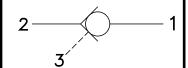
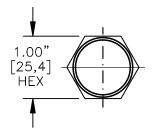


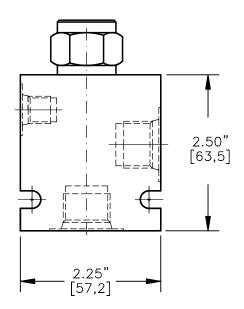
# PILOT OPERATED CHECK VALVE POPPET TYPE, PILOT TO OPEN, 3 TO 1 PILOT RATIO

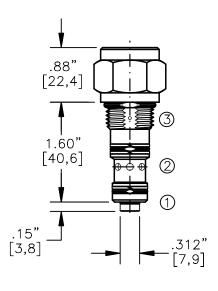


TORQUE:

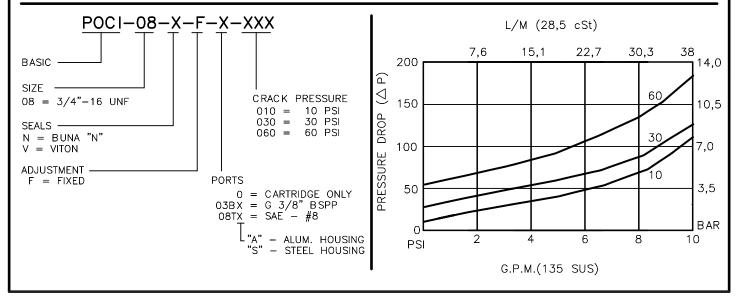
Steel = 35/40 Ft-Lb. [47/54 Nm]Aluminum = 25/30 Ft-Lb. [34/41 Nm]







NOTE: CAVITY BOTTOM HOLE MUST ALLOW FOR POPPET EXTENSION (.500 DIA.). FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-021-1.





## PILOT OPERATED CHECK VALVE POPPET TYPE, PILOT TO OPEN, 3 TO 1 PILOT RATIO.

#### **DESCRIPTION**

This unit is a SCREW IN, cartridge type, guided poppet, hydraulic pilot operated check valve, for use as a blocking or load holding device for high pressure applications.

### **OPERATIONS**

This valve allows free flow from port 2 to port 1 and blocks flow from port 1 to port 2 or holding a load. Flow will be allowed from port 1 to port 2 when pressure is applied to port 3. This pilot operated check valve has a 3 to 1 pilot ratio, meaning that it takes at least one—third of the load pressure held at port 1 that is required at port 3 to open the valve.

#### FEATURES AND BENEFITS

A low friction seal on pilot piston is standard.

A seperate heavy spring assures fast return of the pilot piston for a very quick, reliable and positve valve re—seat.

All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

## **SPECIFICATIONS**

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 10.0 GPM [38 1/m] nominal. See performance chart.

PILOT RATIO: 3 TO 1

INTERNAL LEAKAGE: 5 drops per minute maximum @ 5,000 PSI [350 Bar]

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI [350 Bar] = Steel — Unplated.

OPERATING TEMPERATURE:  $-40^{\circ}$  to  $+250^{\circ}$  F.  $[-40^{\circ}$  to  $+120^{\circ}$  C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL - H - 5606, SAE - #10, SAE - #20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-0828 Buna "N"

SKV-0828 Viton

WEIGHT: .26 lb [.12 kg] cartridge only. VALVE CAVITY: #C0825, See Page 0-021.0.

in fo. el @bucher hydraulics. com

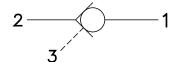
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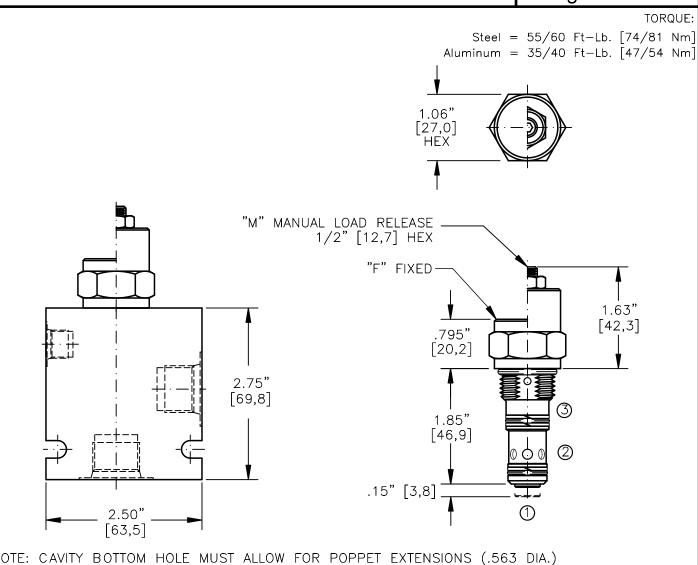
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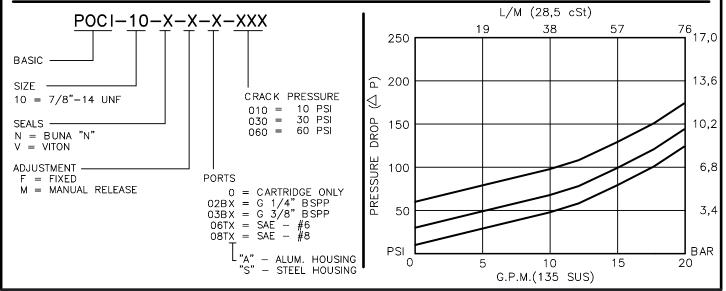


PILOT OPERATED CHECK VALVE POPPET TYPE, PILOT TO OPEN, 3 TO 1 PILOT RATIO.





