



# SD8

Sectional directional control valves

## Features

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### SD8

Simple, compact and heavy duty designed sectional valve from 1 to 14 sections for open and closed centre hydraulic systems.

- Fitted with a main pressure relief valve and a load check valve on every working section.
- Available with parallel, tandem or series circuit.
- Optional carry-over port.
- A wide range of port and circuit valves.
- Intermediate sections for several types of circuit.
- Available manual, pneumatic, hydraulic, electro-hydraulic, and remote with flexible cable spool control kits.
- Diameter 18 mm (*0.71 in*) interchangeable spools.

### Additional information

This catalogue shows the product in the most standard configurations.  
Please contact our Sales Dpt. for more detailed information or special requests.

### WARNING!

All specifications of this catalogue refer to the standard product at this date.  
Walvoil, oriented to a continuous improvement, reserves the right to discontinue, modify or revise the specifications, without notice.

**WALVOIL IS NOT RESPONSIBLE FOR ANY DAMAGE CAUSED BY AN INCORRECT USE OF THE PRODUCT.**

1<sup>st</sup> edition October 2015

**SD8**

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## Working conditions

This catalogue shows technical specifications and diagrams measured with mineral oil of 46mm<sup>2</sup>/s (46 cSt) viscosity at 40°C (104°F) temperature.

Nominal flow rating		90 l/min	24 US gpm
Max. pressure		315 bar	4600 psi
Back pressure (max.)	on outlet T port	25 bar	360 psi
Internal leakage A(B)⇒T (standard)	Δp = 100 bar	3 cm <sup>3</sup> /min	0.18 in <sup>3</sup> /min
Fluid		Mineral base oil	
Fluid temperature	with NBR (BUNA-N) seals	from -20°C to 80°C	from -4°F to 176°F
	with FPM (VITON) seals	from -20°C to 100°C	from -4°F to 212°F
Viscosity	operating range	from 15 to 75 mm <sup>2</sup> /s	from 15 to 75 cSt
	min.	12 mm <sup>2</sup> /s	12 cSt
	max.	400 mm <sup>2</sup> /s	400 cSt
Max. contamination level		-/19/16 - ISO 4406	NAS 1638 - class 10
Environmental temperature for working conditions		from -40°C to 60°C	from -40°F to 140°F
Tie rod tightening torque (wrench 13)		30 Nm	22 lbft

NOTE - For different conditions please contact our Sales Dept.

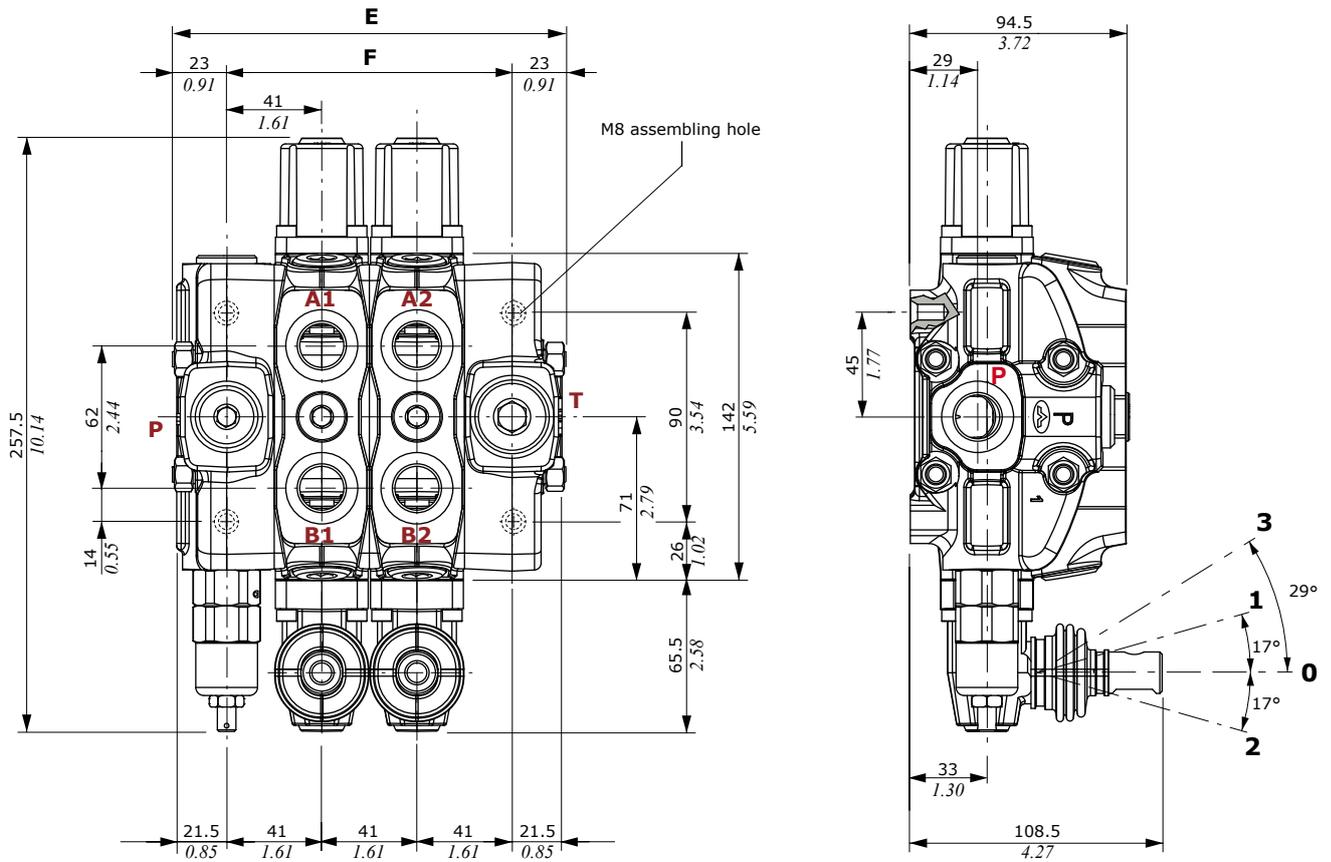
## Standard threads

REFERENCE STANDARD					
		BSP	UN-UNF	METRIC	NPTF
THREAD ACCORDING TO		ISO 228/1	ISO 263	ISO 262	ANSI B1.20.3
		BS 2779	ANSI B1.1 unified		
CAVITY DIMENSION ACCORDING TO	ISO	1179-1	11926-1	9974-1	
	SAE		J1926-1	J2244	J476a
	DIN	3852-2, X or Y shape		3852-1, X or Y shape	

PORT THREADING				
MAIN PORTS		BSP	UN-UNF	METRIC
<b>P</b> inlet		G 1/2	7/8-14 (SAE 10)	M18x1.5
<b>A</b> and <b>B</b> ports		G 1/2	3/4-16 (SAE 8)	M18x1.5
<b>T</b> outlet and <b>C</b> carry-over		G 3/4	7/8-14 (SAE 10)	M22x1.5
PILOT PORTS				
Hydraulic		G 1/4	9/16-18 (SAE 6)	G 1/4
Pneumatic		NPTF 1/8-27	NPTF 1/8-27	NPTF 1/8-27

NOTES - AC/SN and AD/VP inlet sections and mid return manifold sections have different threads. See page 8 and page 44.

Dimensional data

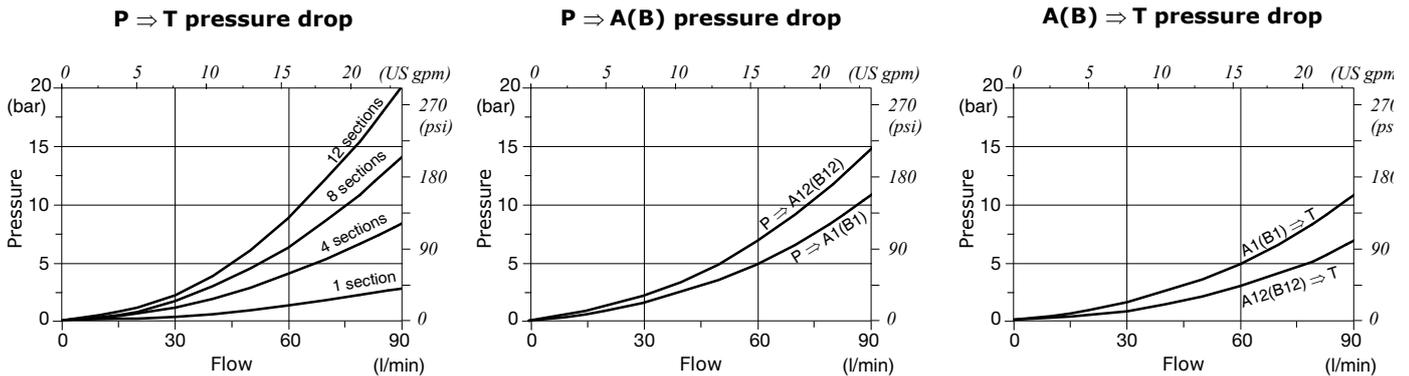


NOTE - Drawings and dimensions are referred to **BSP** thread configuration.

TYPE	E		F		Weight	
	mm	in	mm	in	Kg	lb
SD8/1	128	5.04	82	3.23	7.2	15.9
SD8/2	169	6.65	123	4.84	10.5	23.1
SD8/3	210	8.27	164	6.46	13.8	30.4
SD8/4	251	9.88	205	8.07	17.1	37.7
SD8/5	292	11.5	246	9.69	20.1	44.3
SD8/6	333	13.11	287	11.3	23.4	51.6
SD8/7	374	14.72	328	12.91	26.7	58.9

TYPE	E		F		Weight	
	mm	in	mm	in	Kg	lb
SD8/8	415	16.34	369	14.53	30	66.1
SD8/9	456	17.95	410	16.14	33.3	73.4
SD8/10	497	19.57	451	17.74	36.6	80.7
SD8/11	538	21.18	492	19.37	39.9	88
SD8/12	579	22.79	533	20.98	43.2	95.3
SD8/13	620	24.41	574	22.60	46.5	102.5
SD8/14	661	26.02	615	24.21	49.8	109.8

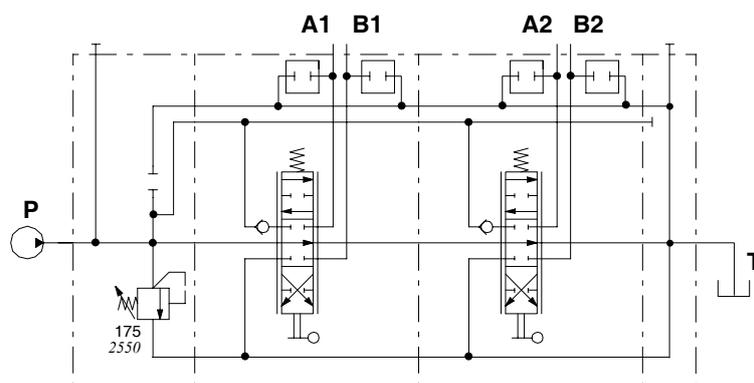
Performance data



## Hydraulic circuit

### Parallel circuit

Standard configuration with open centre and side inlet and outlet.

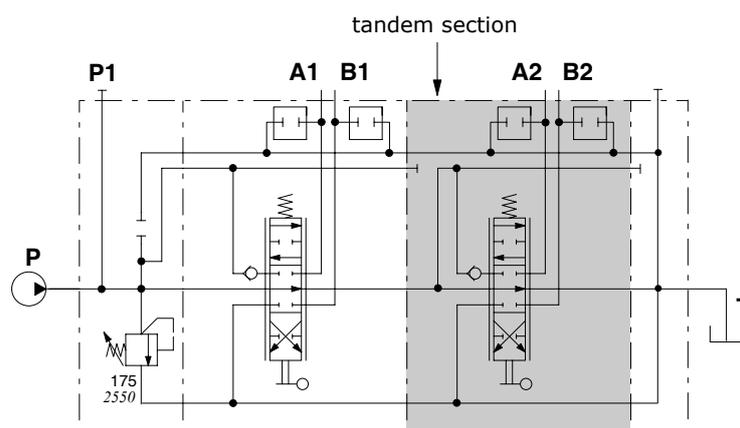


Description example:  
SD8/2/AC(YG3-175)/18L/18L/RC

### Series-parallel (tandem) circuit

A special working section kit is required.

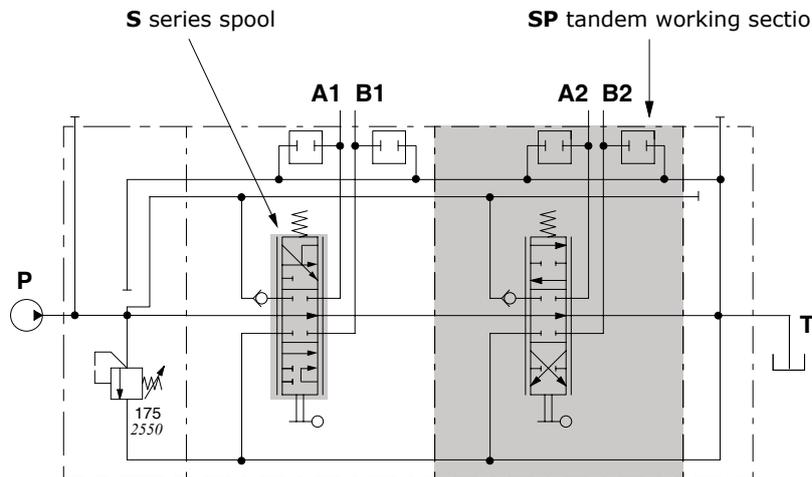
Tandem section is fed by the free flow pressure line; it is excluded when an upstream section is operated.



Description example:  
SDS8/2/AC(YG3-175)/18L/SP-18L/RC

**Series circuit**

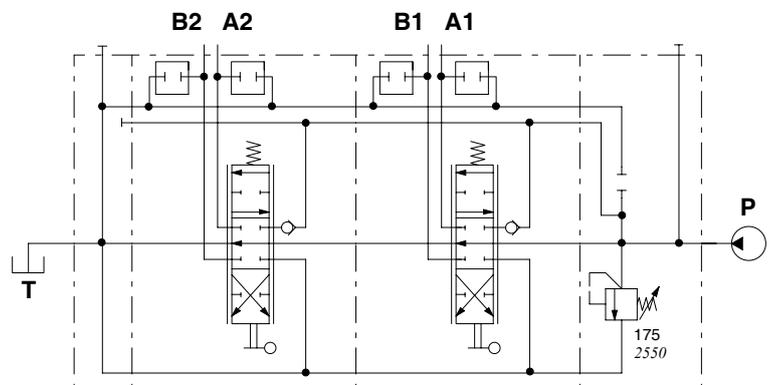
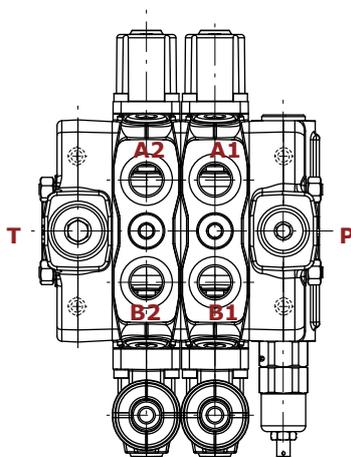
It is obtained by mounting a 1S series spool (or 2S, see pages 22 and 26) on a standard parallel section. The next section must be a series-parallel (tandem) one.



Description example:  
SD8/2/AC(YG3-175)/1S8L/SP-18L/S-18L/RC

NOTE - The flows P → A and P → B, on the series spool, are reversed.

**Directional valve with right inlet**

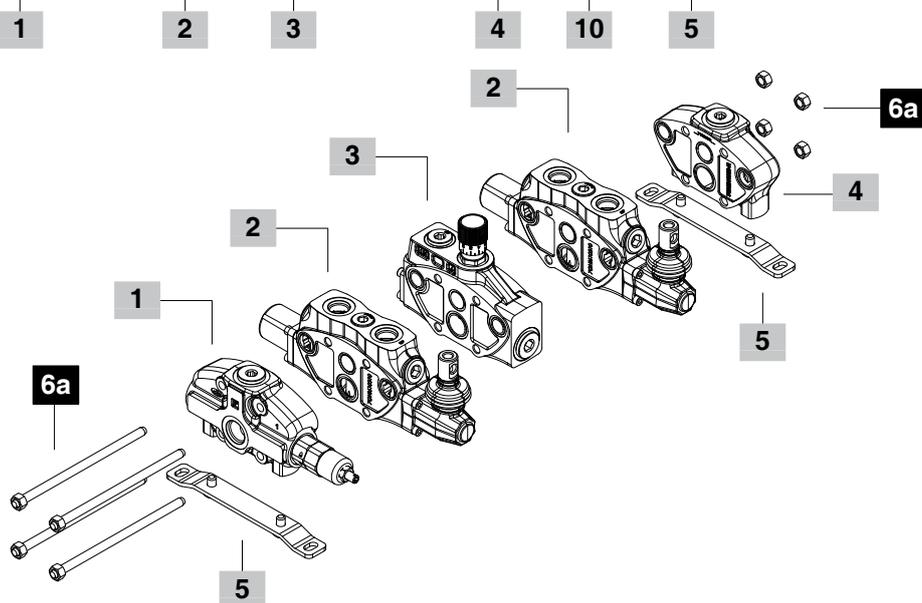


Description example:  
SD8/2/BC(YG3-175)/18L/18L/RC

## Complete section ordering codes

## Standard configuration with side inlet and outlet

SD8 / 2 / AC(YG3-175) / 18L / DFG / 18L / RC - .... - STAF

Nr. of working  
sections**1 Inlet section \*** page 12

TYPE	CODE	DESCRIPTION
<b>AC(YG3-175)</b>	613201007	Side inlet with direct pressure relief valve
<b>AC(XG-120)</b>	613201019	Side inlet with pilot operated pressure relief valve
<b>AC(SV)</b>	613201020	Side inlet with valve blanking plug
<b>AC(YG3-120)SN</b>	613201150	Side inlet with flow regulator, G3/4 P port
<b>AD/VP(LSZ-230)ELN-12VDC</b>	613201035	Upper inlet with priority valve, G3/4 P and T ports

For special configuration please see page 12

**2 Working section \*** page 22

TYPE	CODE	DESCRIPTION
<b>Q-18L</b>	613151001	Parallel circuit, double acting spool with spring return, lever control
<b>P-18L</b>	613101001	As previous one, prearranged for port valves ("P" omitted in description)
<b>P-1S8L</b>	613111001	As previous one, with series circuit spool ("P" omitted in description)
<b>SP-18L</b>	613121002	As previous one, with series-parallel (tandem) circuit

**3 Intermediate section** page 42

TYPE	CODE	DESCRIPTION
<b>DFG</b>	613410011	Pressure compensated flow divider section
<b>EI1(YG2-125)</b>	613421010*	With direct overpressure relief valve
<b>EI2(YG3-175)</b>	613421020*	With direct overpressure relief valve and auxiliary inlet

**4 Outlet section \*** page 45

TYPE	CODE	DESCRIPTION
<b>RC</b>	613300110	With side outlet
<b>RD</b>	613300112	With upper outlet
<b>RE</b>	613300111	With upper outlet and side carry-over sleeve
<b>RK</b>	613300120	With upper outlet, closed centre
<b>RV</b>	613300122	With back pressure valve <b>the combination with electro-hydraulic control is required</b>

**5 Fixing bracket** page 62

TYPE	CODE	DESCRIPTION
<b>STAF</b>	5STA125190	Brackets with fixing screws

**6a Assembling kit**

CODE	DESCRIPTION
5TIR108128	Tie rod kit for 1 working section directional valve
5TIR108169	Tie rod kit for 2 working section directional valve
5TIR108210	Tie rod kit for 3 working section directional valve
5TIR108251	Tie rod kit for 4 working section directional valve
5TIR108292	Tie rod kit for 5 working section directional valve
5TIR108333	Tie rod kit for 6 working section directional valve
5TIR108374	Tie rod kit for 7 working section directional valve
5TIR108415	Tie rod kit for 8 working section directional valve
5TIR108456	Tie rod kit for 9 working section directional valve
5TIR108497	Tie rod kit for 10 working section directional valve
5TIR108538	Tie rod kit for 11 working section directional valve
5TIR108579	Tie rod kit for 12 working section directional valve
5TIR108620	Tie rod kit for 13 working section directional valve
5TIR108661	Tie rod kit for 14 working section directional valve

**Assembling kit for VP inlet section**

5TIR108137	Tie rod kit for 2 working section directional valve
5TIR108179	Tie rod kit for 3 working section directional valve
5TIR108219	Tie rod kit for 4 working section directional valve

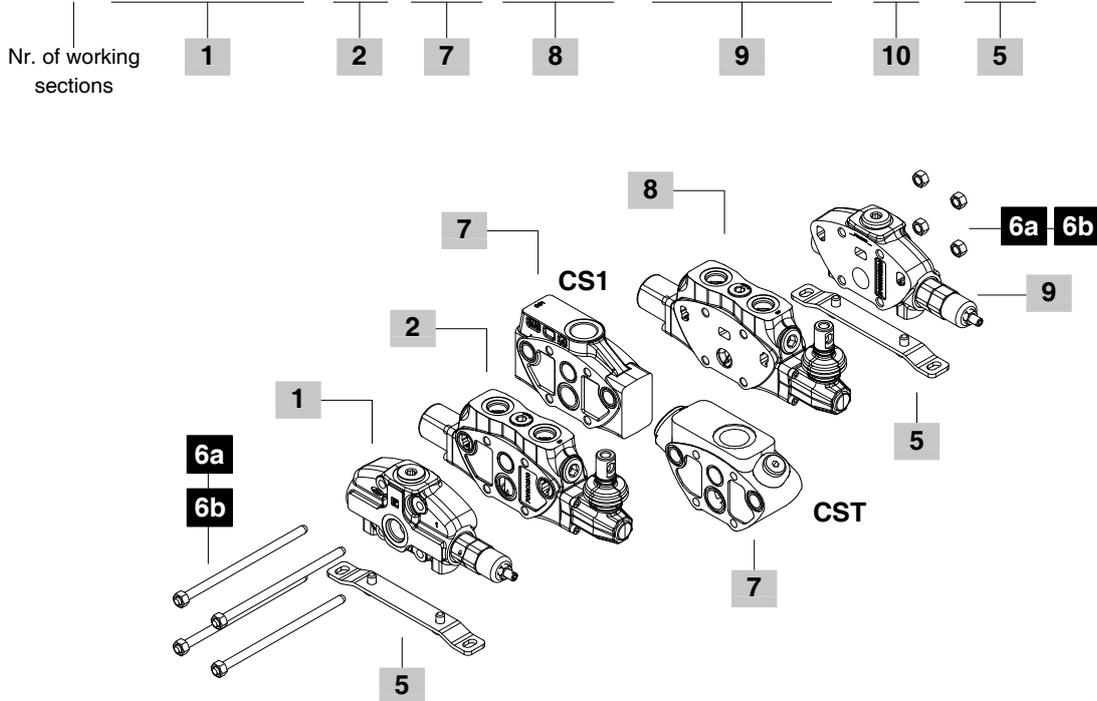
For different number of working section please contact our Sales Dept.

