PONAR wadowice	Pilot operated sequence cartridge valve type UZKS25			WK 422 700
	NS25	up to 35 MPa	up to 450 dm³/min	02.2017

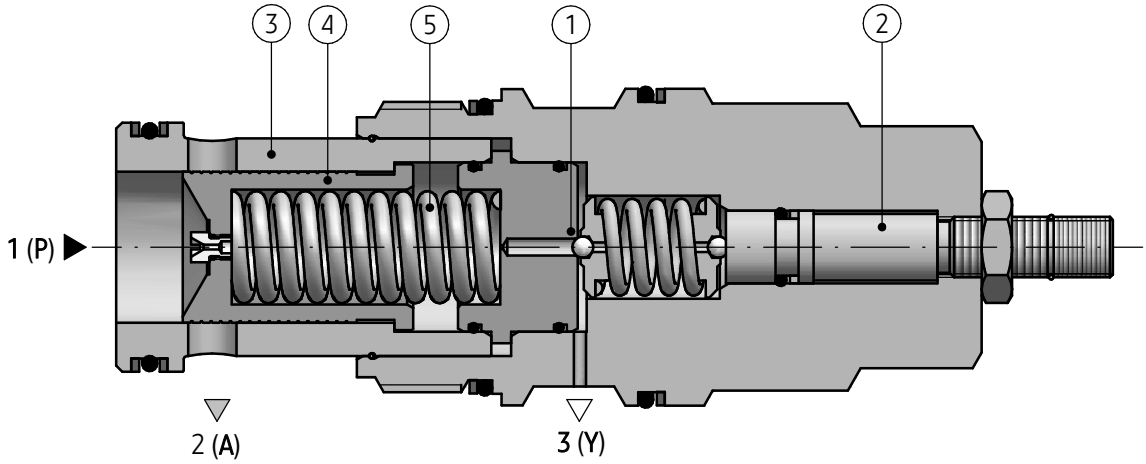
DATA SHEET - OPERATION MANUAL

APPLICATION

The valve type **UZKS25**... is intended for turning on (connecting) of a system or a part of a system after reaching a pressure set at the pressure valve. It can be used as a pressure relief valve in systems, where there is a pressure in a drain channel **A**.

DESCRIPTION OF OPERATION

UZKS25 - 12/C



The main elements of the sequence cartridge valve type **UZKS25**... are: initial valve (1), valve setting (2), main valve - bushing, spool (4), spring (5). When there is no pressure at port **P**, the spool (4) remains in starting position, where the flow to the port **A** is shut off. When the pressure rises in the port **P** above the value set by the valve setting (2), after overcoming the force of the spring (5), the spool (4) is moved and the flow to the part of the system connected to port **A** is open. The valve keeps the pressure in port **P** independently from pressure changes in the port **A** - up to the value set by using the valve setting (2). Port **Y** is connected with the tank.

TECHNICAL DATA

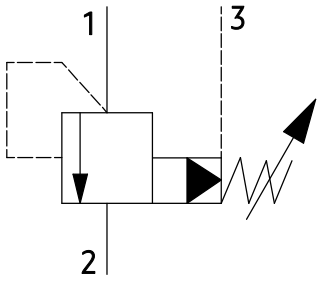
Hydraulic fluid	mineral oil		
Required fluid cleanliness class	**ISO 4406 class 20/18/15**		
Nominal fluid viscosity	37 mm ^{2}/s at temperature 55 ^{o}C		
Viscosity range	2,8 up to 380 mm ^{2}/s		
Fluid temperature range (in a tank)	recommended	40^{o}C up to 55^{o}C	
	max	-20^{o}C up to +70^{o}C	
Ambient temperature range	-20^{o}C up to +70^{o}C		
Max working pressure	**35 MPa**		
Max flow	**450 dm^3/min**		
Max set pressure	version UZKS25.../**C**...		version UZKS25.../**D**...
	32 MPa		**10 MPa**
Min set pressure	0,9 MPa		0,2 MPa
Weight	1,5 kg		

INSTALLATION AND OPERATION REQUIREMENTS

1. Only fully functional and operational valve can be used.
2. During the period of operation must be kept fluid viscosity acc. to requirements defined in this Data Sheet - Operation Manual
3. In order to ensure failure free and safe operation the following must be checked:
   - proper working of the valve
   - cleanliness of the hydraulic fluid
4. Due to heating of valve body to high temp., the valve shall be placed in such way to eliminate the risk of accidental contact with the valve body during operation or to apply suitable covers acc. to PN - EN ISO 13732 - 1 and PN - EN 4413
5. In order to provide tightness of the valve connection to the hydraulic system, one should keep the dimensions of the sealing rings, tightening torques and work parameters of the valve, specified in this Data Sheet - Operation Manual.
6. A person that operates the valve must be thoroughly familiar with this Data Sheet - Operation Manual.

