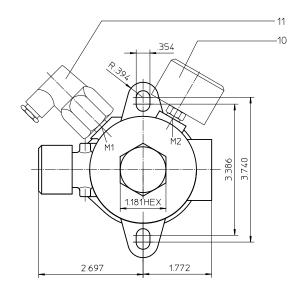
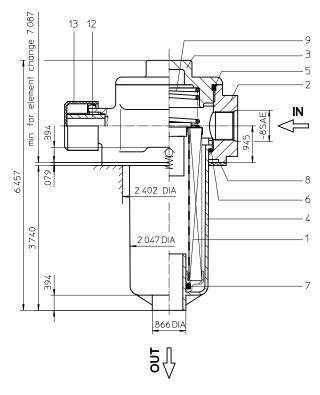
Series TEFB 41 145 PSI





When selecting only one indicator, use connection M2.

Weight: approx. 2.0 lbs. Dimensions: inches

Designs and performance values are subject to change.



Return Line Filter Series TEFB 41 145 PSI

Description:

Return-line filter series TEFB 41 have a working pressure up to 145 PSI.

The TEFB filters are directly mounted to the reservoir and connected to the return-line. No connection is needed for the built-in air filter. The air filter has a $10\mu m$ disposable element.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

For filtration finer than 40 μm use the disposable elements made of microglass. Filter elements as fine as 5 $\mu m(c)$ are available; finer filter elements on request.

Eaton filter elements can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

When changing the filter element, a detachable connection between the filter head and the filter bowl prevents dirty oil from flowing into the tank.

1. Type index:

1.1. Complete filter: (ordering example)

1 series:

TEFB = tank-mounted return-line-filter with breather filter

2 | nominal size: 41

3 | filter-material and filter-fineness:

80G, 40G, 25G stainless steel wire mesh 25VG, 16VG, 10VG, 6VG, 3VG microglass 10P paper (only with 01E.41)

4 filter element collapse rating:

16 = 01E.41 for Δp 232 PSI (standard with by-pass valve) 30 = 01E.60 for Δp 435 PSI (standard without by-pass valve)

5 | filter element design:

S = with by-pass valve (01E.41) Δp 29 PSI

E = without by-pass valve (01E.60)

6 sealing material:

P = Nitrile (NBR) V = Viton (FPM)

7 | filter element specification: (see catalog)

= standard

VA = stainless steel

IS06 = for HFC application, see sheet-no. 31601

8 process connection:

UG = thread connection

9 process connection size:

= -8 SAE

10 | filter housing specification: (see catalog)

= standard

IS06 = for HFC application, see sheet-no. 31605

11 clogging indicator at M1:

- = without

O = visual, see sheet-no. 1616

E1 = pressure switch, see sheet-no. 1616

E2 = pressure switch, see sheet-no. 1616

E5 = pressure switch, see sheet-no. 1616

12 | clogging indicator at M2:

possible indicators see position 11 of the type index

To add an indicator to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

1.2. Filter element: (ordering example)

01E. 41. 10VG. 16. S. P. -1 2 3 4 5 6 7 01E. 60. 10VG. 30. E. P. -1 2 3 4 5 6 7

1 series:

01E. = filter element according to company standard

2 **nominal size:** 41, 60

3 - 7 | see type index-complete filter

Technical data:

design temperature: 14 °F to +212 °F operating temperature: 14 °F to +176 °F to +176 °F

operating medium mineral oil, other media on request

max. operating pressure: 145 PSI opening pressure by-pass valve: 29 PSI

process connection: thread connection

housing material standard: Al-cast, glass fiber reinforced polyamide

sealing material: Nitrile (NBR) or Viton (FPM), other materials on request

installation position: vertical volume tank: vertical .05 Gal.

Classified under the Pressure Equipment Directive 2014/68/EC for mineral oil (fluid group 2), Article 4, Para. 3. Classified under ATEX Directive 2014/34/EC according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing Δp and the element Δp and is calculated as follows:

 Δp assembly = Δp housing + Δp element

 $\Delta p_{housing} = (\text{see } \Delta p = f(Q) - \text{characteristics})$

$$\Delta p_{\text{element}}(PSI) = Q (GPM) x \frac{MSK}{1000} \left(\frac{PSI}{GPM}\right) x v(SUS) x \frac{\rho}{0.876} \left(\frac{kg}{dm^3}\right)$$

For ease of calculation our Filter Selection tool is available online at www.eatonpowersource.com/calculators/filtration/