NOTE (\*) – Codes are referred to **BSP** thread.

Complete section ordering codes

Configuration with 2 side inlets and mid return manifold

SD8 / 2 / AC(YG3-175) / 18L / CS1 / ED-18L / BC(YG3-175) - .... - STAF



**6b** Assembling kit

CODE	DESCRIPTION
5TIR108260	Tie rod kit for 3 working section directional valve (+CST)
5TIR108301	Tie rod kit for 4 working section directional valve (+CST)
5TIR108342	Tie rod kit for 5 working section directional valve (+CST)
5TIR108382	Tie rod kit for 6 working section directional valve (+CST)
5TIR108424	Tie rod kit for 7 working section directional valve (+CST)
5TIR108465	Tie rod kit for 8 working section directional valve (+CST)
5TIR108506	Tie rod kit for 9 working section directional valve (+CST)

**7** Return manifold \* page 44

TYPE	CODE	DESCRIPTION
<b>CS1</b>	613401010	Mid return manifold with G3/4 outlet port
<b>CST</b>	613401400	Mid return manifold with G1 outlet port

For **CS1** type **6a** assembling kit is required; for **CST** type **6b** assembling kit is required.

**8** Right inlet working section \*

TYPE	CODE	DESCRIPTION
<b>Q-ED-18L</b>	613151003	Parallel circuit, without arrangement for port valves, double acting spool with spring return, lever control
<b>P-ED-18L</b>	613101024	As previous one prearranged for port valves ("P" omitted in description)
<b>P-ED-1S8L</b>	613101133	As previous one with series circuit spool ("P" omitted in description)
<b>SP-ED-18L</b>	613121003	As previous one with series-parallel (tandem) circuit

**9** Complete right inlet cover \*

TYPE	CODE	DESCRIPTION
<b>BC(YG3-175)</b>	613201009	Side inlet with direct pressure relief valve
<b>BC(XG-120)</b>	613201133	Side inlet with pilot operated pressure relief valve
<b>BC(SV)</b>	613201134	Side inlet with valve blanking plug

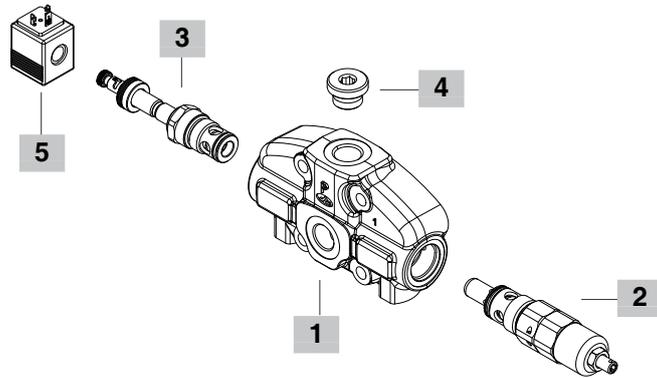
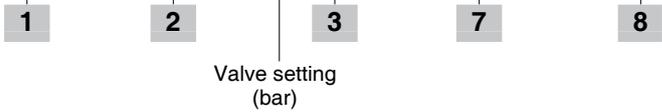
**10** Valve threading

Specify only if it is different from BSP standard (see page 4)

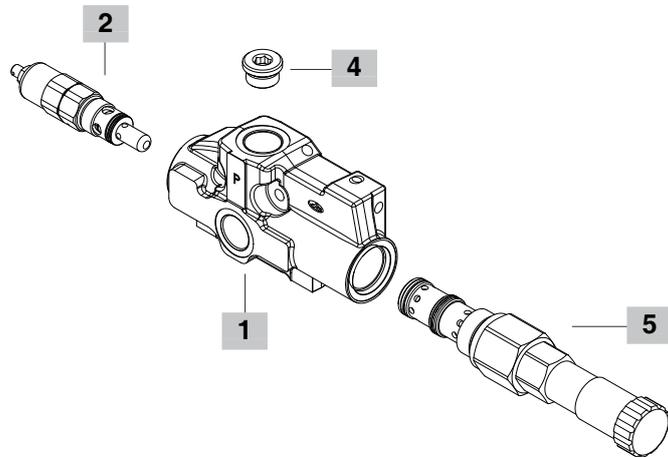
NOTES (\*) - Codes are referred to **BSP** thread. Inlet sections and working sections for right inlet are different from the standard (see ref. **1** and **2**) because of different component assembling.

Part ordering codes

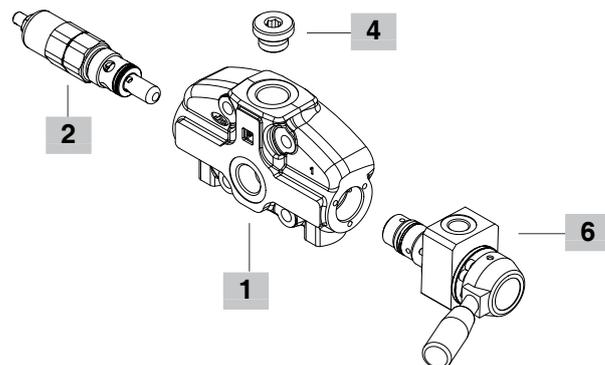
FE SD8 / AC (YG3 - 175) ELTW - ..... - 12VDC



FE SD8 / AC (YG3 - 175) S N .....



FE SD8 / AC (YG3 - 175) R2 .....



**1 Inlet cover body \* page 13**

TYPE	CODE	DESCRIPTION
<b>AC</b>	3FIA108301	Standard body
<b>AC/SN</b>	3FIA108375	Arranged for flow regulator
<b>AC/R2</b>	3FIA108312	Arranged for rotary commutation

**2 Inlet relief valve options page 17**

Standard setting is referred to 10 l/min (2.6 US gpm).

TYPE	CODE	DESCRIPTION
<b>SV</b>	XTAP526340	Relief valve blanking plug
<b>Type X pilot operated pressure relief valve</b>		
<b>(XGA-200)</b>	X006211350	Fixed setting 200 bar (2900 psi)
<b>Type Y pilot operated pressure relief valve (standard)</b>		
<b>(YG2-125)</b>	3XCAR110212	Range 100-160 bar (1450-2300 psi) standard setting 125 bar (1800 psi)
<b>(YG3-175)</b>	3XCAR110213	Range 125-250 bar (1800-3600 psi) standard setting 175 bar (2500)
<b>(YG4-220)</b>	3XCAR110214	Range 200-315 bar (2900-4600 psi) standard setting 220 bar (3200 psi)

**3 Inlet valve options page 20**

TYPE	CODE	DESCRIPTION
-	XTAP526340	Relief valve blanking plug (omitted in description)
<b>F</b>	3XCAR410200	Inlet anti-cavitation valve
<b>L</b>	XCAR410311	Hydraulic operated unloader valve
<b>Solenoid operated unloader valve</b>		
<b>ELTW</b>	0EFW0062000	Push and twist type with detent emergency
<b>ELNW</b>	0EFW0062001	Without emergency
<b>ELPW</b>	0EFW0062002	Push-button emergency

**4 Parts \* page 13**

TYPE	CODE	DESCRIPTION
-	3XTAP727180	G1/2 plug
-	3XTAP732200	G3/4 plug for S inlet cover
<b>MAN1/8-MAN1/2</b>	5MAN625220	G1/8 pressure gauge arrangement
<b>MAN1/4-MAN1/2</b>	5MAN627240	G1/4 pressure gauge arrangement

**5 Flow control valve page 21**

TYPE	CODE	DESCRIPTION
<b>N</b>	1636040203	Flow control valve with handwheel for S type inlet cover

**6 Commutator \* page 14**

TYPE	CODE	DESCRIPTION
<b>R2</b>	5COM406202	Rotary commutator for arranged inlet cover

**7 Section threading page 21**

Specify only if it is different from BSP standard (see page 4)

**8 Coils page 60**

TYPE	CODE	DESCRIPTION
<b>12VDC</b>	4SLE001200	<b>BER</b> type 12 VDC, ISO4400 connector

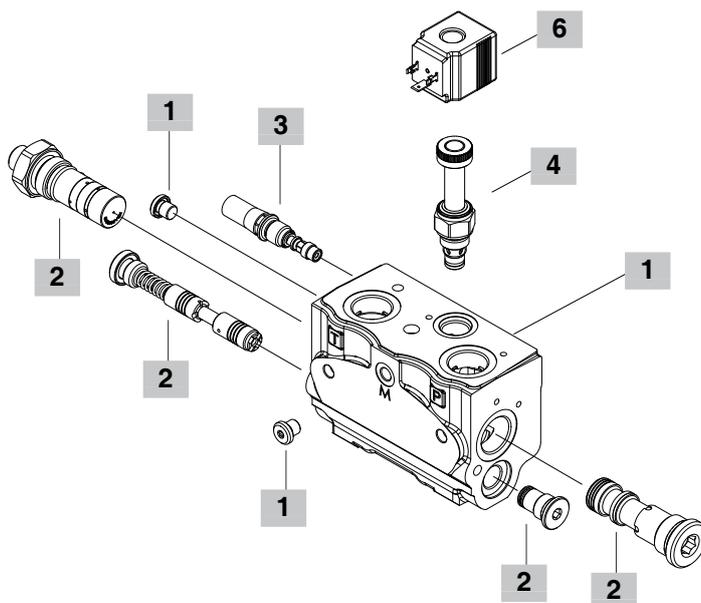
For complete available coil list please see page 60

NOTE (\*) – Codes are referred to **BSP** thread.

### Part ordering codes with VP inlet section

FE SD8 / AD / VP (LSZ - 230) ELN - ..... - 12VDC

1   
 2   
 3   
 4   
 5   
 6



#### 1 Inlet cover body \* page 16

TYPE	CODE	DESCRIPTION
<b>AD/VP</b>	5FIA108319-H	Arranged for priority valve

#### 2 Compensator kit

TYPE	CODE	DESCRIPTION
<b>VP</b>	5CAS318067	Compensator kit

#### 3 L.S. relief valve options page 18

Standard setting is referred to 10 l/min (2.6 US gpm)

TYPE	CODE	DESCRIPTION
<b>LSD</b>	XCAR126215	Range 40-180 bar (580-2600 psi) standard setting 90 bar (1300 psi)
	XCAR126213	Range 180-350 bar (2600-5000 psi) standard setting 180 bar (2600 psi)
<b>LSH</b>	XCAR126216	Range 40-180 bar (580-2600 psi) standard setting 90 bar (1300 psi)
	XCAR126217	Range 180-350 bar (2600-5000 psi) standard setting 180 bar (2600 psi)
<b>LSZ</b>	5CAR126221	Range 40-180 bar (580-2600 psi) standard setting 90 bar (1300 psi)
	5CAR126219	Range 130-350 bar (1900-5000 psi) standard setting 180 bar (2600 psi)
<b>ST</b>	5KIT126210	Relief valve blanking plug

#### 4 Unloader valve options page 19

TYPE	CODE	DESCRIPTION
<b>ELN</b>	0EC08002031	Without emergency
<b>ELV</b>	0EC08002034	With screw emergency
<b>ELP</b>	0EC08002033	With push-button emergency
<b>ELT</b>	0EC08002035	With "twist & push" emergency
<b>LT</b>	3XTP3533700	Valve blanking plug

#### 5 Section threading

Specify only if it is different from BSP standard (see page 4)

#### 6 Coils page 60

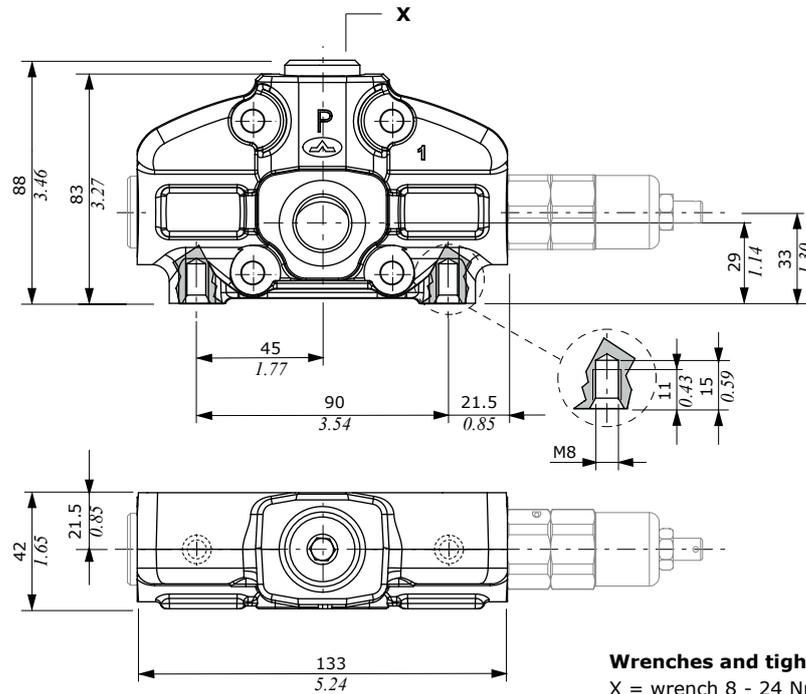
TYPE	CODE	DESCRIPTION
<b>12VDC</b>	4SLE001200	<b>BER</b> type, 12 VDC, ISO4400 connector

For complete available coil list please see page 60

NOTE (\*) - Codes are referred to **BSP** thread.

Dimensional data and hydraulic circuit

Standard inlet cover configuration

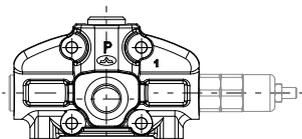
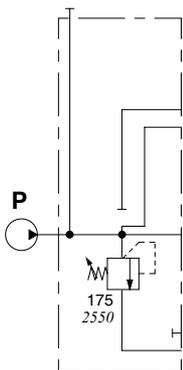


**Wrenches and tightening torques**

X = wrench 8 - 24 Nm (17.7 lbft)

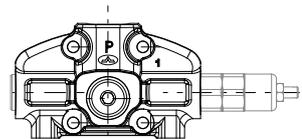
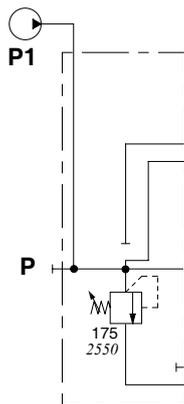
NOTE - for wrenches and tightening torques about valves please see dedicated pages.

For left inlet directional valve, side port



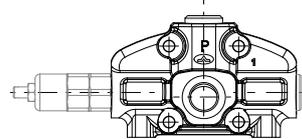
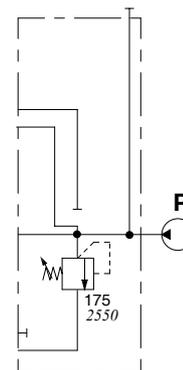
Description example:  
**AC**(YG3-175)

For left inlet directional valve, upper port



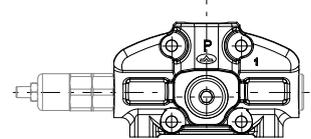
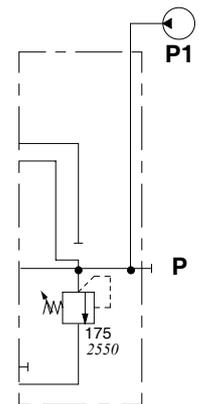
Description example:  
**AD**(YG3-175)

For right inlet directional valve, side port



Description example:  
**BC**(YG3-175)

For right inlet directional valve, upper port

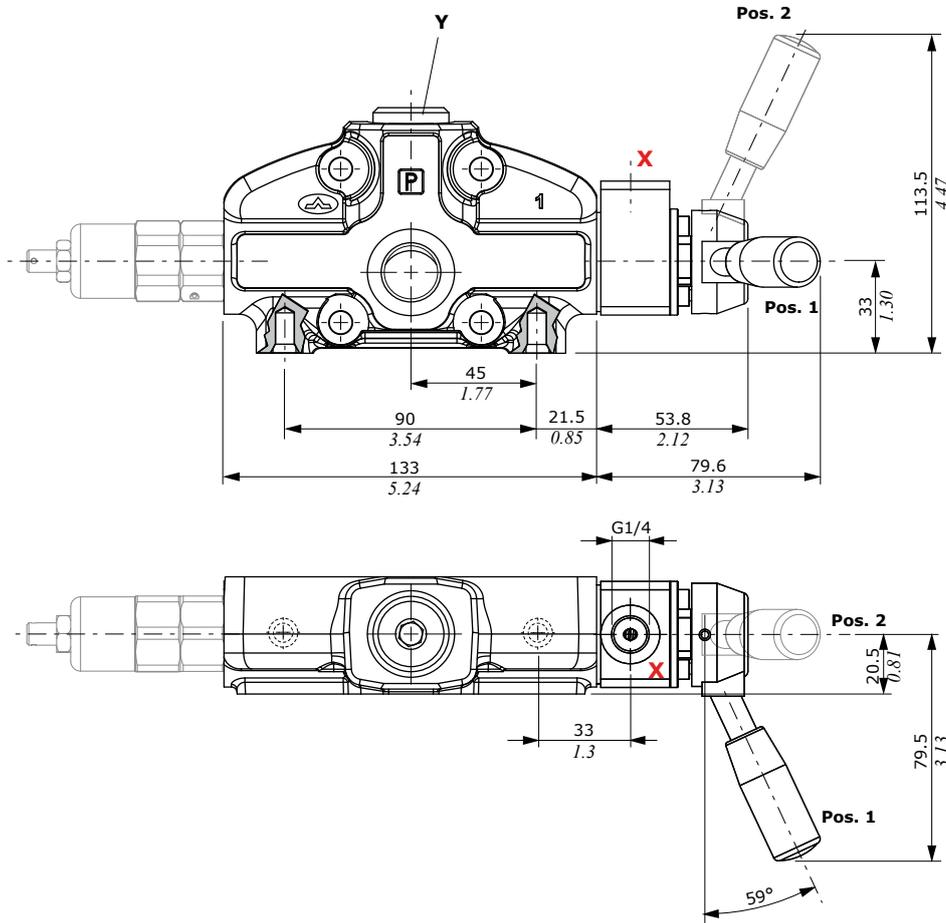


Description example:  
**BD**(YG3-175)

Dimensional data and hydraulic circuit

For rotary commutator

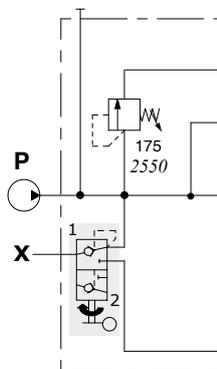
Drawing and circuit are referred to left inlet directional valve.



Wrenches and tightening torques

Y = wrench 8 - 24 Nm (17.7 lbf ft)

NOTE - for wrenches and tightening torques about valves please see dedicated pages.



Commutator features

Max. pressure . . . . . : 210 bar (3050 psi)

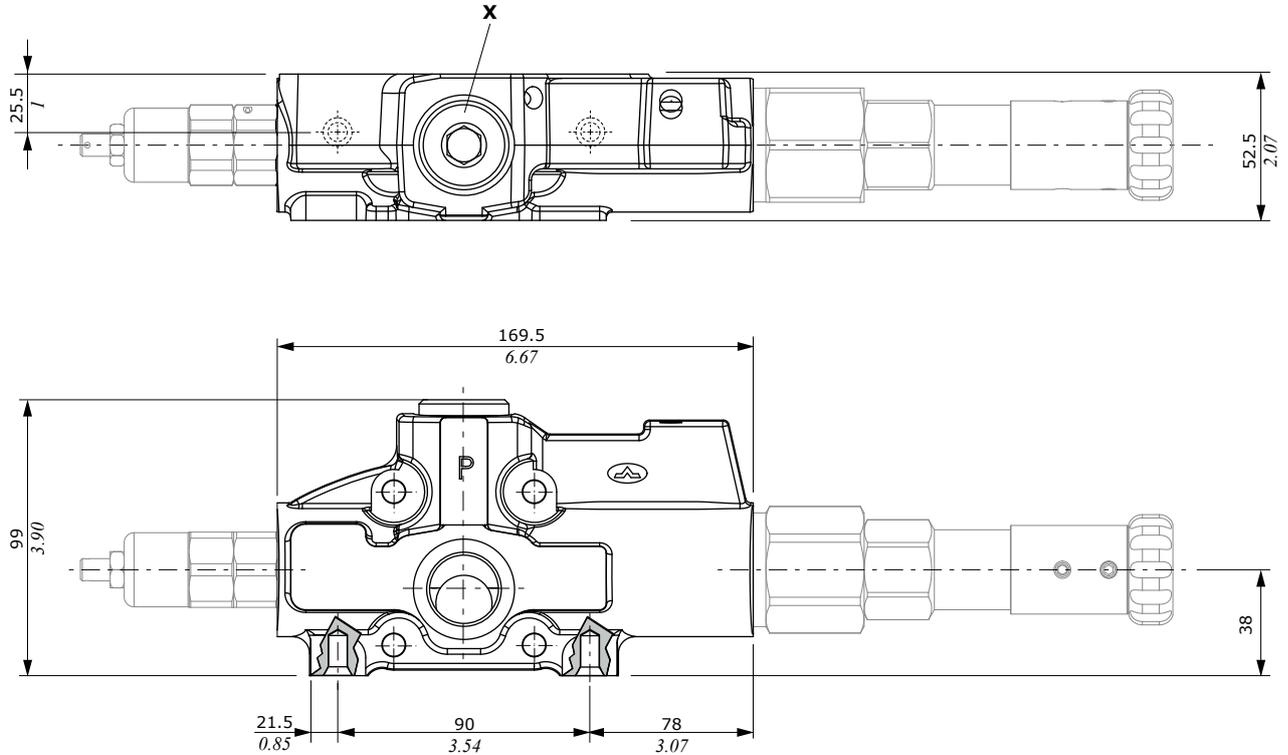
Internal leakage . . . . . : 3 cm<sup>3</sup>/min @ 100 bar

(0.18 in<sup>3</sup>/min @ 1450 psi)

Dimensional data and hydraulic circuit

S type for flow regulator

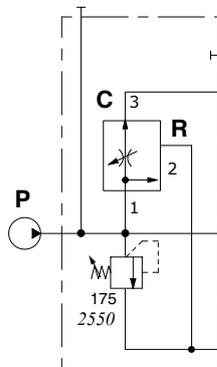
Drawing and circuit are referred to left inlet directional valve.