NOTE: CAVITY BOTTOM HOLE MUST ALLOW FOR POPPET EXTENSIONS (.563 DIA.) FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-022-1.





# PILOT OPERATED CHECK VALVE POPPET TYPE, PILOT TO OPEN, 3 TO 1 PILOT RATIO.

## **DESCRIPTION**

This unit is a SCREW IN, cartridge type, guided poppet, hydraulic pilot operated check valve, for use as a blocking or load holding device for high pressure applications.

### **OPERATIONS**

This valve allows free flow from port 2 to port 1 and blocks flow from port 1 to port 2 or holding a load. Flow will be allowed from port 1 to port 2 when pressure is applied to port 3. This pilot operated check valve has a 3 to 1 pilot ratio, meaning that it takes at least one—third of the load pressure held at port 1 that is required at port 3 to open the valve.

## FEATURES AND BENEFITS

A low friction seal on pilot piston is standard.

A seperate heavy spring assures fast return of the pilot piston for a very quick, reliable and positve valve re—seat.

Optional screw type manual load release is available.

All external carbon steel parts are plated for longer life against the elements.

All cartridge valves are 100% functionally tested.

Industry common cavity.

## **SPECIFICATIONS**

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 18.0 GPM [70 1/m] nominal. See performance chart.

PILOT RATIO: 3 TO 1

INTERNAL LEAKAGE: 5 drops per minute maximum @ 5,000 PSI [350 Bar]

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE:  $-40^{\circ}$  to  $+250^{\circ}$  F.  $[-40^{\circ}$  to  $+120^{\circ}$  C.]

OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1028 Buna "N"

SKV-1028 Viton

WEIGHT: .39 lb [.18 kg] cartridge only. VALVE CAVITY: #C1025, See Page 0-022.0.

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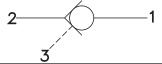
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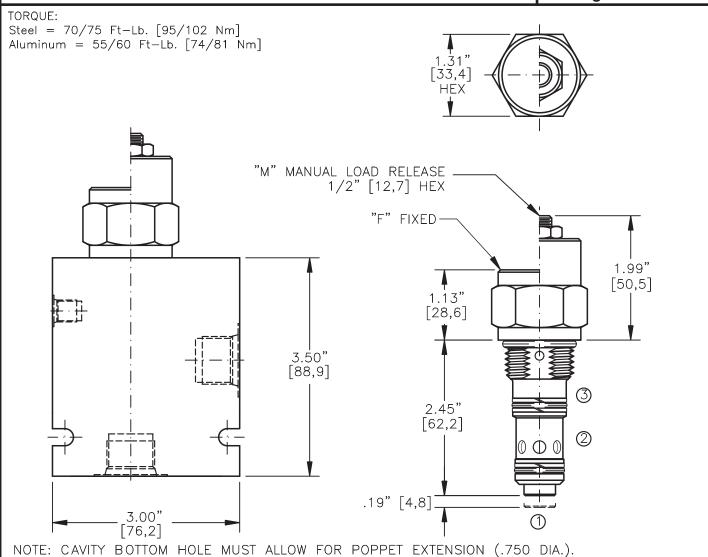
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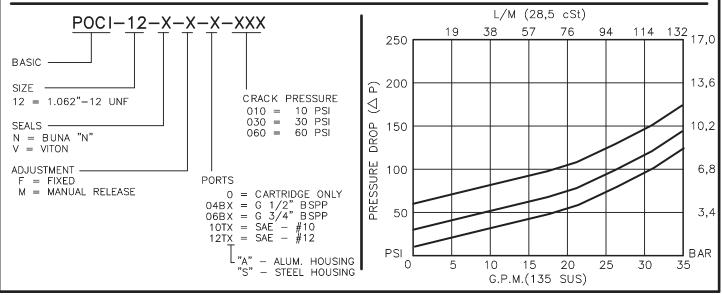


## PILOT OPERATED CHECK VALVE POPPET TYPE, PILOT TO OPEN, 3 TO 1 PILOT RATIO.





NOTE: CAVITY BOTTOM HOLE MUST ALLOW FOR POPPET EXTENSION (.750 DIA.). FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-023-1.





## PILOT OPERATED CHECK VALVE POPPET TYPE, PILOT TO OPEN, 3 TO 1 PILOT RATIO.

## **DESCRIPTION**

This unit is a SCREW IN, cartridge type, guided poppet, hydraulic pilot operated check valve, for use as a blocking or load holding device for high pressure applications.

#### **OPERATIONS**

This valve allows free flow from port 2 to port 1 and blocks flow from port 1 to port 2 or holding a load. Flow will be allowed from port 1 to port 2 when sufficient pilot pressure is applied to port 3. This pilot operated check valve has a 3 to 1 pilot ratio, meaning that it takes at least one—third of the load pressure held at port 1 that is required at port 3 to open the valve.

## FEATURES AND BENEFITS

A low friction seal on pilot piston is standard.

A seperate heavy spring assures fast return of the pilot piston for

a very quick, reliable and positve valve re-seat.

Optional screw type manual load release is available.

All external carbon steel parts are plated for longer life against the elements.

All cartridge valves are 100% functionally tested.

## **SPECIFICATIONS**

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 35.0 GPM [132.4 I/m] nominal. See performance chart.

PILOT RATIO: 3 TO 1

INTERNAL LEAKAGE: 5 drops per minute maximum @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE:  $-40^{\circ}$  to  $+250^{\circ}$  F.  $[-40^{\circ}$  to  $+120^{\circ}$  C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1228 Buna "N"

SKV-1228 Viton

WEIGHT: 0.63 lb [0,25 kg] cartridge only. VALVE CAVITY: #C1225, See Page 0-023.0.

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