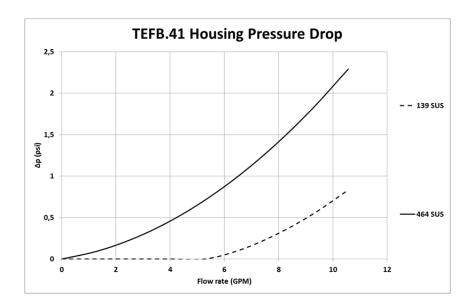
Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in psi/gpm apply to mineral oil (HLP) with a density of 0.876 kg/dm³ and a kinematic viscosity of 139 SUS (30 mm²/s). The pressure drop changes proportionally to the change in kinematic viscosity and density.

TEFB	VG			G			Р		
	3VG	6VG	10VG	16VG	25VG	25G	40G	80G	10P
41 (without bypass)	6.748	4.685	2.999	2.577	1.760	0.2002	0.1868	0.1280	1.469
41 (with bypass)	6.748	4.685	2.999	2.577	1.760	0.2002	0.1868	0.1280	-

$\Delta p = f(Q) - characteristics according to ISO 3968$

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm³. The pressure drop changes proportionally to the density.



Symbols:

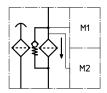
without indicator

with by-pass valve

visual O

electrical contact maker E1 electrical contact breaker electrical contact maker/breaker E2













Spare parts:

item	qty.	designation	dimension	article-no.	
1	1	filter element with by-pass	01E.41		
		filter element without by-pass	01E.60		
2	1	filter head	TEFB 41 - 55	30875	51
3	1	filter cover	M 60 x 2	30362	21
4	1	filter bowl	TEF 41	306673	
5	1	O-ring	56 x 3	305072 (NBR)	305322 (FPM)
6	1	O-ring	50 x 2,5	305239 (NBR)	305321 (FPM)
7	1	O-ring	22 x 3,5	304341 (NBR)	304392 (FPM)
8	1	gasket	.08 thick	303039	
9	1	spring	DA = 40	304982	
10	1	clogging indicator visual	0	301721	
11	1	clogging indicator electrical	alternatively E1, E2 or E5	see sheet-no. 1616	
12	1	filter element breather	01BFE.70	301865	
13	1	protection cap		3053	12

Test methods: Filter elements are tested according to the following ISO standards:

ISO 2941 Verification of collapse/burst resistance ISO 2942 Verification of fabrication integrity

ISO 2943 Verification of material compatibility with fluids

ISO 3723 Method for end load test

ISO 3724 Verification of flow fatigue characteristics

ISO 3968 Evaluation of pressure drop versus flow characteristics ISO 16889 Multi-pass method for evaluating filtration performance

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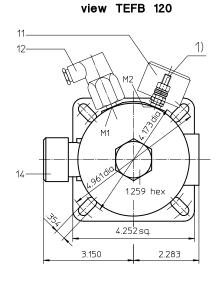
Brazil

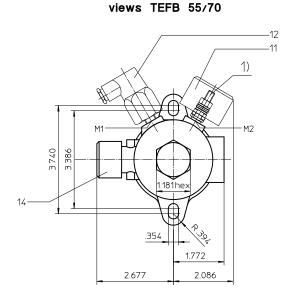
Av. Julia Gaioli, 474 – Bonsucesso 07251-500 – Guarulhos, Brazil Tel: +55 11 2465-8822 For more information, please email us at *filtration*@eaton.com or visit www.eaton.com/filtration

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Series TEFB 55-120 145 PSI



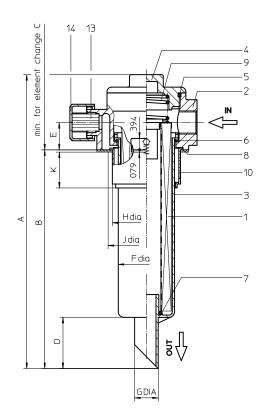


Dimensions:

type	TEFB 55	TEFB 70	TEFB 120
connection	- 8 SAE	-12 SAE	-16 SAE
Α	10.24	10.24	11.42
В	7.56	7.56	8.27
С	10.63	10.63	11.81
D	1.77	1.77	2.56
E	.94	.94	1.18
F	2.05	2.05	2.76
G	.87	.87	.94
Н	2.38	2.38	3.09
J	2.40	2.40	3.11
K	1.25	1.25	1.65
weight	2.20 lbs.	2.20 lbs.	3.30 lbs.
volume tank	.08 Gal.	.08 Gal.	.15 Gal.