Wrenches and tightening torques

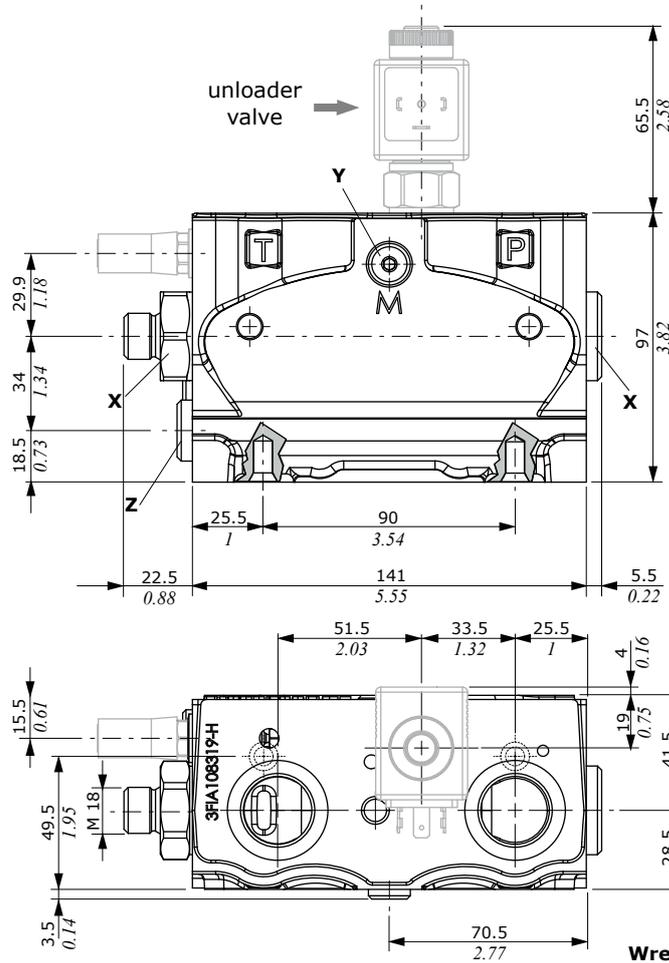
X = wrench 12 - 42 Nm (31 lbf<sup>t</sup>)

NOTE - for wrenches and tightening torques about valves please see dedicated pages.



Configuration with priority valve

Dimensional data and hydraulic circuit



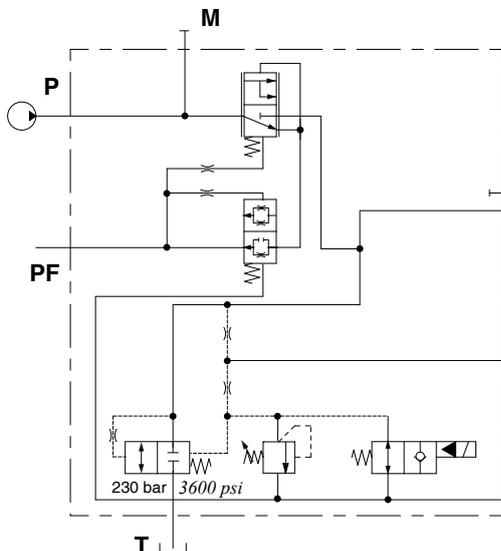
**Wrenches and tightening torques**

X = wrench 12 - 42 Nm (31 lbft)

Y = allen wrench 4 - 9.8 Nm (7.23 lbft)

Z = allen wrench 6 - 24 Nm (17.7 lbft)

NOTE - for wrenches and tightening torques about valves please see dedicated pages.



**Features**

Max. pressure. . . . . : 315 bar (4550 psi)

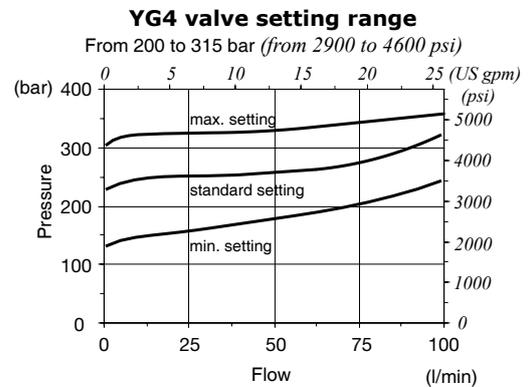
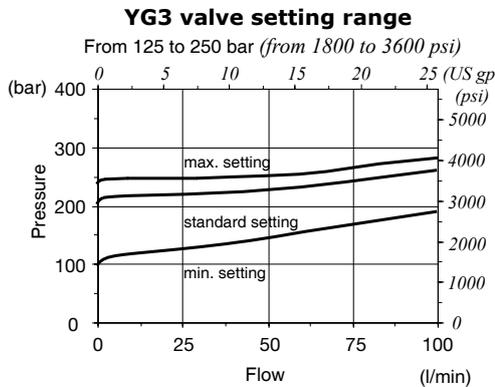
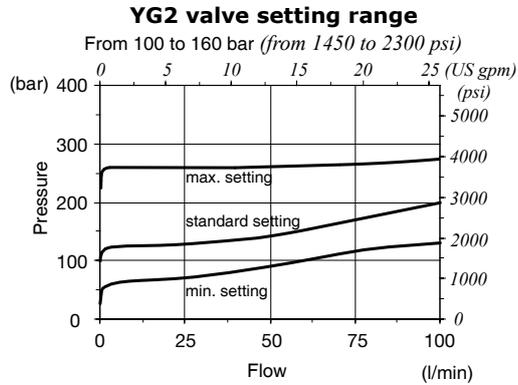
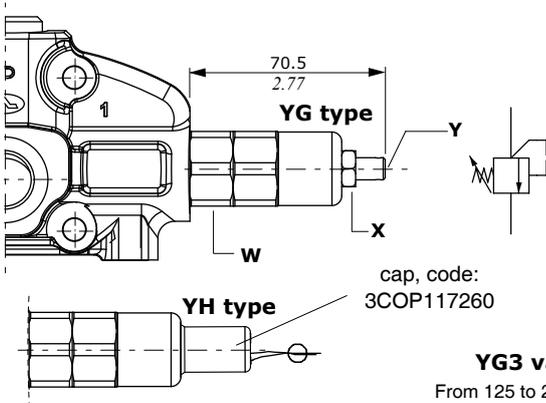
Internal leakage . . . . . : 3 cm<sup>3</sup>/min @ 100 bar  
(0.18 in<sup>3</sup>/min @ 1450 psi)

For BER type coil please see page 59

Inlet relief valve options

Y type direct overpressure relief valve

Configuration type:



Legenda

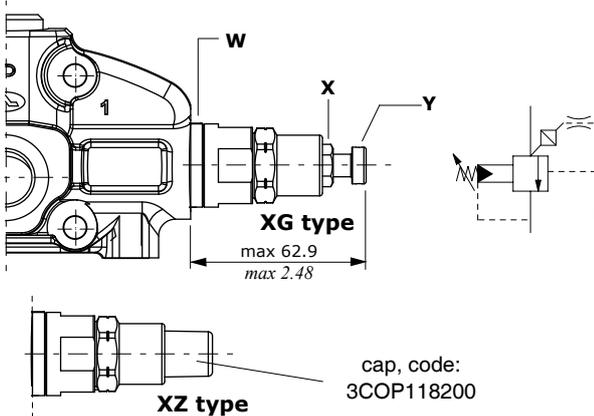
- YG: adjustable with screw
- YH: valve set and locked

Wrenches and tightening torques

- X = wrench 13 - 24 Nm (17.7 lbft)
- Y = allen wrench 4
- W = wrench 27 - 42 Nm (31 lbft)

X type pilot operated pressure relief valve

Configuration type:

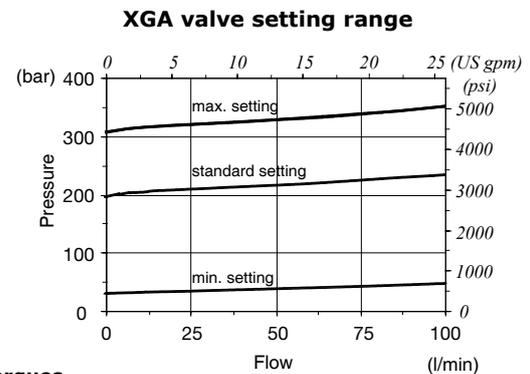


Legenda

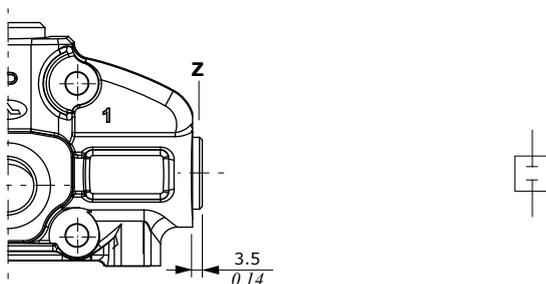
- XG: adjustable with screw
- XZ: valve set and locked with tamper proof cap

Wrenches and tightening torques

- X = wrench 13 - 24 Nm (17.7 lbft)
- Y = allen wrench 6
- W = wrench 27 - 42 Nm (31 lbft)



SV relief valve blanking plug



Wrenches and tightening torques

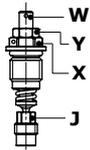
- Z = allen wrench 10 - 24 Nm (17.7 lbft)

Inlet relief valve options

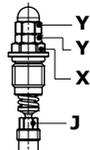
L.S. relief valves

For VP inlet section.

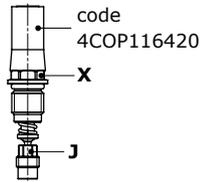
LSH type



LSD type



LSZ type

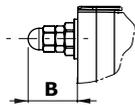


ST type



Wrenches and tightening torques

- X = wrench 13 - 42 Nm (31 lbft)
- Y = wrench 10 - 9.8 Nm (7.2 lbft)
- W = wrench 3
- J = wrench 7 - 24 Nm (17.7 lbft)
- K = wrench 5 - 24 Nm (17.7 lbft)

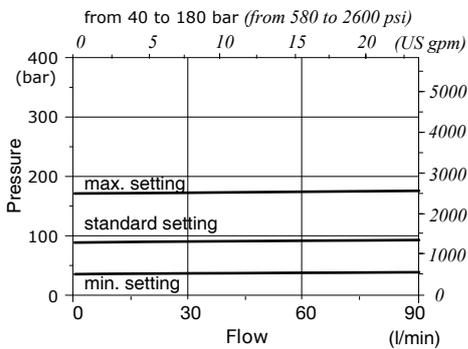


Type	Dim. B mm - in
LSD	21.5 - 0.85
LSH	17 - 0.67
LSZ	34 - 1.34

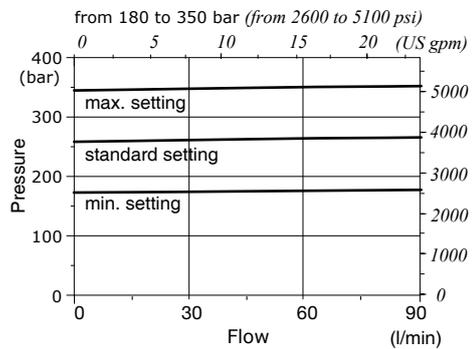
Legenda

- LSH : with screw adjustment
- LSD : with blind nut
- LSZ : with tamper proof cap
- ST : valve blanking plug

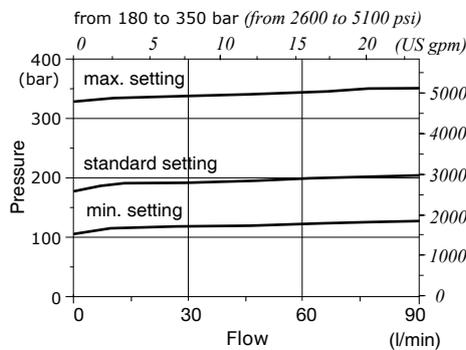
LSH, LSD and LSZ valves setting range



LSH and LSD valves setting range



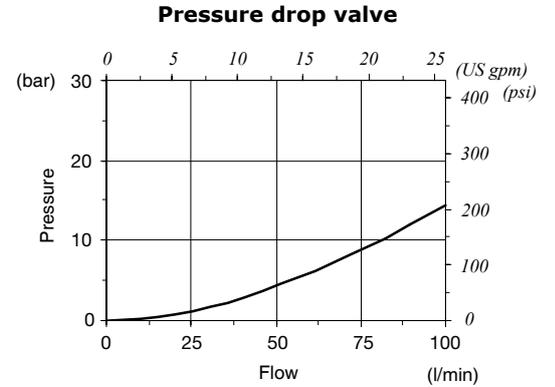
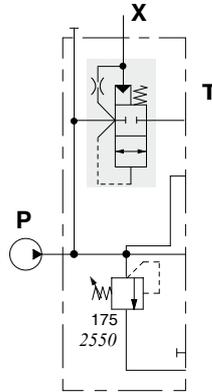
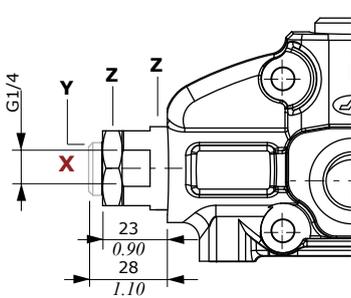
LSZ valve setting range



Inlet valve options

Unloader valve

Hydraulic operated



Wrenches and tightening torques

Z = wrench 27 - 42 Nm (31 lbft)  
 Y = allen wrench 6 - 24 Nm (17.7 lbft)

NOTE - For safety reasons the valve is supplied with blanking plug

Features

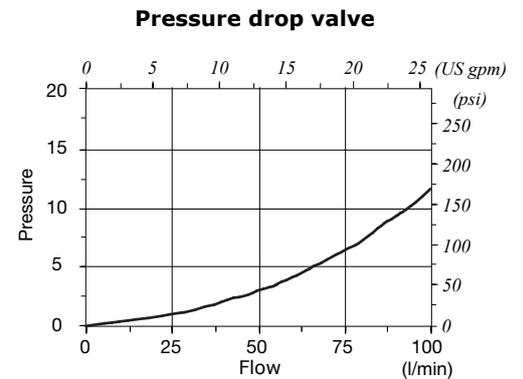
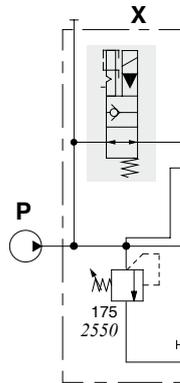
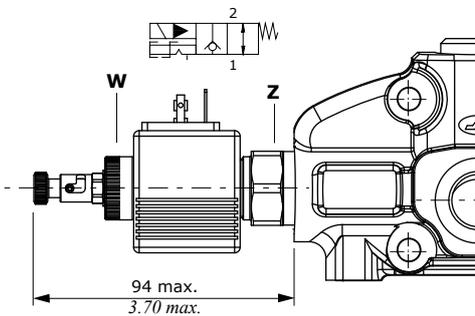
Nominal flow . . . . . : 90 l/min (24 US gpm)  
 Internal leakage.. . . . : 18 cm<sup>3</sup>/min @ 100 bar  
 (1.1 in<sup>3</sup>/min @ 1450 psi)

Solenoid operated

Emergency with push button and spring return; for detent position press and turn the button.

**WARNING:** the manual override option is intended for emergency use, not for continuous duty operation.

ELTW: "push & twist" type



Wrenches and tightening torques

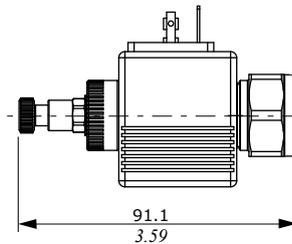
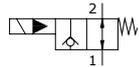
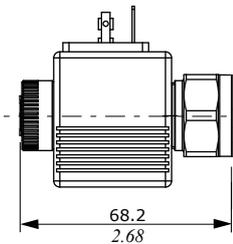
Z = wrench 27 - 42 Nm (31 lbft)  
 W = 6.6 Nm (4.9 lbft)

Features

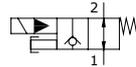
Nominal flow . . . . . : 100 l/min (26.4 US gpm)  
 Max. pressure. . . . . : 315 bar (4600 psi)  
 Internal leakage. . . . . : 1 cm<sup>3</sup>/min @ 100 bar  
 (0.061 in<sup>3</sup>/min @ 1450 psi)

For **BER** type coil features and options please see page 33

ELNW: without emergency



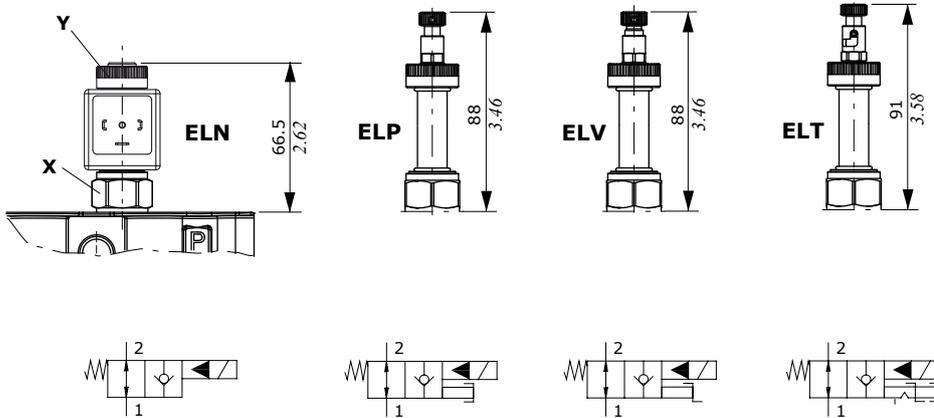
ELPW: push button type



**Inlet valve options**

**Unloader valve**

For VP inlet section



**Legenda**

- ELN: without emergency
- ELP: push-button emergency
- ELV: screw emergency
- ELT: "push & twist" emergency

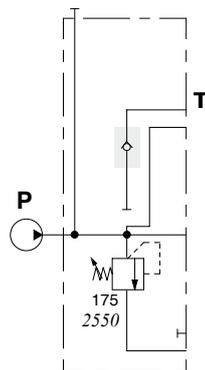
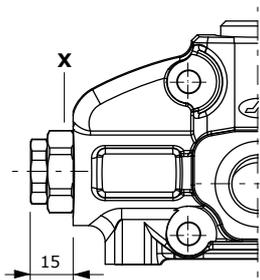
**Wrenches and tightening torques**

- X = wrench 24 - 30 Nm (22 lbf<sup>t</sup>)
- Y = manual tightening

**Features**

- Nominal flow . . . . : 40 l/min (10.6 US gpm)
- Max. pressure. . . . : 350 bar (5100 psi)
- Internal leakage . . : 0.10 cm<sup>3</sup>/min @ 210 bar  
(0.006 in<sup>3</sup>/min @ 1450 psi)
- For **BER** type coil please see page 59

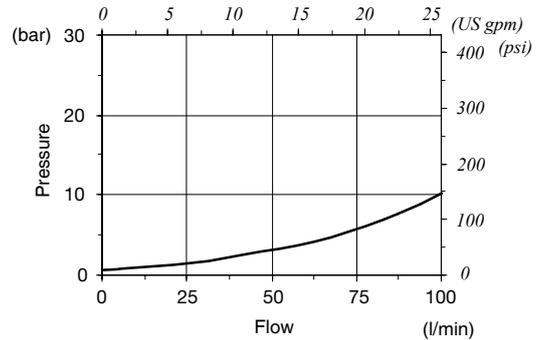
**F anti-cavitation valve**



**Wrenches and tightening torques**

- X = wrench 27 - 42 Nm (31 lbf<sup>t</sup>)

**Pressure drop from T to P**

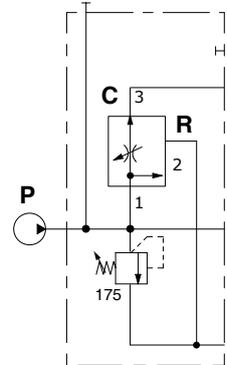
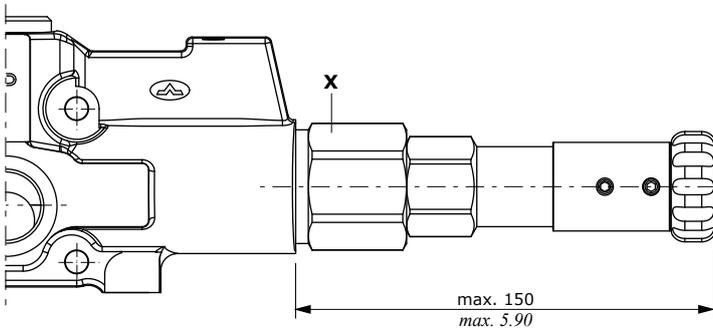


**Features**

- Nominal flow . . . . . : 90 l/min (23.77 US gpm)
- Internal leakage . . . . . : 2 cm<sup>3</sup>/min @ 100 bar  
(0.122 in<sup>3</sup>/min @ 1450 psi)

**Flow control valve**

For S inlet section.



