi	-0.100...2.500 MPa
Setting range			
Set point, SP	-0.96...25.00 bar	-13.8...362.7 psi	-0.096...2.500 MPa
Reset point, rP	-1.00...24.96 bar	-14.4...362.1 psi	-0.100...2.496 MPa
in steps of	0.02 bar	0.3 psi	0.002 MPa
Factory setting	SP1 = 6.24 bar; rP1 = 5.74 bar SP2 = 18.74 bar; rP2 = 18.30 bar		

## Accuracy / deviations

Accuracy / deviations (in % of the span) Turn down 1:1			
Switch point accuracy		< ± 0.2	
Characteristics deviation *)		< ± 0.2	
Linearity		< ± 0.15	
Hysteresis		< ± 0.15	
Repeatability **)		< ± 0.1	
Long-term stability ***)		< ± 0.1	

Temperature coefficients (TEMPCO) in the temperature range 0...70° C (in % of the span per 10 K)

Greatest TEMPCO of the zero point		< ± 0.05
Greatest TEMPCO of the span		< ± 0.15

## Reaction times

Power-on delay time	[s]	0.5
Min. response time switching output	[ms]	6
Damping for the switching output (dAP)	[s]	0.0...100.0
Integrated watchdog		yes

## Software / programming

Programming options	hysteresis / window function; N.O. / N.C; output polarity; damping; calibration of displayed values; display can be rotated / deactivated; display unit		
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## Environment

Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67 / IP 69K

## Tests / approvals

EMC	EN 61000-4-2 ESD:	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated:	10 V/m
	EN 61000-4-4 Burst:	2 kV
	EN 61000-4-5 Surge:	0.5/1 kV
	EN 61000-4-6 HF conducted:	10 V



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Pressure sensors

Shock resistance	DIN IEC 68-2-27:	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6:	20 g (10...2000 Hz)
MTTF [Years]		178

**Mechanical data**

Process connection	G ¾ A
Materials (wetted parts)	ceramics (99.9 % Al <sub>2</sub> O <sub>3</sub> ); PTFE; stainless steel 316L / 1.4435; surface characteristics: Ra < 0.4 / Rz 4
Housing materials	stainless steel 316L / 1.4404; PC (Makrolon); PBT (Pocan); PEI; FPM (Viton); PTFE
Switching cycles min.	100 million
Weight [kg]	0.371

**Displays / operating elements**

Display	Display unit 4 x LED green Switching status 2 x LED yellow Measured values 4-digit alphanumeric display Programming 4-digit alphanumeric display
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**Electrical connection**

Connection	M12 connector; gold-plated contacts
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**Wiring**

Programming of the output function

-----OUT1-----

Hno = hysteresis / normally open

Hnc = hysteresis / normally closed

Fno = window function / normally open

Fnc = window function / normally closed

dESI = diagnostic function (normally closed)

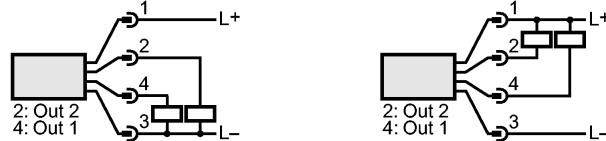
-----OUT2-----

Hno = hysteresis / normally open

Hnc = hysteresis / normally closed

Fno = window function / normally open

Fnc = window function / normally closed

**Remarks**

Remarks	*) linearity, incl. hysteresis and repeatability; (limit value setting to DIN 16086) **) with temperature fluctuations < 10 K ***) in % of the span per year
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Pack quantity	[piece]	1
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