When selecting only one indicator, use connection M2.

1) Connect the stand grounding tab to a suitable earth ground point.





Designs and performance values are subject to change.



Return Line Filter Series TEFB 55-120 145 PSI

Description:

Return-line filter series TEFB 55-120 have a working pressure up to 145 PSI.

The TEFB filters are directly mounted to the reservoir and connected to the return-line. No connection is needed for the built-in air filter. The air filter has a 10µm disposable element.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

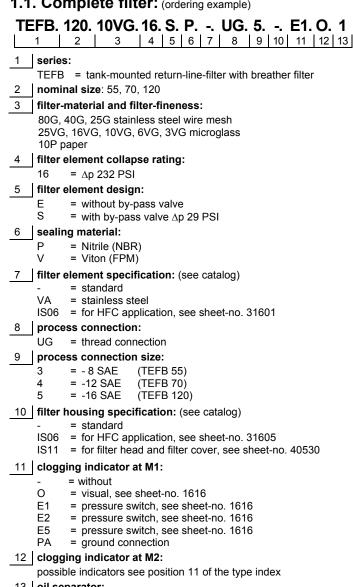
For filtration finer than 40 µm use the disposable elements made of microglass. Filter elements as fine as 5 µm(c) are available; finer filter elements on request.

Eaton filter elements can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

When changing the filter element, a detachable connection between the filter head and the filter bowl prevents dirty oil from flowing into the tank.

1. Type index:

1.1. Complete filter: (ordering example)



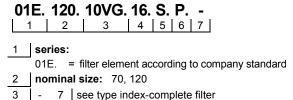
13 oil separator:

= without

= with oil separator

To add an indicator to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

1.2. Filter element: (ordering example)



Technical data:

design temperature: 14 °F to +212 °F operating temperature: 14 °F to +176 °F

operating medium mineral oil, other media on request

max. operating pressure: 145 PSI opening pressure by-pass valve: 29 PSI

process connection: thread connection

housing material standard: filter head AL, filter cover / filter bowl glass fibre reinforced polyamide filter head GG, filter cover steel / filter bowl carbon fibre reinforced polyamide housing material IS11, category 2: filter head AL, filter cover / filter bowl carbon fibre reinforced polyamide

sealing material: Nitrile (NBR) or Viton (FPM), other materials on request

installation position: vertical

Classified under the Pressure Equipment Directive 2014/68/EC for mineral oil (fluid group 2), Article 4, Para. 3. Classified under ATEX Directive 2014/34/EC according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing Δp and the element Δp and is calculated as follows:

 Δp assembly = Δp housing + Δp element Δp housing = (see Δp = f (Q) - characteristics)

$$\Delta p_{element}(PSI) = Q (GPM) x \frac{MSK}{1000} (\frac{PSI}{GPM}) x v(SUS) x \frac{\rho}{0.876} (\frac{kg}{dm^3})$$

For ease of calculation our Filter Selection tool is available online at www.eatonpowersource.com/calculators/filtration/

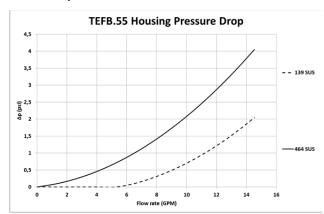
Material gradient coefficients (MSK) for filter elements

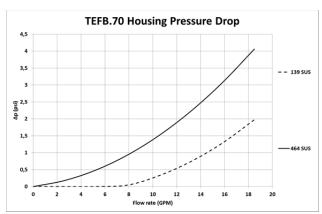
The material gradient coefficients in psi/gpm apply to mineral oil (HLP) with a density of 0.876 kg/dm³ and a kinematic viscosity of 139 SUS (30 mm²/s). The pressure drop changes proportionally to the change in kinematic viscosity and density.

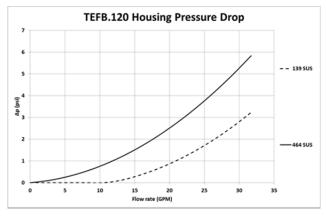
TEFB	VG			G			Р		
	3VG	6VG	10VG	16VG	25VG	25G	40G	80G	10P
55	3.535	2.454	1.571	1.368	0.935	0.1196	0.1117	0.0765	0.797
70	3.535	2.454	1.571	1.368	0.935	0.1196	0.1117	0.0765	0.797
120	3.162	2.195	1.405	1.224	0.836	0.1144	0.1068	0.0731	0.690

$\Delta p = f(Q) - characteristics according to ISO 3968$

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm³. The pressure drop changes proportionally to the density.