**Wrenches and tightening torques**

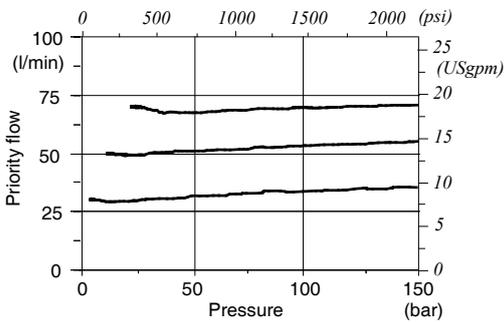
X = wrench 41 - 100 Nm (73.7 lbf<sup>t</sup>)

**Features**

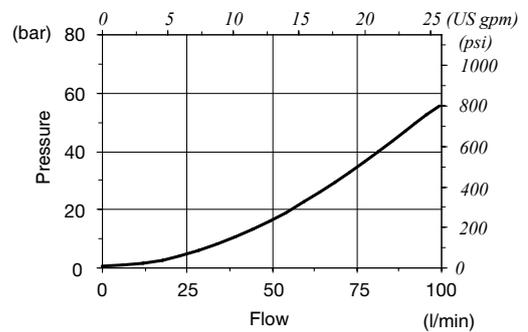
- Max. pressure . . . . . : 350 bar (5100 psi)
- Nominal flow
- On port 1 . . . . . : 110 l/min (29 US gpm)
- On port 3 . . . . . : 150 l/min (39.6 US gpm)

**Pressure-flow diagram**

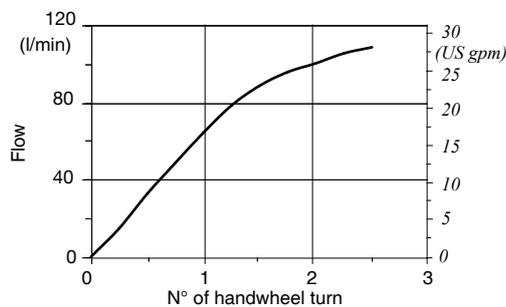
$Q_{in} = 110 \text{ l/min (29 US gpm)}$



**Pressure drop**



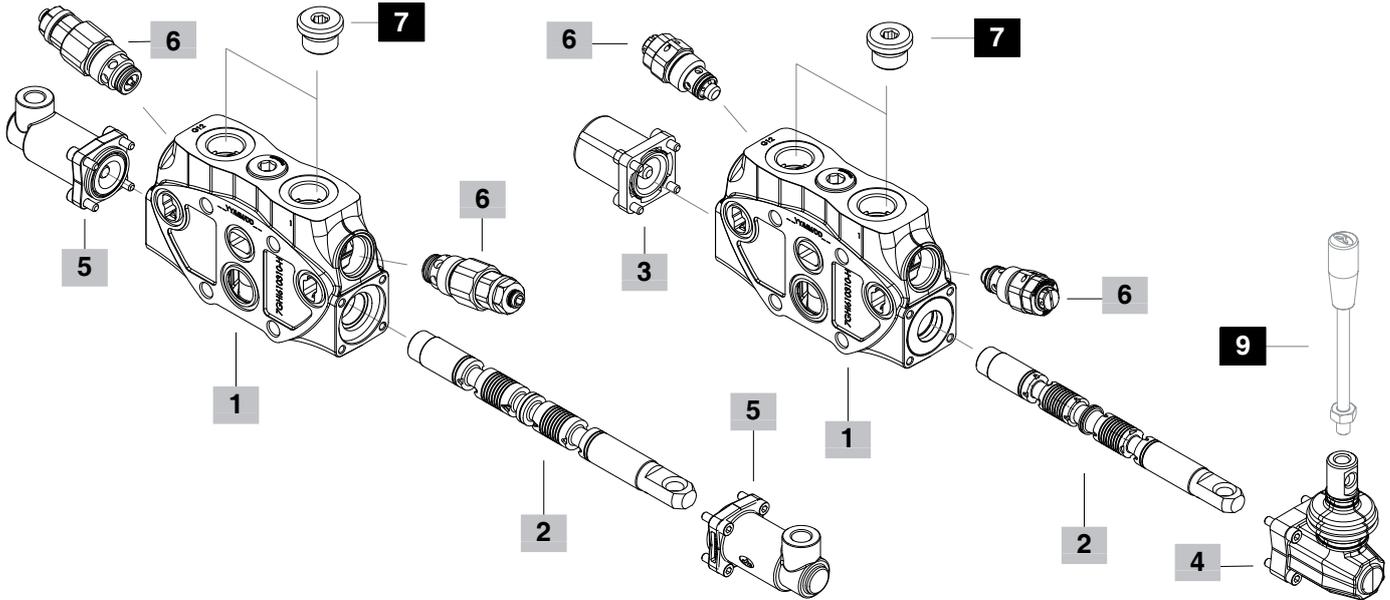
**Flow regulation diagram**



Part ordering codes

EL SD8 / (P) - 1 8 L . P3 (G3 - 100) - .....  
 1 - on A port  
 2 - on B port  
 3 - on A and B ports

EL SD8 / (P) - 1M 8IM . U1 (G3 - 100) - .....  
 1 - on A port  
 2 - on B port  
 3 - on A and B ports



**1 Working section kit \*** page 24

TYPE	CODE	DESCRIPTION
<b>For mechanical control</b>		
P	5EL1083000	For parallel circuit (omitted in description)
SP	5EL3083010	For series-parallel (tandem) circuit
Q	5EL1083010	For parallel circuit without arrangement for port valves
SPQ	5EL3083020	For series-parallel (tandem) circuit without arrangement for port valves
P5	5EL108320A	As P type: <b>for 5B spool with floating circuit</b> (P omitted in description)
P5(14A)	5EL1083201	As P type: <b>for 5(14A) spool with floating circuit</b> (P omitted in description)
<b>For proportional hydraulic circuit</b>		
P/IM	5EL108300A	For parallel circuit (omitted in description)
SP/IM	5EL308300A	For series-parallel (tandem) circuit
Q/IM	5EL1083010A	For parallel circuit without arrangement for port valves

**2 Spools** page 25

TYPE	CODE	DESCRIPTION
1	3CU2310100	Double acting, 3 positions, with A and B closed in neutral position
1CEX	3CU2310230	As type 1, with fine metering
1CSG	3CU2310250	As type 1, with metering suggested for flow up to 70 l/min (18.5 US gpm)
1M	3CU2310130	As type 1 with metering suggested for flow rates above to 70 l/min (18.5 US gpm)
1S	3CU2311102	As type 1, for series circuit
1A	3CU2321100	Double acting, 3 positions, with A open to tank in neutral position

**2 Spools (continue)** page 25

TYPE	CODE	DESCRIPTION
1B	3CU2322100	Double acting, 3 positions, with B open to tank in neutral position
2	3CU2325100	Double acting, with A and B open to tank in neutral position
2CEX	3CU2325230	As type 2, with fine metering
2CSG	3CU2325255	As type 2, with metering suggested for flow up to 70 l/min (18.5 US gpm)
2H	3CU2325225	Double acting, with A and B partially open to tank in neutral position
2S	3CU2327100	As type 2, for series circuit
3	3CU2331110	Single acting on A, 3 positions, B plugged, <b>G1/2 plug is required</b>
4	3CU2335100	Single acting on B, 3 positions, A plugged, <b>G1/2 plug is required</b>
4M	3CU2335110	As type 4 with metering suggested for flow rates above to 70 l/min (18.5 US gpm), <b>G1/2 plug is required</b>

**Spools for dedicated controls**

5B	3CU2343100	Double acting, 4 positions, float in position 3 with spool out, <b>13C type positioner kit is required</b>
5(14A)	3CU2345101	Double acting, 4 positions, float in position 3 with spool in, <b>14A type positioner kit is required</b>
8F	3CU2361100	Double acting, 3 positions, regenerative in position 1, <b>8CR type positioner kit is required</b>

NOTE (\*) – Codes are referred to BSP thread.

## Part ordering codes

**3 "A" side spool positioners page 27**

TYPE	CODE	DESCRIPTION
<b>7FT</b>	5V07208100	With friction and neutral position notch
<b>8</b>	5V08108010	With spring return in neutral position
<b>8NA</b>	5V08108001	As type 8, with steel cap
<b>8WP</b>	5V08108011	As type 8, with water proof type
<b>8MA</b>	5V08108240	As type 8, type A lighter spring
<b>8MC</b>	5V08208000	As type 8, type C heavier spring
<b>8MD</b>	5V08408000	As type 8, type D heavier spring
<b>8D</b>	5V08108202	As type 8, M8 female threaded pin extension for dual control
<b>8D1</b>	5V08108210	As type 8, pin with Ø 8 mm (0.31 in) radial hole
<b>8D2</b>	5V08108220	As type 8, M8 male threaded pin extension for dual control
<b>8TL</b>	5V08108310	As type 8 with pin control with flexible cable
<b>8TLWP</b>	5V08108320	As type 8, water proof type
<b>8ED3</b>	5V08108360	ON-OFF 12VDC electro-hydraulic kit
	5V08108361	ON-OFF 24VDC electro-hydraulic kit
<b>8EPG3</b>	5V08108737	ON-OFF 12VDC electro-pneumatic kit
	5V08108742	ON-OFF 24VDC electro-pneumatic kit
<b>8IJ1</b>	5V08108871(*)	With external hydraulic pilot to return from position 1 to neutral
<b>8IJ2</b>	5V08108861(*)	With external hydraulic pilot to return from position 2 to neutral
<b>8IJ3</b>	5V08108851(*)	With external hydraulic pilot to return from positions 1 and 2 to neutral
<b>8PG</b>	5V08108708	ON-OFF pneumatic kit
<b>8MG3</b>	5V08108150	As type 8 with microswitch in position 1 and 2 (for other configuration please see page 29)
<b>8MG39</b>	5V08108101	As type 8 with double microswitch in position 1 and 2 (for other configuration please see page 30)
<b>9B</b>	5V09108040	With detent in position 1 and spring return in neutral position
<b>9BWP</b>	5V09108041	As 9B type, waterproof type
<b>10B</b>	5V10108040	With detent in position 2 and spring return in neutral position
<b>11</b>	5V11108000	With detent in position 1, neutral and 2
<b>11B</b>	5V11108040	With detent in position 1, 2 and spring return in neutral position
<b>11WP</b>	5V11108001	Waterproof type
<b>15</b>	5V15108000	2 positions, detent in pos. 1 and neutral
<b>16</b>	5V16108010	2 positions, detent in pos. 2 and neutral
<b>19</b>	5V19108000	2 positions, with spring return in neutral position from position 1
<b>20</b>	5V19108000	2 positions, with spring return in neutral position from position 2

**Controls for dedicated spools**

<b>8CR</b>	5V08108022	3 positions with spring return in neutral and reduced spool stroke: <b>for 8F spool</b>
<b>13C</b>	5V13208020	4 positions with spring return in neutral position and detent in pos.3: <b>for 5B spool</b>
<b>14A</b>	5V14108000	Detent in positions 1, 2 and 3, kick-out in position 0: <b>for 5(14A) spool</b>

**4 "B" side options page 36**

TYPE	CODE	DESCRIPTION
<b>L</b>	5LEV108000	Standard lever box
<b>LF3</b>	5LEV108710	Lever box with spool stroke limiter
<b>LB</b>	5LEV308000	Steel lever kit
<b>SLP</b>	5COP108000	Without lever box, with dust-proof plate
<b>SLCY</b>	5COP208060	Without lever box, with endcap
<b>LCB</b>	5CLO208000	Joystick lever for 2 section operation
<b>LCE</b>	5CLO208050	As previous one with bronze support
<b>TQ</b>	5TEL108110	Flexible cable connection

**5 Complete controls \* page 39**

TYPE	CODE	DESCRIPTION
<b>8IM</b>	5IDR208300	Proportional hydraulic control
<b>8IMF3</b>	5IDR208220	Proportional hydraulic control with stroke limiter

**6 Port valves page 40**

Standard setting is referred to 10 l/min (2.6 US gpm)

TYPE	CODE	DESCRIPTION
-	3XTAP524290	Valve blanking plug (omitted in description)
<b>C</b>	XCAR408110	Anti-cavitation valve
<b>DST</b>	3XTAP624180	Valve blanking plug with connection to tank
<b>Anti-shock valve</b>		
<b>P(G2)</b>	3XCAR208112	Range 55-140 bar (790-2050 psi) standard setting 60 bar (870 psi)
<b>P(G3)</b>	3XCAR208113	Range 63-220 bar (900-3200 psi) standard setting 100 bar (1450 psi)
<b>P(G4)</b>	3XCAR208114	Range 180-350 bar (2600-5100 psi) standard setting 200 bar (2900 psi)
<b>Anti-shock and anti-cavitation valve</b>		
<b>U(G2)</b>	XCAR308112	Range 63-125 bar (900-1800 psi) standard setting 63 bar (900 psi)
<b>U(G3)</b>	XCAR308115	Range 100-250 bar (1450-3600 psi) standard setting 100 bar (1450 psi)
<b>U(G4)</b>	XCAR308114	Range 200-315 bar (2900-4600 psi) standard setting 200 bar (2900 psi)
<b>Pilot operated anti-shock and anti-cavitation valve</b>		
<b>UXW(G-270)</b>	X005421270	Range 40-315 bar (580-4600 psi) standard setting 270 bar (3900 psi)

**7 Port plugs\***

CODE	DESCRIPTION
3XTAP727180	G1/2 plug for single acting spool

**8 Section threading**

Specify only if it is different from BSP standard (see page 4)

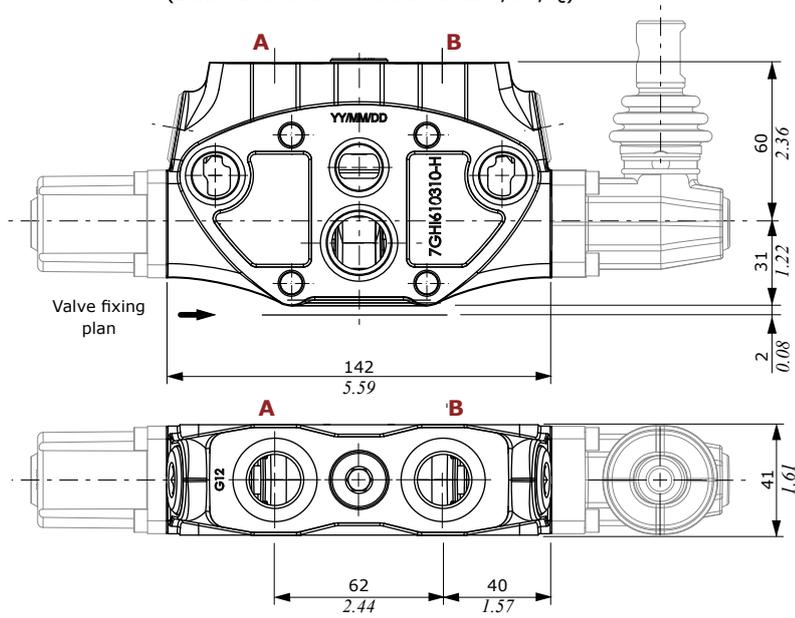
**9 Optional handlevers**

TYPE	CODE	DESCRIPTION
AL01/M10x200	170012020	For L, lever box, 200 mm (7.87 in)
AL08/M12x200	170013120	For LCB joystick, 200 mm (7.87 in)
For handlevers features please see dedicated catalogue cod. D1WWEH01E		

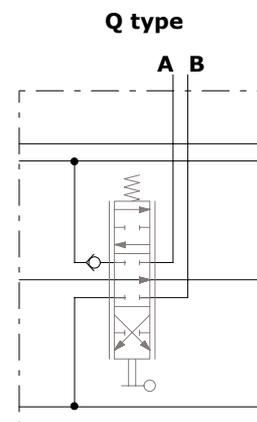
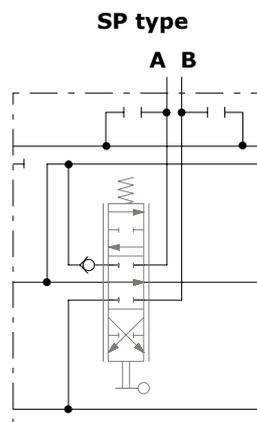
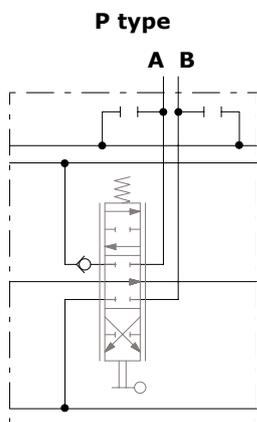
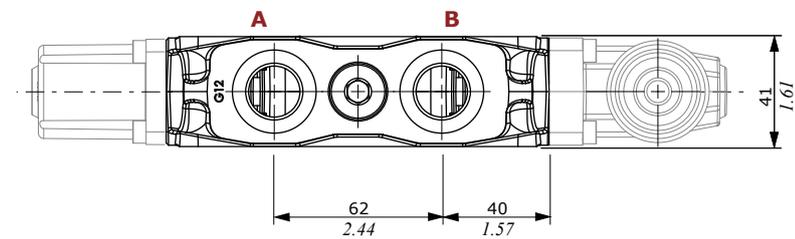
NOTE (\*) – Codes are referred to **BSP** thread.

Dimensional data and hydraulic circuit

**P type**  
With port valve arrangement  
(Dimensions are the same as P/SP/Q)

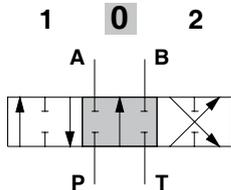


**Q type**  
Without port valve arrangement



**1 (1CEX/1CSG/1M) type spool**

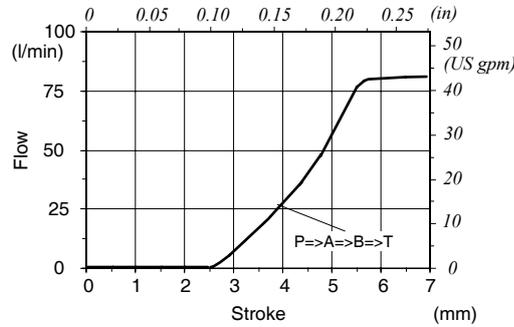
Double acting, 3 positions, with A and B closed in neutral position



**Spool stroke**  
position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

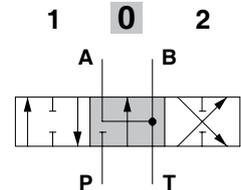
**1 type spool metering**

$Q_{in} = 80 \text{ l/min (42 US gpm)}$   
 $P_{(on ports)} = 100 \text{ bar (1450 psi)}$



**2 (2CEX/2CSG) type spool**

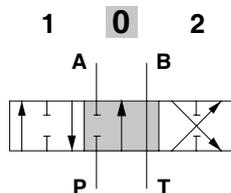
Double acting, 3 positions, with A and B open to tank in neutral position



**Spool stroke**  
position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

**1B type spool**

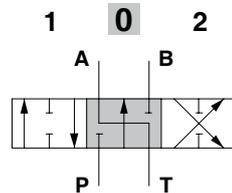
Double acting, 3 positions, with B open to tank in neutral position



**Spool stroke**  
position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

**1A type spool**

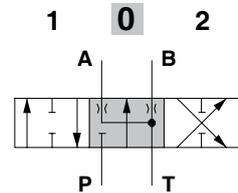
Double acting, 3 positions, with A open to tank in neutral position



**Spool stroke**  
position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

**2H type spool**

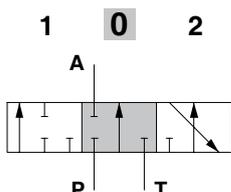
Double acting, 3 positions, with A and B partially open to tank in neutral position



**Spool stroke**  
position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

**3 type spool**

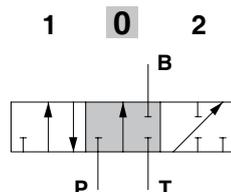
Single acting on A, 3 positions, B plugged, G1/2 plug is required



**Spool stroke**  
position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

**4 (4M) type spool**

Single acting on B, 3 positions, A plugged, G1/2 plug is required

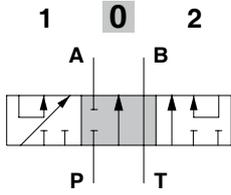


**Spool stroke**  
position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

Spools

**1S type spool**

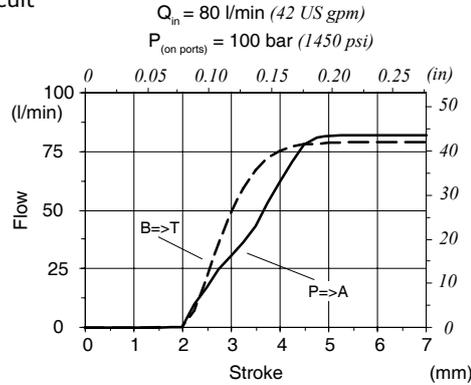
Double acting, 3 positions, with A and B closed in neutral position, for series circuit



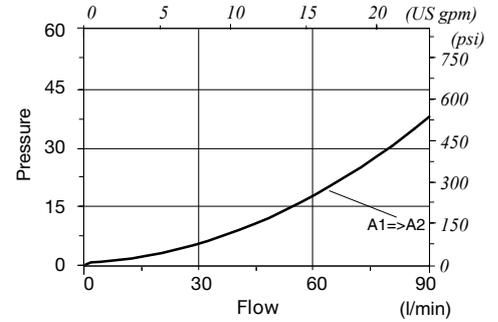
**Spool stroke**

position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

**1S type spool metering**

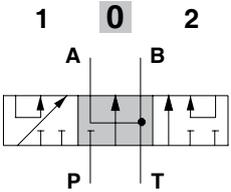


**Pressure drop on series connection**



**2S type spool**

Double acting, 3 positions, with A and B connected to tank in neutral position, for series circuit

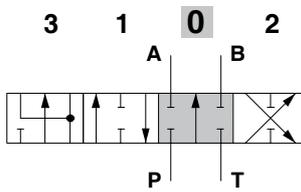


**Spool stroke**

position 1: + 7 mm (+ 0.28 in)  
position 2: - 7 mm (- 0.28 in)

**5B type spool**

Double acting, with A and B closed in neutral position, 4 positions, floating in position 3, with spool out

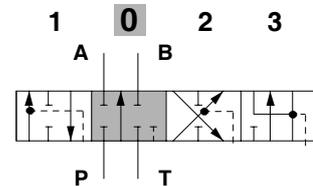


**Spool stroke**

position 1: + 5.5 mm (+ 0.22 in)  
position 2: - 5.5 mm (- 0.22 in)  
position 3: + 10.5 mm (+ 0.41 in)

**5(14A) type spool**

Double acting, with A and B closed in neutral position, 4 positions, floating in position 3, with spool in (lever pull with kick-out)

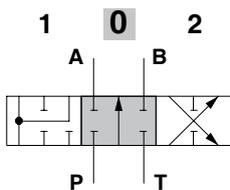


**Spool stroke**

position 1: + 5.5 mm (+ 0.22 in)  
position 2: - 5.5 mm (- 0.22 in)  
position 3: - 11 mm (- 0.43 in)

**8F type spool**

Double acting, 3 positions, regenerative circuit in 2<sup>nd</sup> position (pos.1)



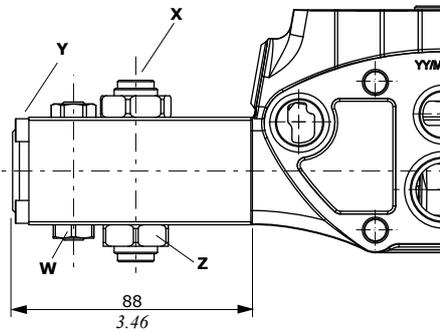
**Spool stroke**

position 1: + 5.7 mm (+ 0.23 in)  
position 2: - 5.7 mm (- 0.23 in)

"A" side spool positioners

7FT type with friction

With neutral position notch.



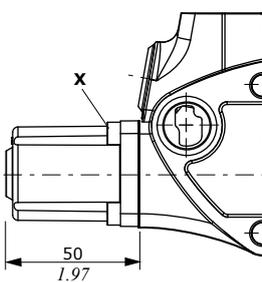
Wrenches and tightening torques

- X = allen wrench 4
- Y = allen wrench 4 - 6.6 Nm (4.9 lbft)
- W = wrench 15 - 9.8 Nm (7.2 lbft)
- Z = wrench 24 - Manual tightening

With spring return

8 - 8MA - 8MC - 8MD - 8WP type

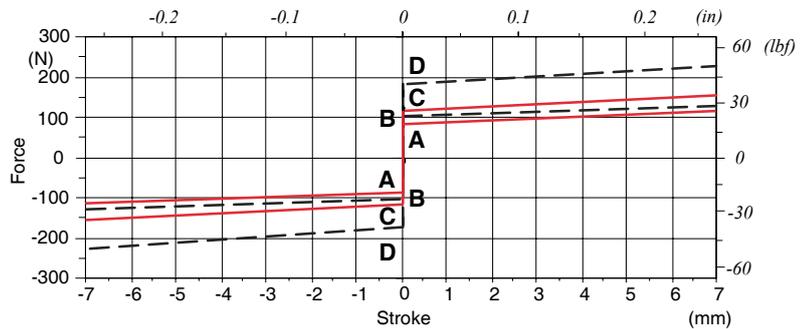
It is supplied with B type standard spring (see force-stroke diagram) and it is available with A type (8MA) lighter spring or with C-D type (8MC-8MD) heavier spring. 8WP waterproof type is available.



Wrenches and tightening torques

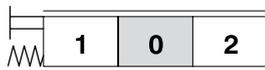
- X = allen wrench 4
- 6.6 Nm (4.9 lbft)

Force-stroke diagram



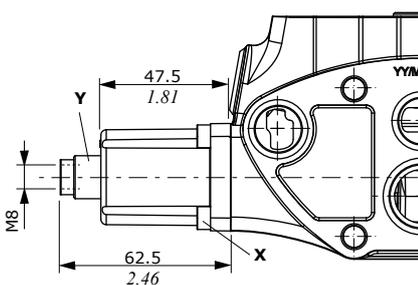
8D type

With M8 female threaded pin extension for dual control.



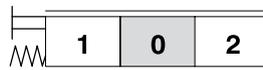
Wrenches and tightening torques

- X = allen wrench 4 - 6.6 Nm (4.9 lbft)
- Y = wrench 13 - 24 Nm (17.7 lbft)



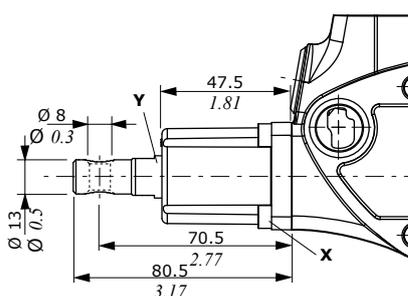
8D1 type

With Ø 8 hollow pin extension.



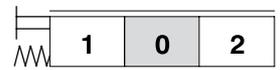
Wrenches and tightening torques

- X = allen wrench 4 - 6.6 Nm (4.9 lbft)
- Y = wrench 14 - 24 Nm (17.7 lbft)



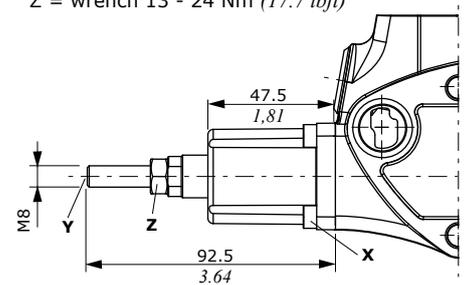
8D2 type

With M8 male threaded pin extension for dual control.



Wrenches and tightening torques

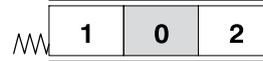
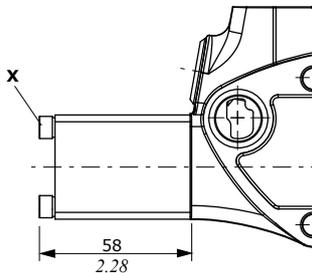
- X = allen wrench 4 - 6.6 Nm (4.9 lbft)
- Y = allen wrench 4 - 24 Nm (17.7 lbft)
- Z = wrench 13 - 24 Nm (17.7 lbft)



"A" side spool positioners

8NA type with spring return

With steel cap, B type standard spring (see force-stroke diagram on page 27)

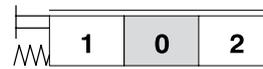
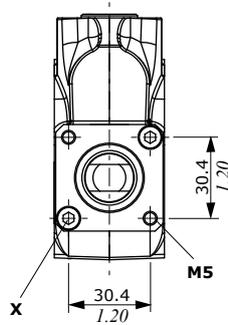
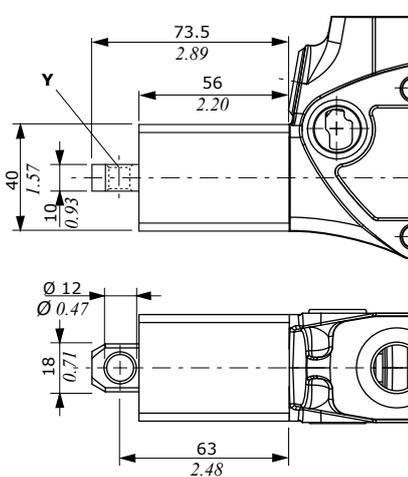


Wrenches and tightening torques

X = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)

8TL - 8TLWP type with spring return

As 8 type with pin control with flexible cable. 8TLWP waterproof type is available.



Wrenches and tightening torques

X = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)  
Y = wrench 10 - 24 Nm (17.7 lbf<sub>t</sub>)

With detent and spring return to neutral position from either directions

9BWP waterproof type is available.

9B - 9BWP type

detent in position 1 (A curve)



10B type

detent in position 2 (B curve)

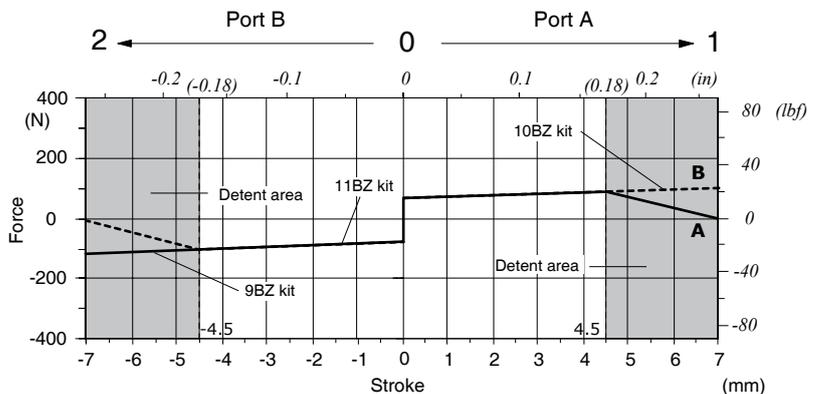


11B type

detent in position 1 and 2 (A and B curves)

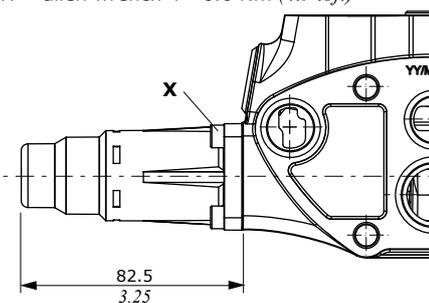


Force-stroke diagram  
(for the controls shown)



Wrenches and tightening torques

X = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)



Position 1 - Detent force: 130 N ± 10% (29.2 lbf) / Release force: 215 N (48.3 lbf) ± 10%

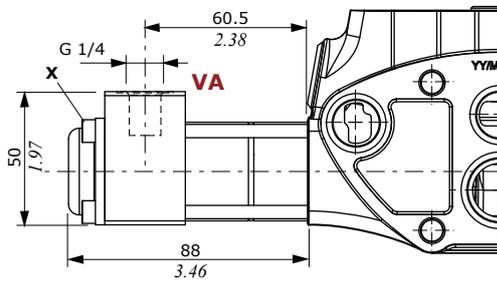
Position 2 - Detent force: 145 N (32.6 lbf) ± 10% / Release force: 300 N (67.4 lbf) ± 10%



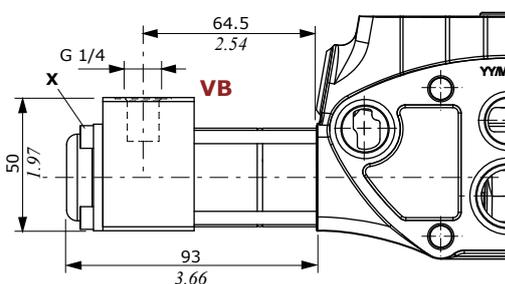
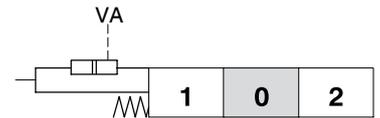


"A" side spool positioner

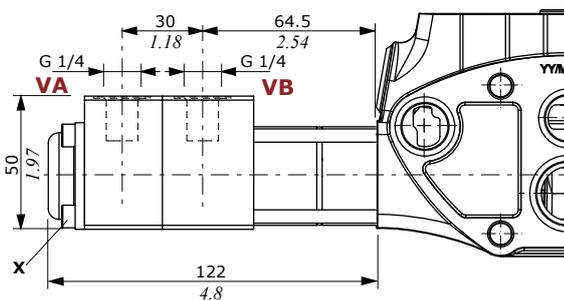
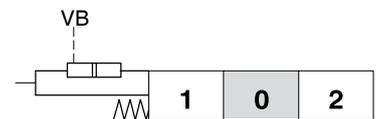
3 positions with external hydraulic pilot



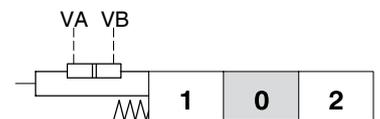
**81J1 type**  
With external hydraulic pilot to return from position 1 to neutral



**81J2 type**  
With external hydraulic pilot to return from position 2 to neutral.



**81J3 type**  
With external hydraulic pilot to return from positions 1 and 2 to neutral



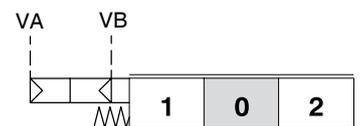
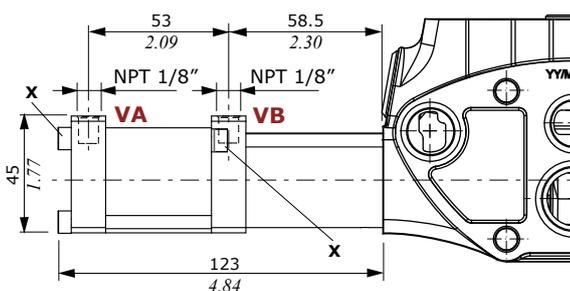
**Wrenches and tightening torques**  
X = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)

**Features**

Pilot pressure..... : min. 50 bar (725 psi)  
: max. 315 bar (4600 psi)

8PG type ON/OFF pneumatic kit

**Wrenches and tightening torques**  
X = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)



**Features**

Pilot pressure..... : min. 6 bar (87 psi)  
: max. 12 bar (174 psi)

"A" side spool positioners

8EPG3 type ON/OFF electro-pneumatic kit

Connector C01  
cod. 2X1001020

**Wrenches and tightening torques**  
 Y = wrench 13 - 1.5 Nm (1.1 lbf<sub>t</sub>)  
 X = wrench 15 - 9.8 Nm (7.2 lbf<sub>t</sub>)  
 W = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)

Valve fixing plan

**Features**  
 Pilot pressure..... : min. 6 bar (87 psi)  
 : max. 12 bar (174 psi)  
 For **BPV** coil please see page 59

8ED3 type ON/OFF electro-hydraulic control

**Wrenches and tightening torques**  
 X = wrench 24 - 30 Nm (22 lbf<sub>t</sub>)  
 Y = 5 Nm  
 W = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)

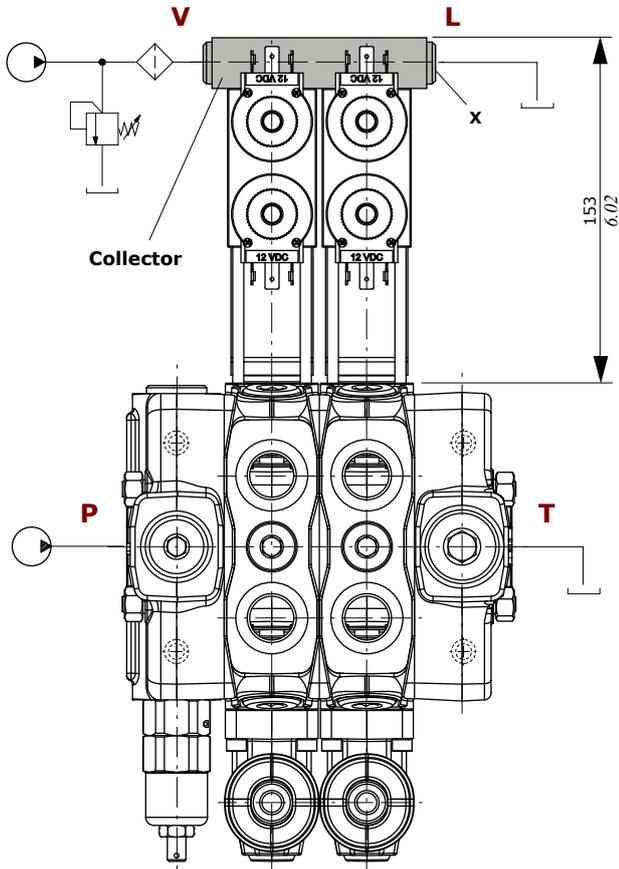
Valve fixing plan

**Features**  
 Pilot pressure..... : min. 10 bar (145 psi)  
 : max. 50 bar (725 psi)  
 Max backpressure  
 on L drain..... : 25 bar (360 psi)  
 for **BT** type coil and mating connectors please see page 59

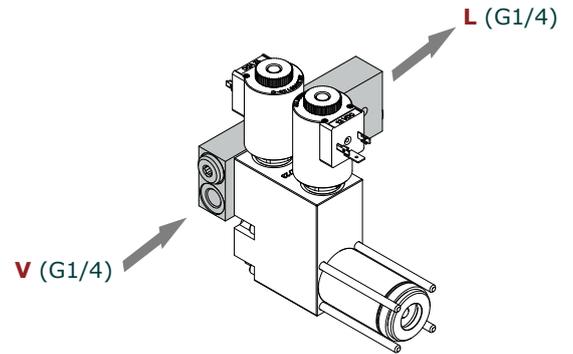
“A” side spool positioners

8ED3 type ON/OFF electro-hydraulic control

Collector kit for external pilot and drain

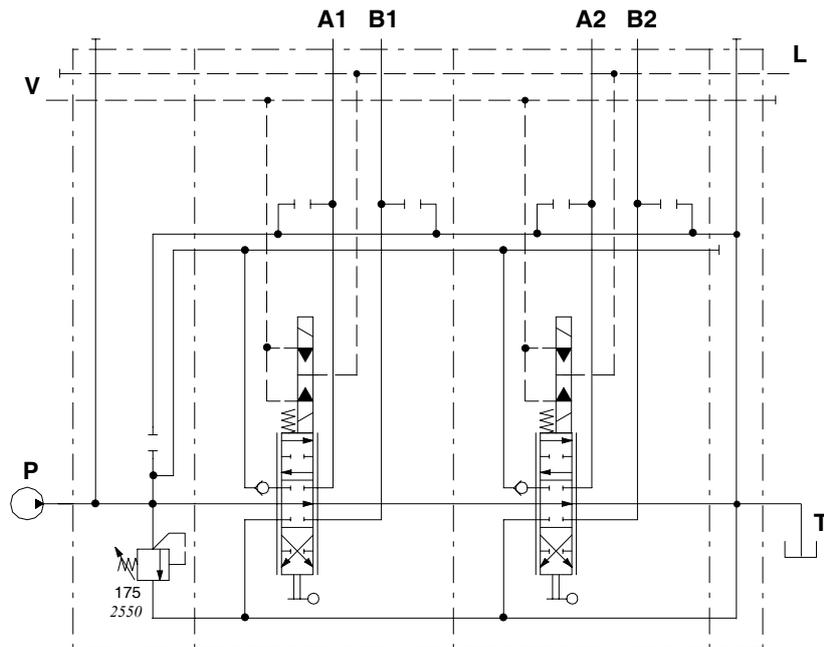


**Wrenches and tightening torques**  
 X = allen wrench 6 - 24 Nm (17.7 lbf<sub>t</sub>)



COLLECTOR KIT CODE		
Type	Code *	Description
KE1S0	5KE1S00030	Kit for 1 sections
KE2S0	5KE2S01330	Kit for 2 sections
KE3S0	5KE3S01330	Kit for 3 sections
KE4S0	5KE4S01330	Kit for 4 sections
KE5S0	5KE5S01330	Kit for 5 sections
KE6S0	5KE6S01330	Kit for 6 sections
KE7S0	5KE7S01330	Kit for 7 sections

NOTE (\*) – Codes are referred to **BSP** thread



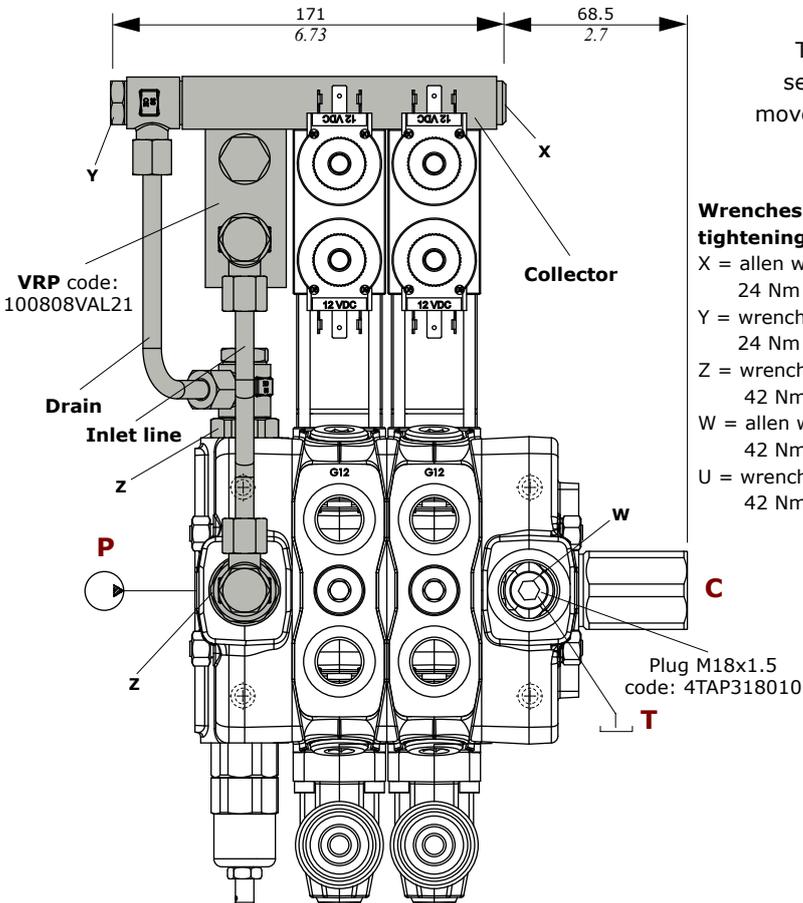
Description example:  
 SD8/2/AC(YG3-175)/18ED3L/18ED3L/RC-KE2S0-24VDC

"A" side spool positioners

8ED3 type ON/OFF electro-hydraulic control

Collector kit with internal pilot and drain lines

The kit consist of a collector with VRP pressure reducing valve and relative pipes.



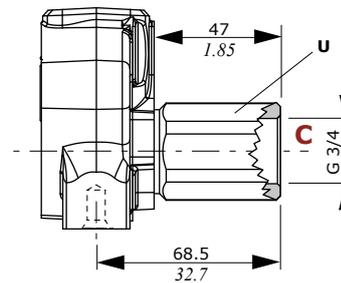
VRE backpressure valve

The valve is assembled on the free flow of the outlet section in order to create the backpressure required to move the 8ED3 piston control. RV outlet section complete with valve and tapered plug, (code X047710010).

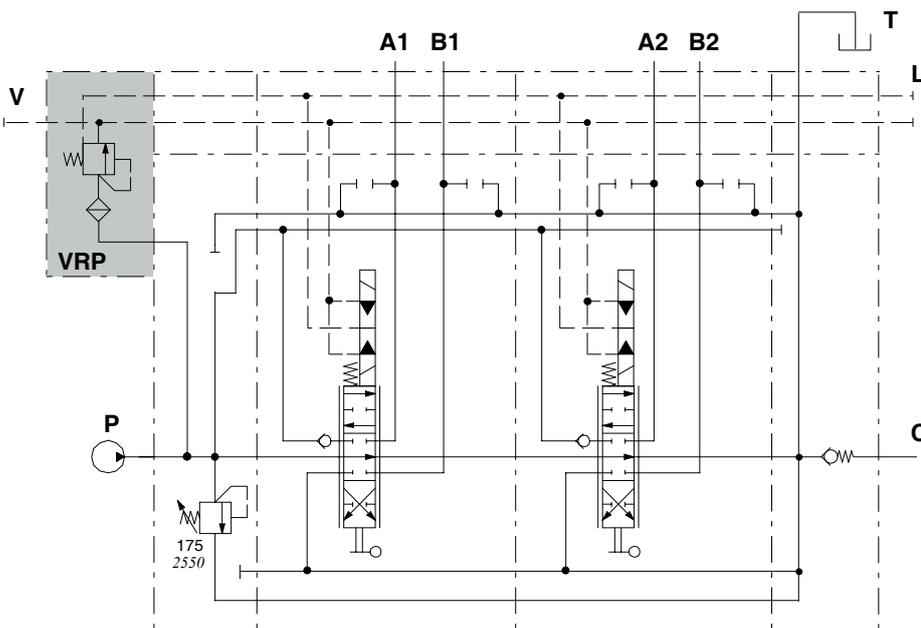
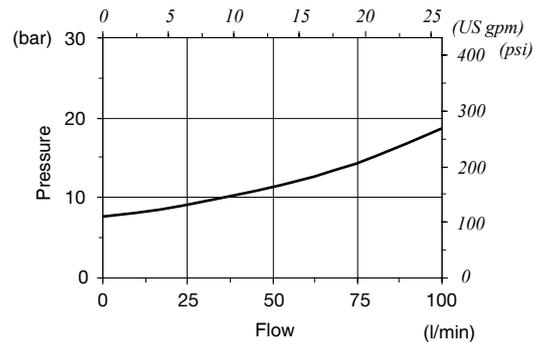
For RV complete outlet cover see page 45.