Symbols:

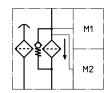
without indicator

with by-pass valve

visual O

electrical contact maker E1 electrical contact breaker E5 electrical contact maker/breaker E2













Spare parts:

item	qty.	designation		dimension and art	ticle-no.
			TEFB 55	TEFB 70	TEFB 120
1	1	filter element	01E	.70	01E.120
2	1	filter head	308751	308752	308648
3	1	filter bowl	304	1595	303041
4	1	screw plug	M 6	0 x 2	M 82 x 2
5	1	O-ring	30507	2 (NBR) 2 (FPM)	75 x 3 302215 (NBR) 304729 (FPM)
6	1	O-ring	30523	x 2,5 9 (NBR) 1 (FPM)	68 x 4 303037 (NBR) 313046 (FPM)
7	1	O-ring	30438	7 (NBR) 3 (FPM)	24 x 3 303038 (NBR) 304397 (FPM)
8	1	gasket (filter without oil separator)		thick 7706	.12 thick 303039
	1	gasket (filter with oil separator)		thick 6786	.12 thick 303039
9	1	spring		= 40 4982	DA = 52 302144
10	1	oil separator	304	1544	310261
11	1	clogging indicator visual		O 301721	
12	1	clogging indicator electric		alternatively E1, E2 or E5 see sheet-no. 1616	
13	1	filter element breather		FE.70 1865	01BFE.120 301866
14	1	protection cap	30:	5312	303048

Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance

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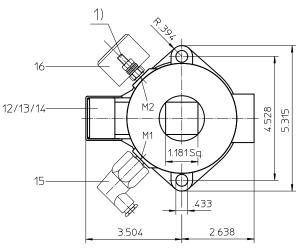
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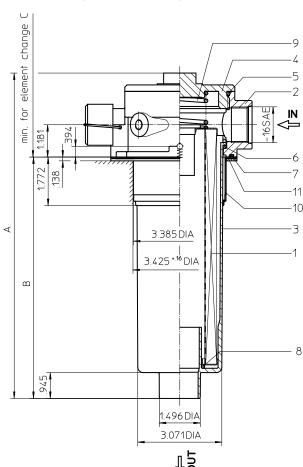
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Series TEFB 210-310 145 PSI





Dimensions:

type	TEFB 210	TEFB 310
Α	11.89	15.24
В	8.82	12.13
С	13.78	17.13
weight	5.0 lbs.	5.1 lbs.
volume tank	.26 Gal.	.36 Gal.

When selecting only one indicator, use connection M2.

1) Connect the stand grounding tab to a suitable earth ground point.





Return Line Filter Series TEFB 210-310 145 PSI

Description:

Return-line filter series TEFB 210-310 have a working pressure up to 145 PSI.

The TEFB filters are directly mounted to the reservoir and connected to the return-line. No connection is needed for the built-in air filter. The air filter has a 10µm disposable element.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

For filtration finer than 40 μm use the disposable elements made of microglass. Filter elements as fine as 5 $\mu m(c)$ are available; finer filter elements on request.

Eaton filter elements can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

When changing the filter element, a detachable connection between the filter head and the filter bowl prevents dirty oil from flowing into the tank.

1. Type index:

1.1. Complete filter: (ordering example) TEFB. 210. 10VG. 16. S. P. -. UG. 5. -. E1. O. 1 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 1 series: TEFB = tank-mounted return-line-filter with breather filter 2 | nominal size: 310, 310 3 filter-material and filter-fineness: 80G, 40G, 25G stainless steel wire mesh 25VG, 16VG, 10VG, 6VG, 3VG microglass 4 filter element collapse rating: 16 = ∆p 232 PSI 5 filter element design: = without by-pass valve S = with by-pass valve ∆p 29 PSI 6 sealing material: = Nitrile (NBR) = Viton (FPM) 7 filter element specification: (see catalog) = standard ۱/Δ = stainless steel IS06 = for HFC application, see sheet-no. 31601 8 process connection: UG = thread connection 9 process connection size: = -16 SAE 10 | filter housing specification: (see catalog) = standard IS06 = for HFC application, see sheet-no. 31605 IS11 = for filter head and filter cover, see sheet-no. 40530 11 clogging indicator at M1: = without \cap = visual, see sheet-no. 1616 E1 = pressure switch, see sheet-no. 1616 E2 = pressure switch, see sheet-no. 1616 E5 = pressure switch, see sheet-no. 1616 PA = ground connection

12 clogging indicator at M2:

possible indicators see position 11 of the type index

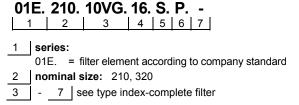
13 oil separator:

= without

1 = with oil separator

To add an indicator to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

1.2. Filter element: (ordering example)



Technical data:

design temperature: 14 °F to +212 °F operating temperature: 14 °F to +176 °F

operating medium mineral oil, other media on request

max. operating pressure: 145 PSI opening pressure by-pass valve: 29 PSI

process connection: thread connection

housing material standard: filter head AL, filter cover / filter bowl glass fibre reinforced polyamide filter head GG, filter cover steel / filter bowl carbon fibre reinforced polyamide housing material IS11, category 2: filter head AL, filter cover / filter bowl carbon fibre reinforced polyamide

sealing material: Nitrile (NBR) or Viton (FPM), other materials on request

installation position: vertical

Classified under the Pressure Equipment Directive 2014/68/EC for mineral oil (fluid group 2), Article 4, Para. 3. Classified under ATEX Directive 2014/34/EC according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing Δp and the element Δp and is calculated as follows:

 Δp assembly = Δp housing + Δp element Δp housing = (see Δp = f (Q) - characteristics)

$$\Delta p_{\text{ element (PSI)}} = Q \left(GPM \right) x \frac{MSK}{1000} \left(\frac{PSI}{GPM} \right) x \ v \left(SUS \right) x \frac{\rho}{0.876} \left(\frac{kg}{dm^3} \right)$$

For ease of calculation our Filter Selection tool is available online at www.eatonpowersource.com/calculators/filtration/

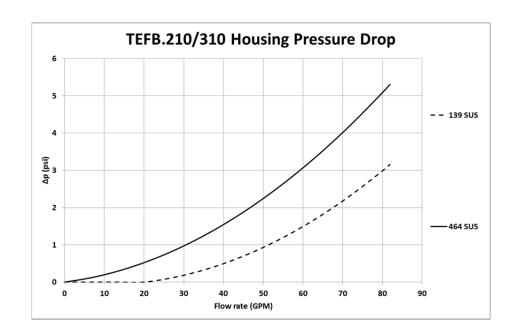
Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in psi/gpm apply to mineral oil (HLP) with a density of 0.876 kg/dm³ and a kinematic viscosity of 139 SUS (30 mm²/s). The pressure drop changes proportionally to the change in kinematic viscosity and density.

TEFB	VG					G		Р	
	3VG	6VG	10VG	16VG	25VG	25G	40G	80G	10P
210	1.600	1.111	0.711	0.619	0.423	0.0588	0.0549	0.0376	0.353
310	1.148	0.797	0.510	0.444	0.304	0.0337	0.0314	0.0215	0.253

$\Delta p = f(Q)$ – characteristics according to ISO 3968

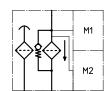
The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm³. The pressure drop changes proportionally to the density.



Symbols:

without indicator





with by-pass valve



visual O



electric

contact maker E1



contact breaker



electric

contact maker/breaker

Spare parts:

item	qty.	designation	dimension	1				
			TEFB 210	TEFB 310				
1	1	filter element	01.E 210	01E.320				
2	1	filter head	TNR 100 313952					
3	1	filter bowl	NG 210 304518	NG 310 305471				
4	1	filter cover	M 92 x 3 317014					
5	1	O-ring	82 x 3,5 304403 (NE 308745 (FP	BR)				
6	1	O-ring		75 x 3 302215 (NBR) 304729 (FPM)				
7	1	O-ring		95 x 3 305808 (NBR) 304828 (FPM)				
8	1	O-ring		40 x 3 304991 (NBR) 304997 (FPM)				
9	1	spring	DA = 52 305053					
10	1	oil separator						
11	1	gasket (with execution oil separator)	.078 thick 325389	(
12	1	filter element breather 01BFE. 120 301866		20				
13	1	protection cap	tection cap 303048					
14	1	clip	303046					
15	1	clogging indicator electric		alternatively E1, E2 or E5 see sheet-no. 1616				
16	1	clogging indicator visual	O 301721					

Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test

ISO 3723 ISO 3724

Verification of flow fatigue characteristics

ISO 3968 Evaluation of pressure drop versus flow characteristics ISO 16889 Multi-pass method for evaluating filtration performance

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