Wrenches and tightening torques

- X = allen wrench 6  
24 Nm (17.7 lbf<sub>t</sub>)
- Y = wrench 19  
24 Nm (17.7 lbf<sub>t</sub>)
- Z = wrench 27  
42 Nm (31 lbf<sub>t</sub>)
- W = allen wrench 8  
42 Nm (31 lbf<sub>t</sub>)
- U = wrench 34  
42 Nm (31 lbf<sub>t</sub>)



VRE valve - pressure drop from P to C



Description example:  
SD8/2/AC(YG3-175)/18ED3L/18ED3L/RV-KE2R3-12VDC

VRP valve operating features

- Outlet pressure ..... : 25 bar (360 psi)
- Max. flow ..... : 8 l/min (2.1 US gpm)

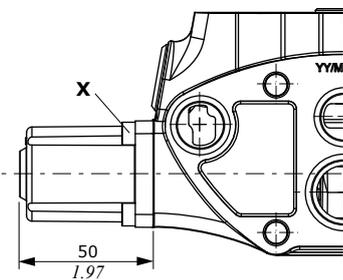
COLLECTOR KIT CODE

Type	Code *	Description
KE1RE	5KE1R31330	Kit for 1 sections
KE2RE	5KE2R31330	Kit for 2 sections
KE3RE	5KE3R31330	Kit for 3 sections
KE4RE	5KE4R31330	Kit for 4 sections
KE5RE	5KE5R31330	Kit for 5 sections
KE6RE	5KE6R31330	Kit for 6 sections
KE7RE	5KE7R31330	Kit for 7 sections
KE8RE	5KE8R31330	Kit for 8 sections
KE9RE	5KE9R31330	Kit for 9 sections

NOTE (\*) - Codes are referred to BSP thread

“A” side spool positioners

2 positions, with spring return 19 and 20 type



**19 type**  
with spring return in neutral position  
from position 1

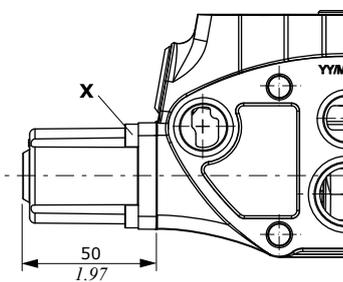


**20 type**  
with spring return in neutral position  
from position 2



**Wrenches and tightening torques**  
X = allen wrench 4 - 6.6 Nm (4.9 lbf)

2 positions, with detent 15 and 16 type



**15 type**  
detent in pos. 1 and neutral



**16 type**  
detent in pos. 2 and neutral



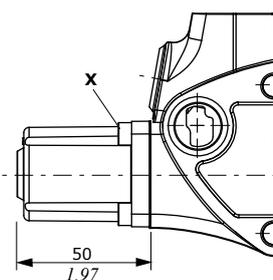
**Wrenches and tightening torques**  
X = allen wrench 4 - 6.6 Nm (4.9 lbf)

**Features**  
Locking-unlocking force..... : 300 N (67.44 lbf)

Particular positioner kits for special spools

8CR type

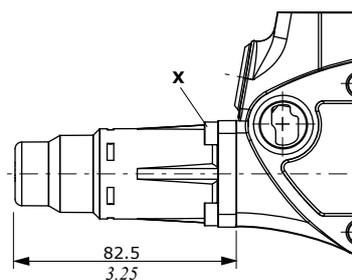
3 positions with spring return in neutral and reduced spool stroke: **for 8F spool.**



**Wrenches and tightening torques**  
X = allen wrench 4 - 6.6 Nm (4.9 lbf)

13C type

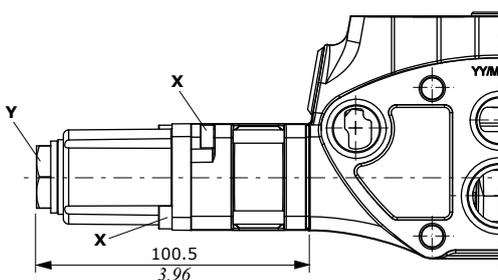
4 positions with spring return in neutral and detent in position 3: **for 5B spool.**



**Wrenches and tightening torques**  
X = allen wrench 4 - 6.6 Nm (4.4 lbf)

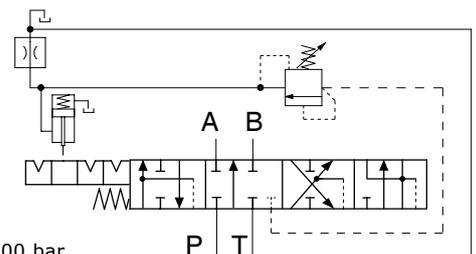
14A type

Control kit with detent in position 1, 2 and 3, kick-out in position 0: **for 5(14A) spool.**



**Wrenches and tightening torques**  
X = allen wrench 4 - 6.6 Nm (4.9 lbf)  
Y = wrench 24 - 9.8 Nm (7.2 lbf)

**Features**  
Release pressure . . . . . : from 20 to 200 bar  
(from 290 to 2900 psi)

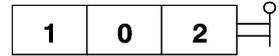
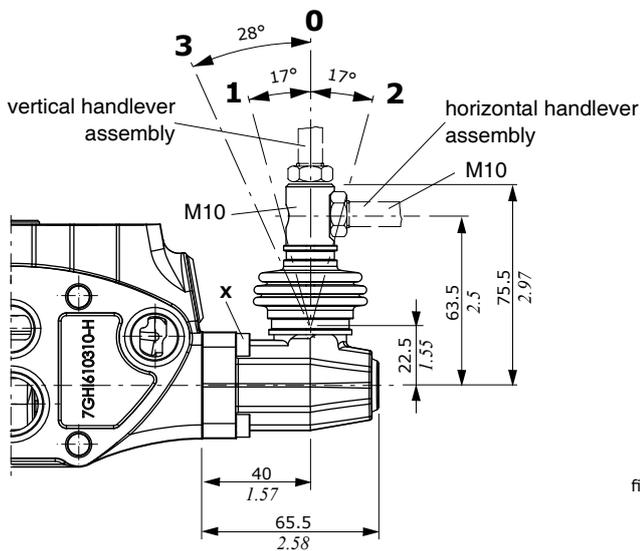


"B" side option

Lever control

L type

Aluminium lever pivot box with protective rubber bellow; it can be rotated 180° (configuration **L180**)



Configuration **L180**

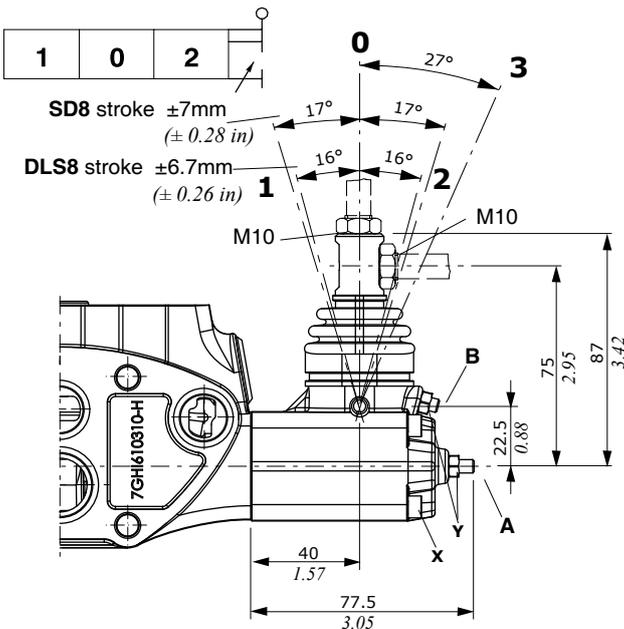
Valve fixing plan

Wrenches and tightening torques

X = allen wrench 4 - 6.6 Nm (4.9 lbft)

LF3 type

Zama lever pivot box with protective rubber bellow; it is equipped with two screws for spool stroke adjusting. It can be rotated 180° (**LF3180** configuration).



Wrenches and tightening torques

X = allen wrench 4 - 6.6 Nm (4.9 lbft)

Y = allen wrench 8 - 6.6 Nm (4.9 lbft)

A - Screw for stroke limiter on position 1: wrench 2.5

B - Screw for stroke limiter on position 2: wrench 2.5

LB type

Steel and cast iron construction.

The drawing represents **LB4** configuration with pivot placed above on the right.

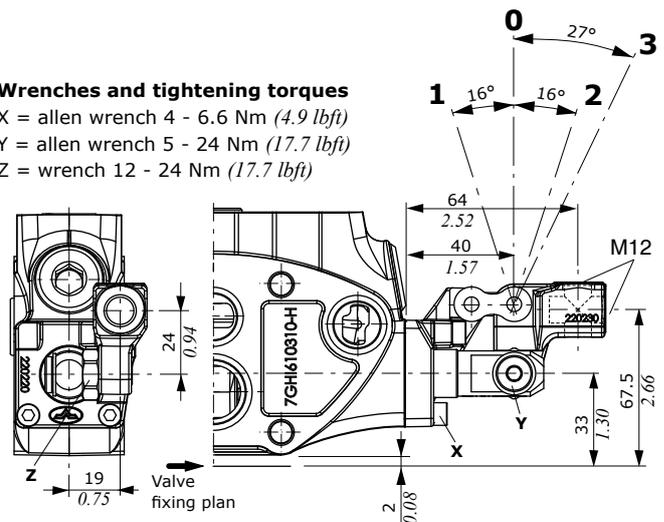


Wrenches and tightening torques

X = allen wrench 4 - 6.6 Nm (4.9 lbft)

Y = allen wrench 5 - 24 Nm (17.7 lbft)

Z = wrench 12 - 24 Nm (17.7 lbft)



NOTES - The pivot can be assembled placed down on the left (**LB1** execution), or it can be rotated 90°; in this case, the interference with other lever controls has to be checked. For further information please contact our Sales Dpt.

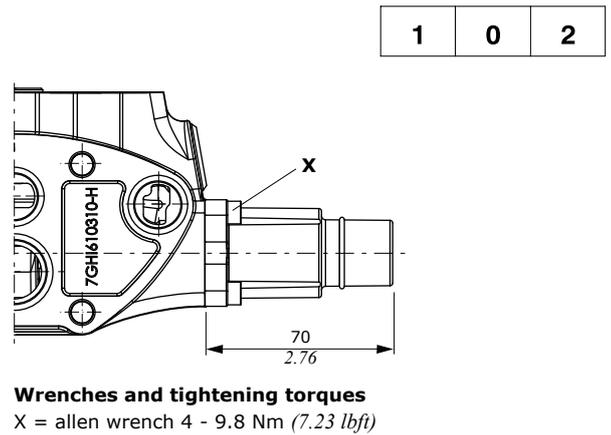
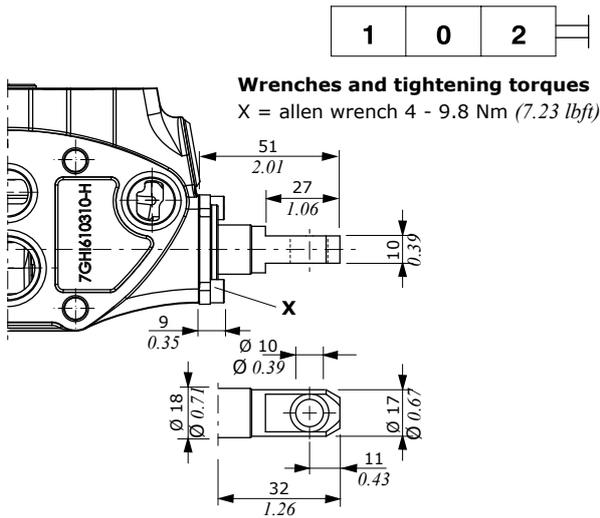
**Control prearrangement**

**SLP type**

Mechanical control with dust-proof plate kit.

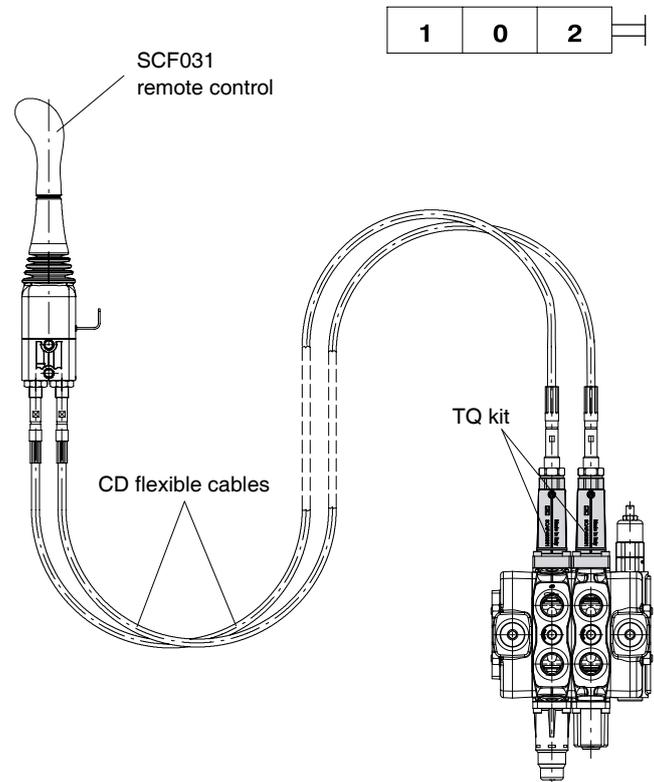
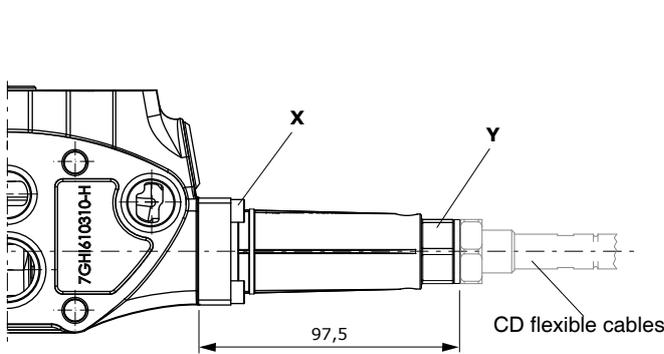
**SLCY type**

Protection cap.



**TQ cable remote control**

Waterproof cap prearranged for remote control with flexible cable.



**Wrenches and tightening torques**

X = allen wrench 4 - 7.5 Nm (5.53 lbf ft)

Y = wrench 24

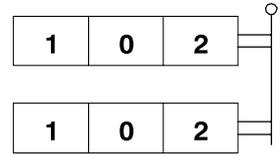
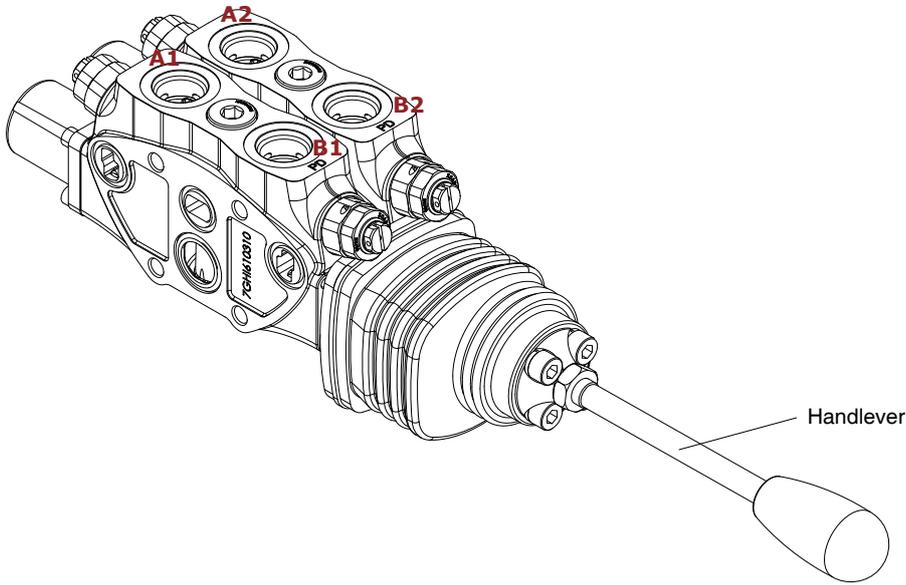
NOTE - For further information about remote controls with flexible cables, please see D1WWEF02E catalogue.

SD8 directional control valve

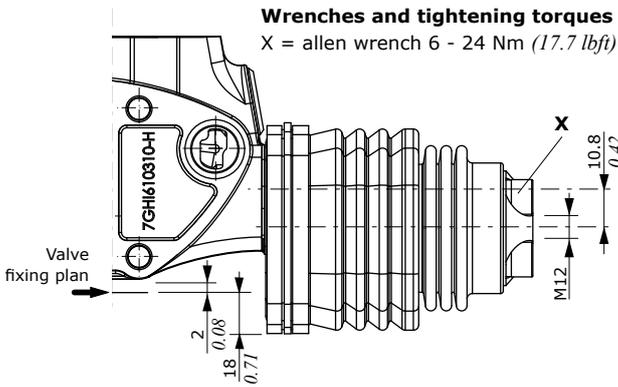
"B" side option

LCB joystick

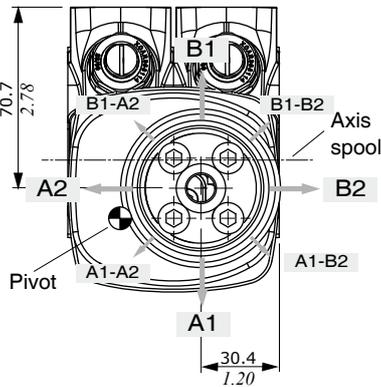
Joystick lever for 2 section operation



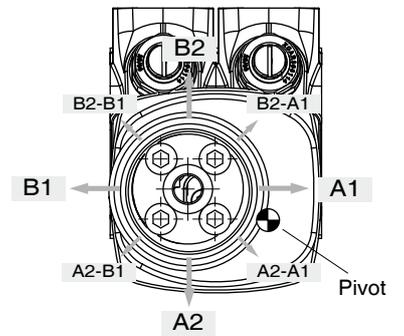
Dimensions and movement scheme for left inlet directional valve



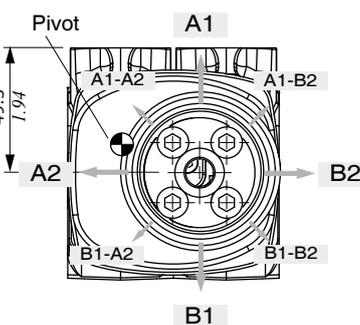
LCB1 configuration with pivot placed below on the left



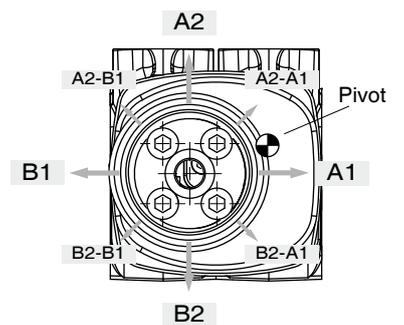
LCB2 configuration with pivot placed below on the right



LCB3 configuration with pivot placed above on the left

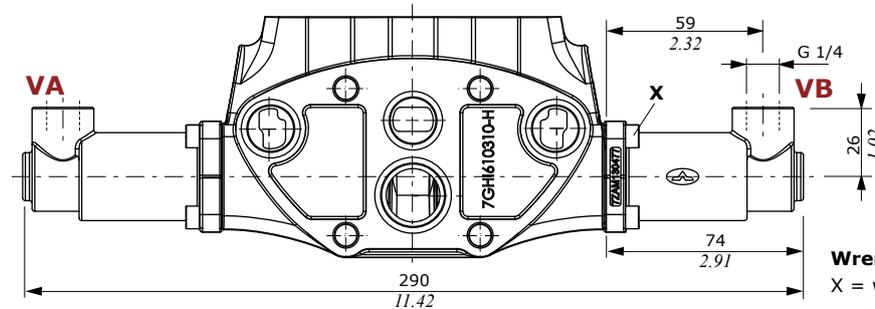


LCB4 configuration with pivot placed above on the right

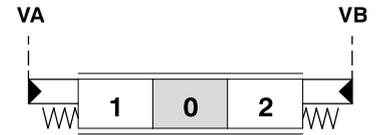


**Proportional hydraulic controls**

It can be used with standard spools and dedicated elements (see page 22); without seals on spool.

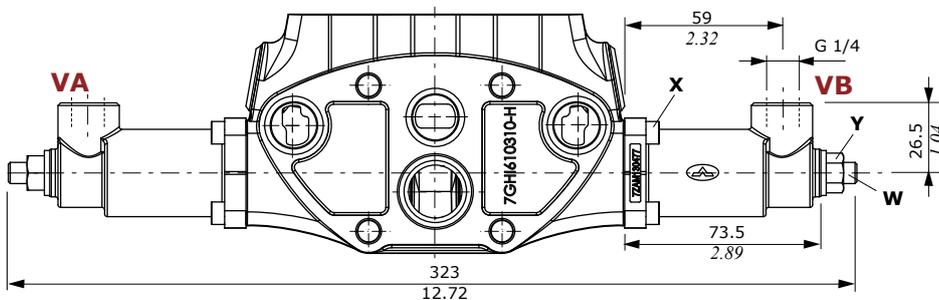


**8IM type**



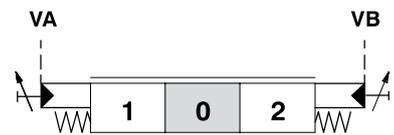
**Wrenches and tightening torques**

X = wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)



**8IMF3 type**

Execution with screws for spool stroke adjusting



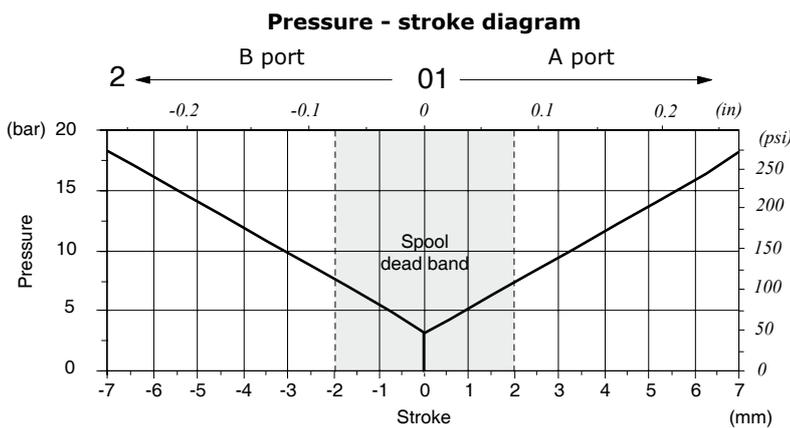
**Wrenches and tightening torques**

X = allen wrench 4 - 6.6 Nm (4.9 lbf<sub>t</sub>)

Y = wrench 13 - 24 Nm (17.7 lbf<sub>t</sub>)

W = wrench 4

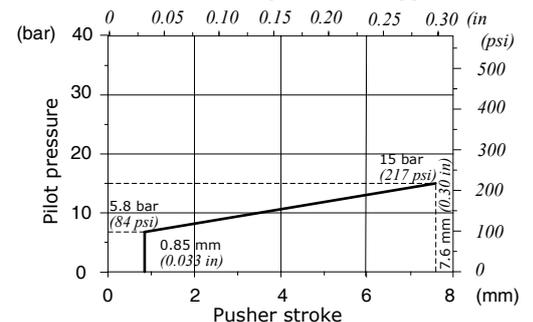
**8IM and 8IMF3 type diagrams and features**



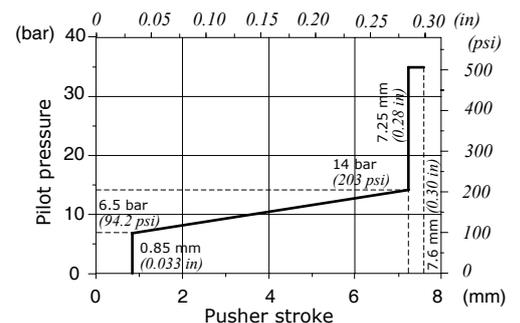
**Features**

Pilot pressure . . . . . : max. 30 bar (435 psi)

**Control curve without step on VA and VB port: 192 type**

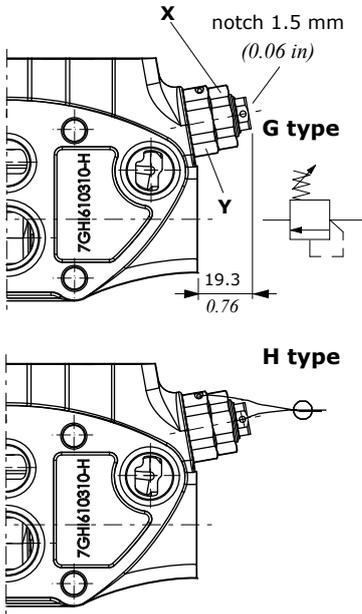


**Control curve with step on VA and VB port: 026 type**



Port valves

P type antishock valves



Legenda

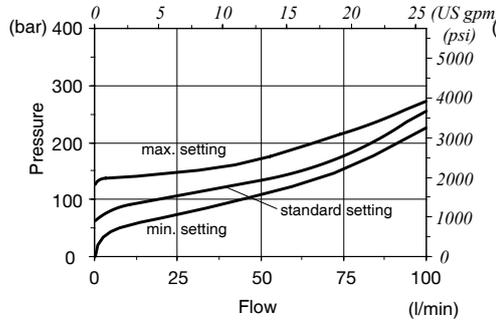
**G:** adjustable with screw  
**H:** valve set and locked

Wrenches and tightening torques

**X** = wrench 22 - 24 Nm (17.7 lbf<sup>t</sup>)  
**Y** = wrench 24 - 42 Nm (31 lbf<sup>t</sup>)

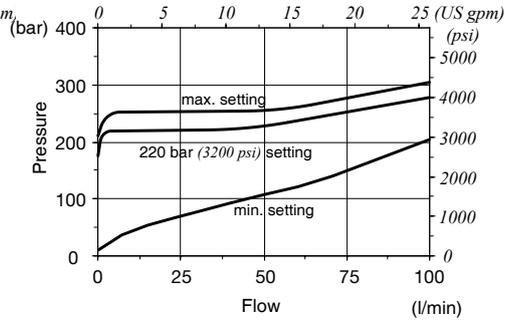
**PG2 setting range**

From 55 to 140 bar (from 800 to 2000 psi)



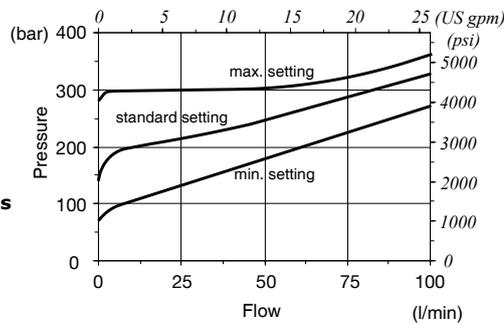
**PG3 setting range**

From 50 to 220 bar (from 725 to 3200 psi)

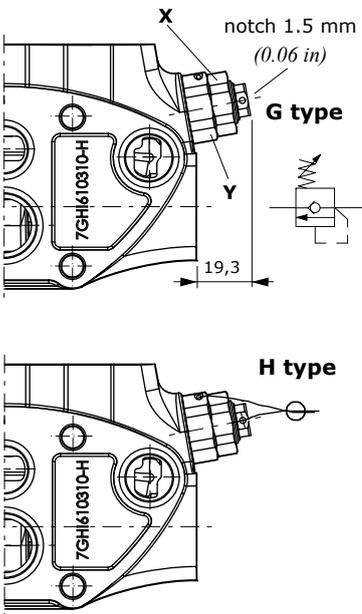


**PG4 setting range**

From 180 to 350 bar (from 2600 to 5100 psi)



U type anti-shock and anti-cavitation valves



Legenda

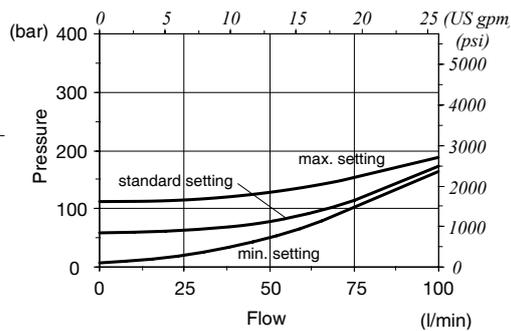
**G:** adjustable with screw  
**H:** valve set and locked

Wrenches and tightening torques

**X** = wrench 22 - 24 Nm (17.7 lbf<sup>t</sup>)  
**Y** = wrench 24 - 42 Nm (31 lbf<sup>t</sup>)

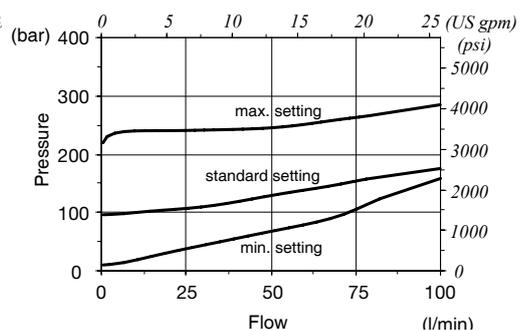
**UG2 setting range**

From 35 to 90 bar (from 510 to 1300 psi)



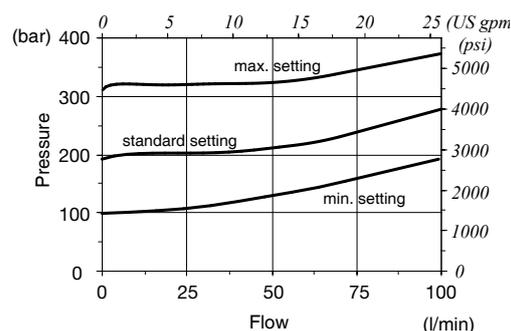
**UG3 setting range**

From 100 to 250 bar (from 1450 to 3600 psi)

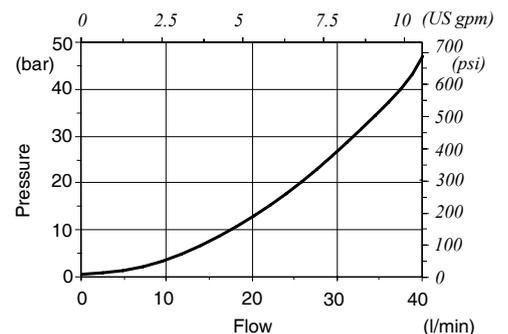


**UG4 setting range**

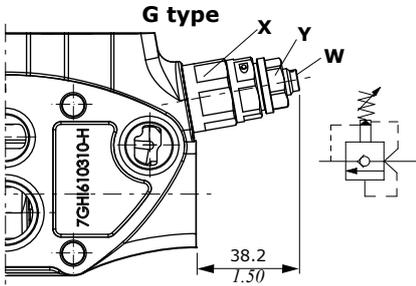
From 180 to 350 bar (from 2600 to 5100 psi)



**P ⇒ T pressure drop**



**UXW type pilot operated anti-shock and anticavitation valve**



**Legenda**

G: adjustable with screw

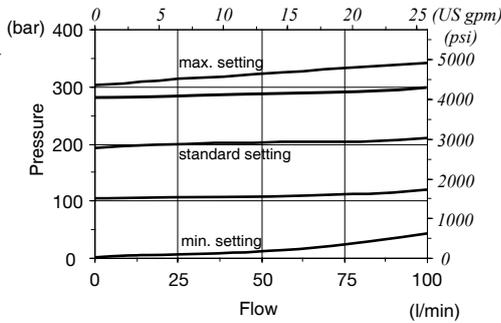
**Wrenches and tightening torques**

X = wrench 24 - 42 Nm (31 lbft)

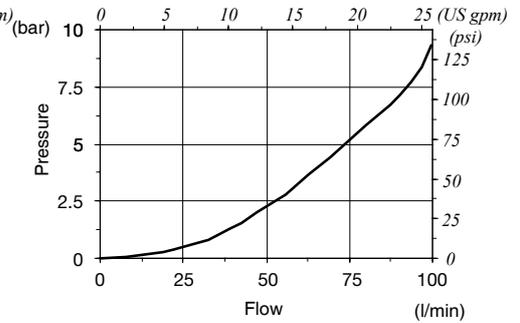
Y = wrench 17 - 24 Nm (17.7 lbft)

W = allen wrench 5

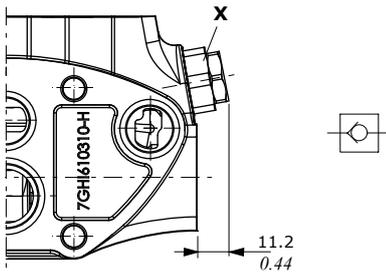
**Range setting**



**Pressure drop in anticavitation**



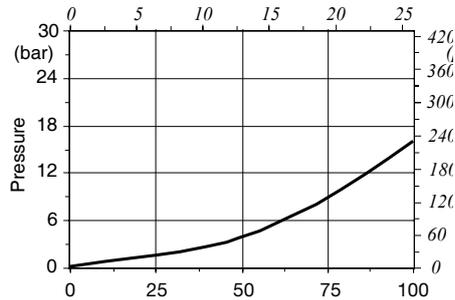
**C anticavitation valve**



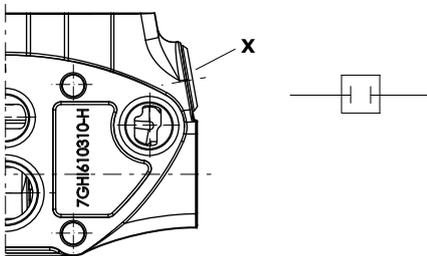
**Wrenches and tightening torques**

X = wrench 24 - 42 Nm (31 lbft)

**Pressure drop**



**Valve blanking plug**

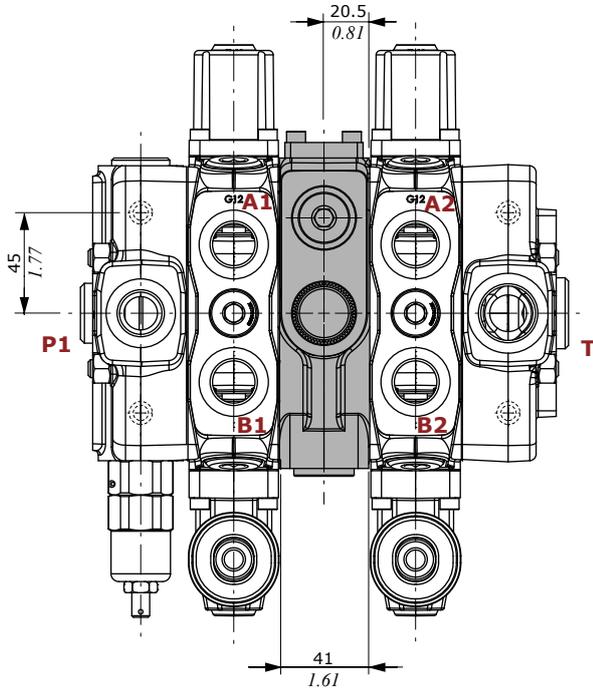


**Wrenches and tightening torques**

X = allen wrench 10 - 42 Nm (31 lbft)

**DFG pressure compensated flow divider section**

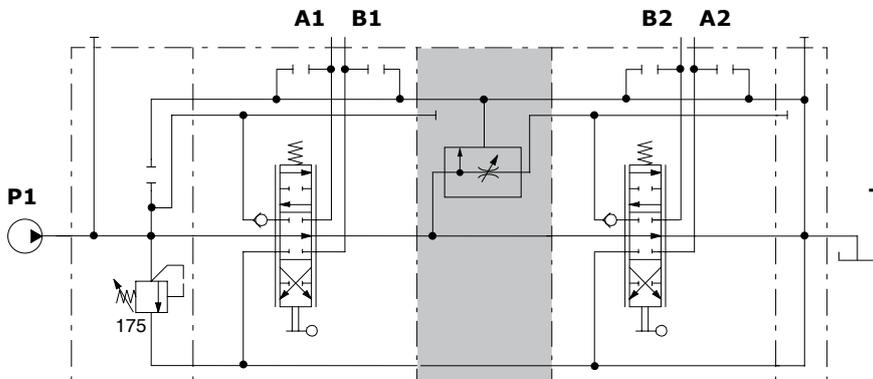
The flow on the downstream sections can be adjusted from 0 to 80 l/min (21 US gpm) by means of graduated handwheel; exceeding setting flow goes to tank.



**Wrenches and tightening torques**

- X = wrench 21 - 24 Nm (17.7 lbft)
- Y = allen wrench 8 - 24 Nm (17.7 lbft)
- W = wrench 10 - 42 Nm (31 lbft)
- Z = allen wrench 4 - 6.6 Nm (4.9 lbft)

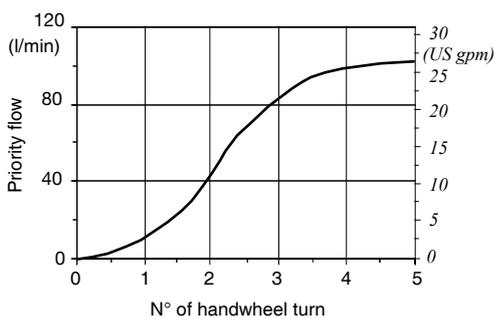
**Hydraulic circuit**



Description example:  
SD8/2/AC(YG3-175)/18L/DFG/18L/RC

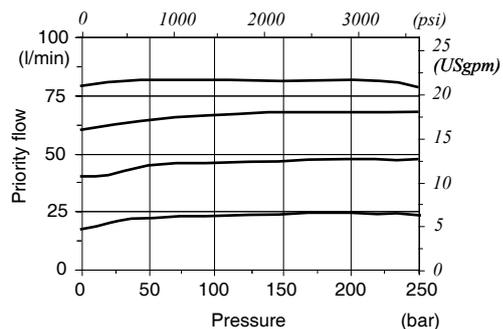
**Flow regulation diagram**

P= 100 bar (1450 psi)



**Pressure-flow diagram**

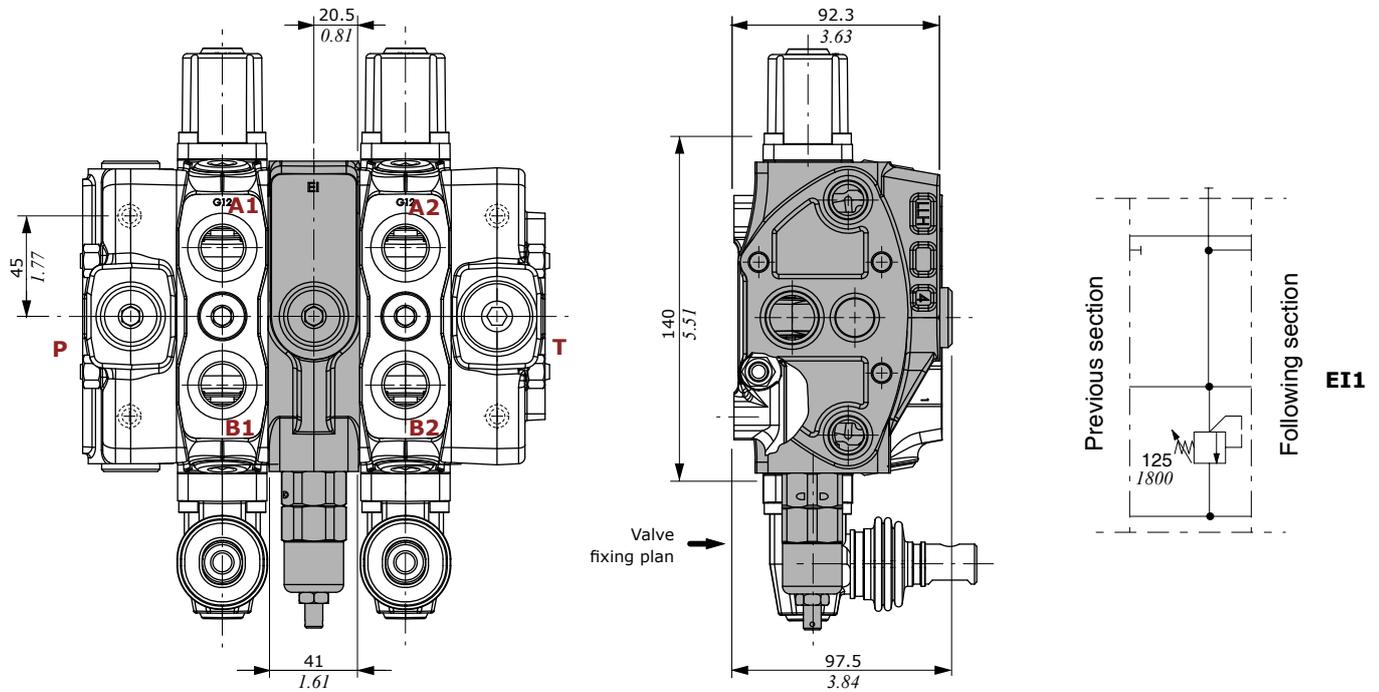
Q<sub>n</sub> = 110 l/min (29 US gpm)



EI relief valve sections

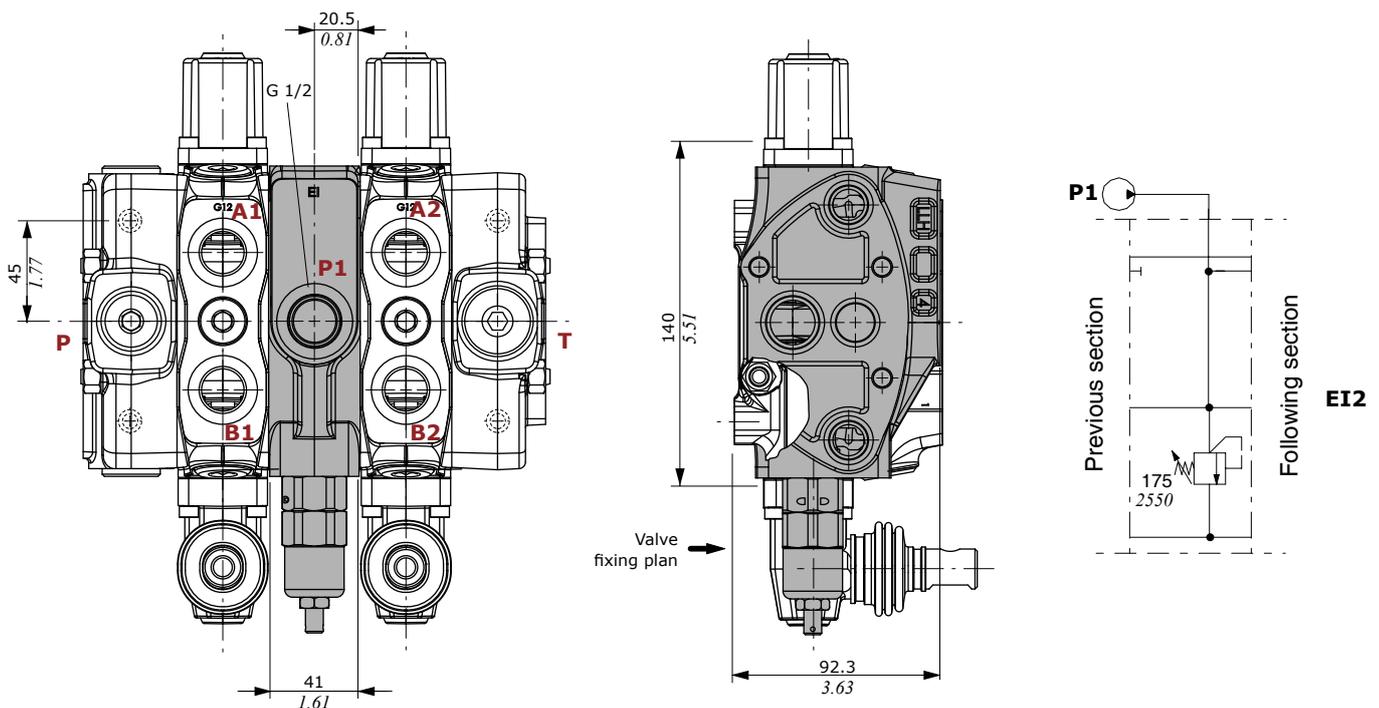
The operation of upstream section excludes the EI downstream section; the pressure of the downstream sections should be adjusted at least 20 bar (290 psi) below the relief valve setting. The relief cavity is the same as the one in the inlet cover; it allows to use direct operated (Y type) as well as pilot operated (X type) relief valves. EI2 execution is prearranged for a second inlet.

EI1 execution



Description example: SD8/2/AC(YG3-125)/18L/EI1(YG3-120)/18L/RC

EI2 execution

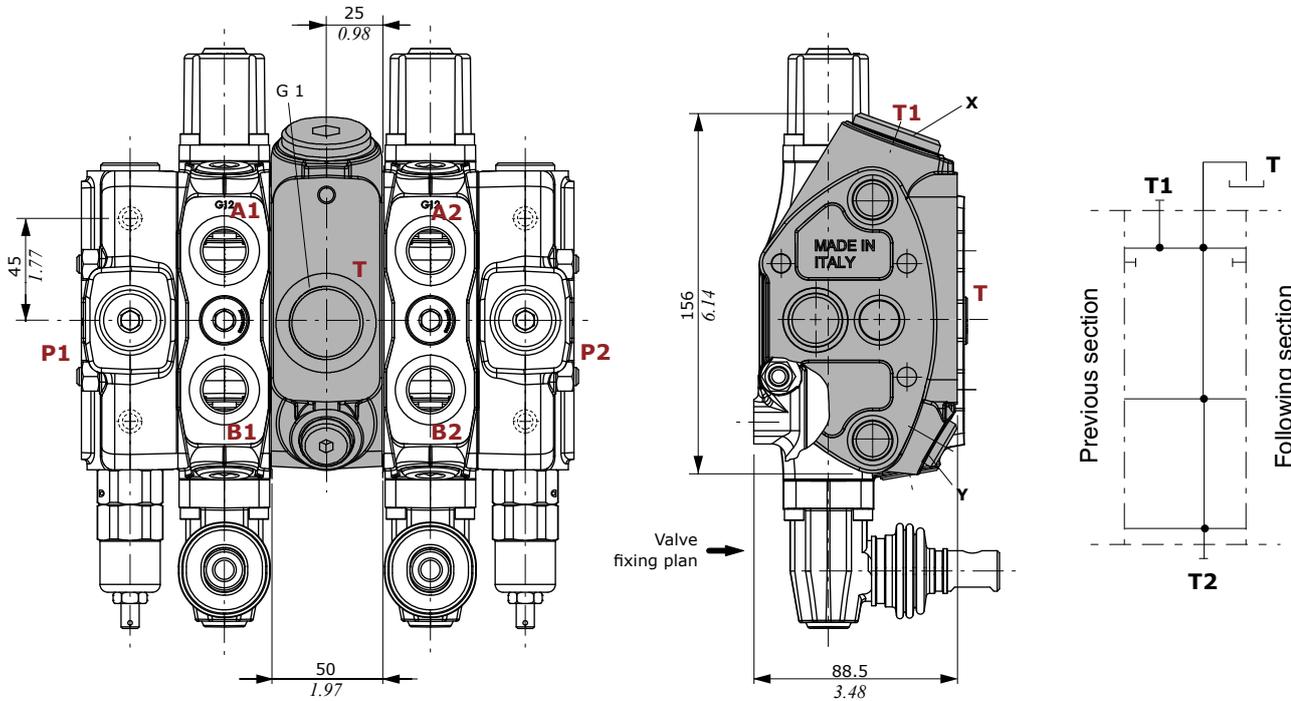


Description example: SD8/2/AC(YG3-175)/18L/EI2(YG2-80)/18L/RC

CS mid return manifold sections

Mid return manifolds for directional valve with both left and right inlet; they allow 2 independent circuits with common outlet.

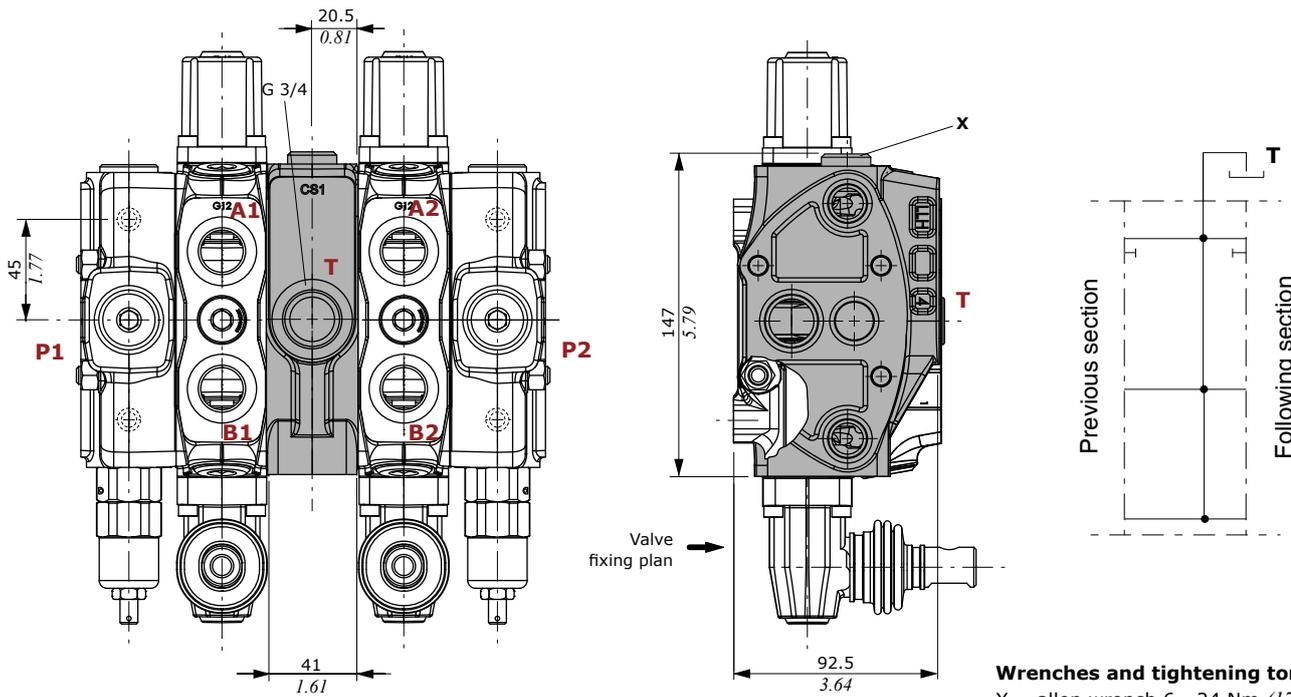
CST type



Description example: SD8/2/AC(YG3-175)/18L/CST/18L/BC(YG3-175)

**Wrenches and tightening torques**  
 X = allen wrench 12 - 42 Nm (31 lbft)  
 Y = allen wrench 6 - 24 Nm (17.7 lbft)

CS1 type

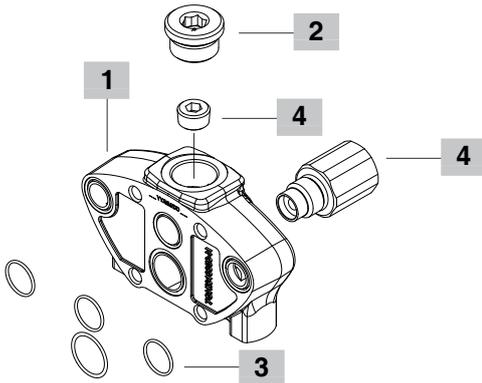


Description example: SD8/2/AC(YG3-175)/18L/CS1/18L/BC(YG3-175)

**Wrenches and tightening torques**  
 X = allen wrench 6 - 24 Nm (17.7 lbft)

FS SD80 / RC - .....

- 5**
- RC** With side outlet
- RD** With upper outlet
- RE** With upper outlet and side carry-over sleeve
- RK** With upper outlet and closed centre
- RV** With backpressure valve: **to be used together with the electro-hydraulic control**



**1 Outlet section \***

CODE	DESCRIPTION
3FIA208300-H	Outlet section body

**2 Plug \***

CODE	DESCRIPTION
3XTAP732200	G 3/4 plug

**3 O-ring seals**

CODE	DESCRIPTION
4GUA118818	O-ring 18.77x1.78 NBR 70 SH (3 pieces)
4GUA125118	O-ring 25.12x1.78 NBR 70 SH

**4 Circuit option**

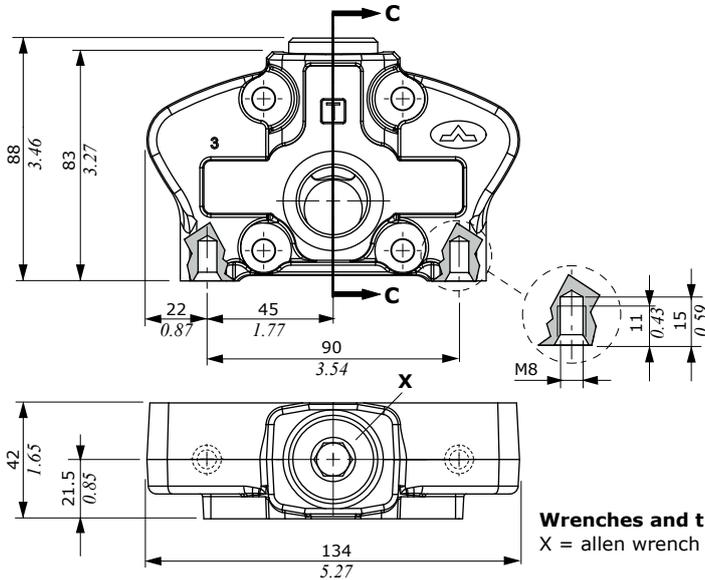
CODE	DESCRIPTION
4TAP318010	M18x1.5 plug for carry-over (RE) and closed centre (RK) options
X047710010(*)	VRE backpressure valve for RV configuration (see page 34)

**5 Section threading**

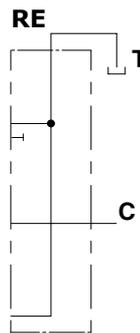
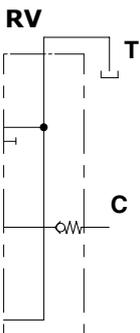
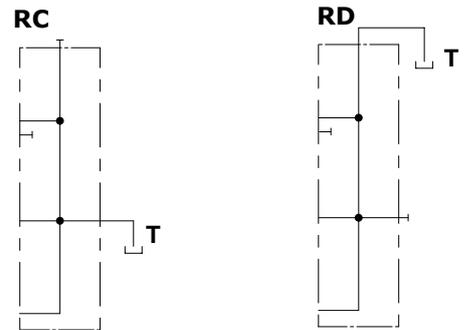
Specify only if it is different from BSP standard (see page 4)

NOTE (\*) – Codes are referred to **BSP** thread.

**Dimensional data and hydraulic circuit**

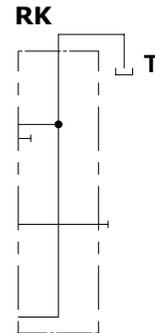
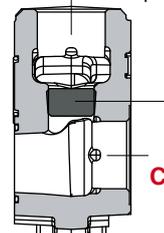


**Wrenches and tightening torques**  
X = allen wrench 12 - 42 Nm (31 lbf)



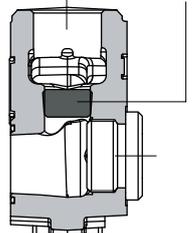
**C-C section**

DIN906-M18x1.5 tapered plug



**C-C section**

DIN906-M18x1.5 tapered plug

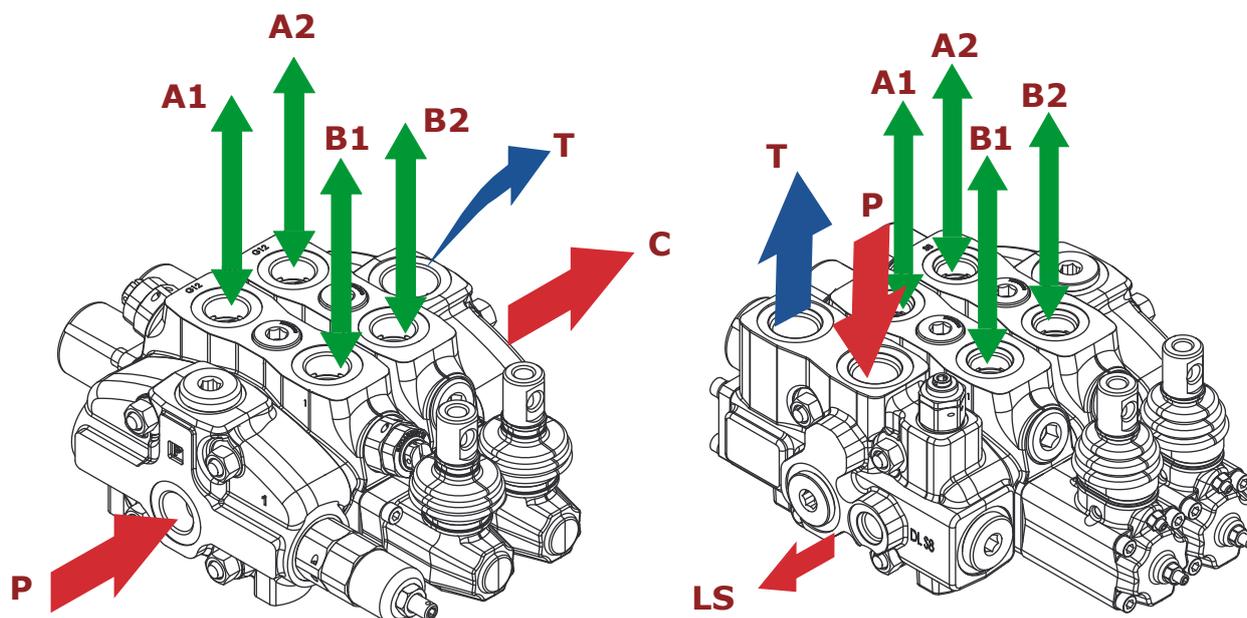


## Installation and maintenance

The SD8/DLS8 valves are assembled and tested as per the technical specifications of this catalogue.

Before the final installation on your equipment, follow the below recommendations:

- the valve can be assembled in any position; please in order to prevent working section deformation and spool sticking, mount the product on a flat surface;
- in order to prevent the possibility of water entering the lever box and spool control kit, do not use high pressure washdown directly on the valve;
- prior to painting, ensure plastic port plugs are tightly in place.



### Fitting tightening torque - Nm (lbft)

THREAD TYPE	P port	A, B ports	T, C ports	LS signal
BSP	G 1/2	G 1/2	G 3/4	G 1/4
With O-Ring seal	50 - 36.9	50 - 36.9	70 - 51.6	20 - 14.7
With copper washer	60 - 44.3	60 - 44.3	70 - 51.6	25 - 18.4
With steel and rubber washer	60 - 44.3	60 - 44.3	70 - 51.6	16 - 11.8
UN-UNF	7/8-14 (SAE 10)	3/4-16 (SAE 8)	7/8-14 (SAE 10)	9/16-18 (SAE 6)
With O-Ring seal	90 - 66.4	60 - 44.3	90 - 66.4	30 - 22.1
METRIC	M22x1,5	M22x1,5	M27x2	M14x1,5
With O-Ring seal	60 - 44.3	60 - 44.3	100 - 73.7	35 - 25.8

NOTES – This torque is recommended. Assembly tightening torque depends on many factors, including lubrication, coating and surface finish. The manufacturer has to be consulted.

Types and ordering codes

Coil type	Voltage	Connectors					
		ISO4400	Deutsch DT	AMP JPT	Packard Weatherpack	Packard Metri-pack	Flying leads (without conn.)
BER	10 VDC	4SLE001000	-	-	-	-	-
	12 VDC	4SLE001200	4SLE001201 <sup>(5)</sup>	4SLE001203 <sup>(5)</sup>	4SLE001210 <sup>(2)</sup>	4SLE001214 <sup>(2)</sup>	4SLE001207
		4SLE001217 <sup>(3)</sup>	4SLE001209 <sup>(3-5)</sup>	4SLE001211 <sup>(3-5)</sup>	-	-	-
		4SLE001216 <sup>(3-6)</sup>	4SLE001202 <sup>(6)</sup>	-	-	-	-
		4SLE001206 <sup>(2)</sup>	4SLE001216 <sup>(3-6)</sup>	-	-	-	-
	24 VDC	4SLE002400	4SLE002401 <sup>(5)</sup>	4SLE002403 <sup>(5)</sup>	-	-	4SLE002404
	4SLE002408 <sup>(3)</sup>	4SLE002407 <sup>(3-5)</sup>	-	-	-	-	
4SLE302400 <sup>(1)</sup>	4SLE002402 <sup>(6)</sup>	-	-	-	-		
48 VDC	4SLE004800	-	-	-	-	-	
4SLE304800 <sup>(1)</sup>	-	-	-	-	-	-	
110VDC	4SLE011000	-	-	-	-	-	
4SLE311000 <sup>(1)</sup>	-	-	-	-	-	-	
220 VDC	4SLE022000	-	-	-	-	-	
4SLE322000 <sup>(1)</sup>	-	-	-	-	-	-	
BT	10 VDC	4SL3000100	-	-	-	-	-
	12 VDC	4SL3000120	4SL3000130 <sup>(6)</sup>	4SL3000122 <sup>(5)</sup>	4SL3000124 <sup>(2)</sup>	4SL3000127 <sup>(2)</sup>	4SL300012C
		4SL3000126 <sup>(4)</sup>	4SL3000134 <sup>(3-6)</sup>	4SL30001200 <sup>(3-5)</sup>	-	-	-
		4SL3000128 <sup>(2)</sup>	4SL3000249 <sup>(6)</sup>	4SL3000248 <sup>(5)</sup>	-	-	4SL3000246
	24 VDC	4SL3000240	4SL300024C <sup>(3-6)</sup>	-	-	-	
	4SL3030240 <sup>(1)</sup>	-	-	-	-	-	
	26 VDC	4SL3000260	-	-	-	-	-
48 VDC	4SL3000480	-	-	-	-	-	
4SL3030480 <sup>(1)</sup>	-	-	-	-	-	-	
110 VDC	4SL3001100	-	-	-	-	-	
4SL3031100 <sup>(1)</sup>	-	-	-	-	-	-	
220 VDC	4SL3002200	-	-	-	-	-	
4SL3032200 <sup>(1)</sup>	-	-	-	-	-	-	
BPV	12 VDC	4SLA001200	-	-	-	-	4SLA001201
	24 VDC	4SLA002400	-	-	-	-	4SLA002401
Mating connectors (for connector with rectifier see following table)		4CN1009995	5CON140031	5CON003	5CON001	5CON017	-

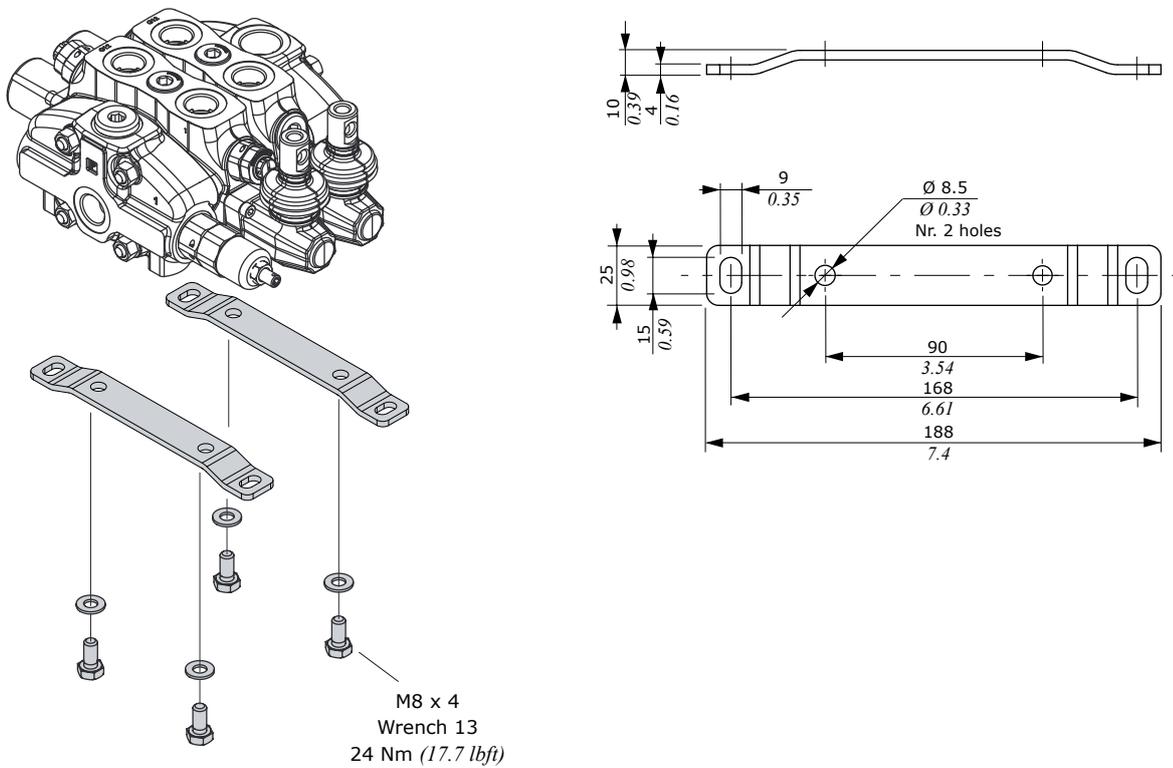
NOTES - <sup>(1)</sup> supply with AC and use only with rectifier connector - <sup>(2)</sup> with flying leads - <sup>(3)</sup> with bidirectional diode  
<sup>(4)</sup> with unidirectional diode - <sup>(5)</sup> integrated perpendicular type - <sup>(6)</sup> integrated parallel type

Voltage	ISO 4400 mating connector with rectifier	
	BER type coil	BT type coil
24 VDC	4CN1010240	4CN3010240
48 VDC	4CN1010480	4CN3010480
110 VDC	4CN1011100	4CN3011100
220 VDC	4CN1012200	4CN3012200





## Fixing brackets



## Painting

SD8/DLS8 valve can be supplied with one coat of black paint (**CVN** configuration).

Description example: SD8/2/AC(YG3-175)/18L/18L/RC-<**CVN**>

NOTES – For different colour please contact our Sales Dpt.

1<sup>st</sup> edition October 2015

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