DIAGRAMS

Graphic symbol for the **UZKS25**... valve

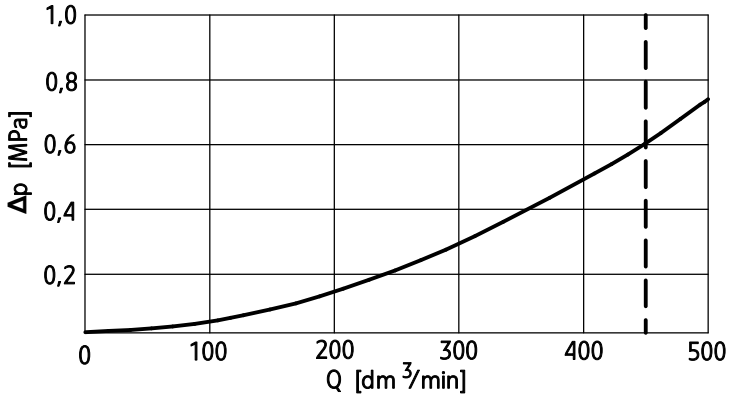


PERFORMANCE CURVES

measured at oil viscosity ν = 41 mm^2/s and temperature t = 50°C

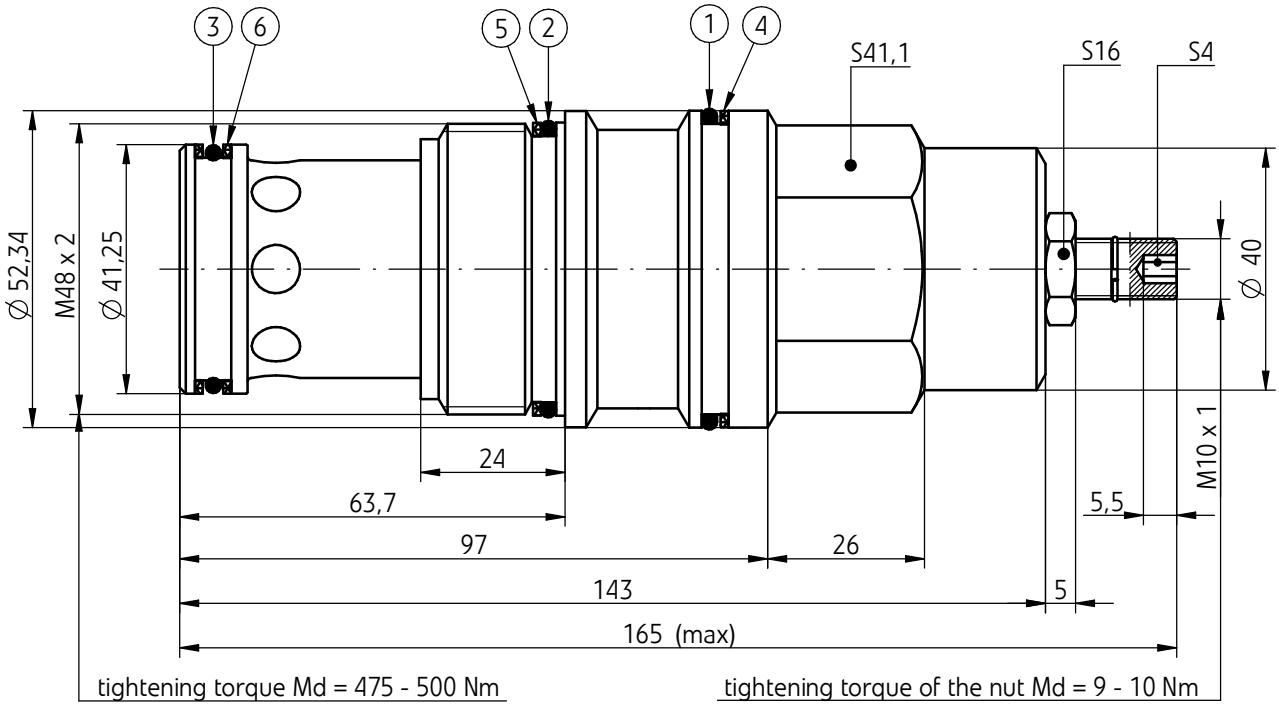
Flow resistance curve

performance curve Δp (Q) - pressure drop at port 1(P) in relation to flow rate for the flow direction 1(P) → 2 (A)



OVERALL AND CONNECTION DIMENSIONS

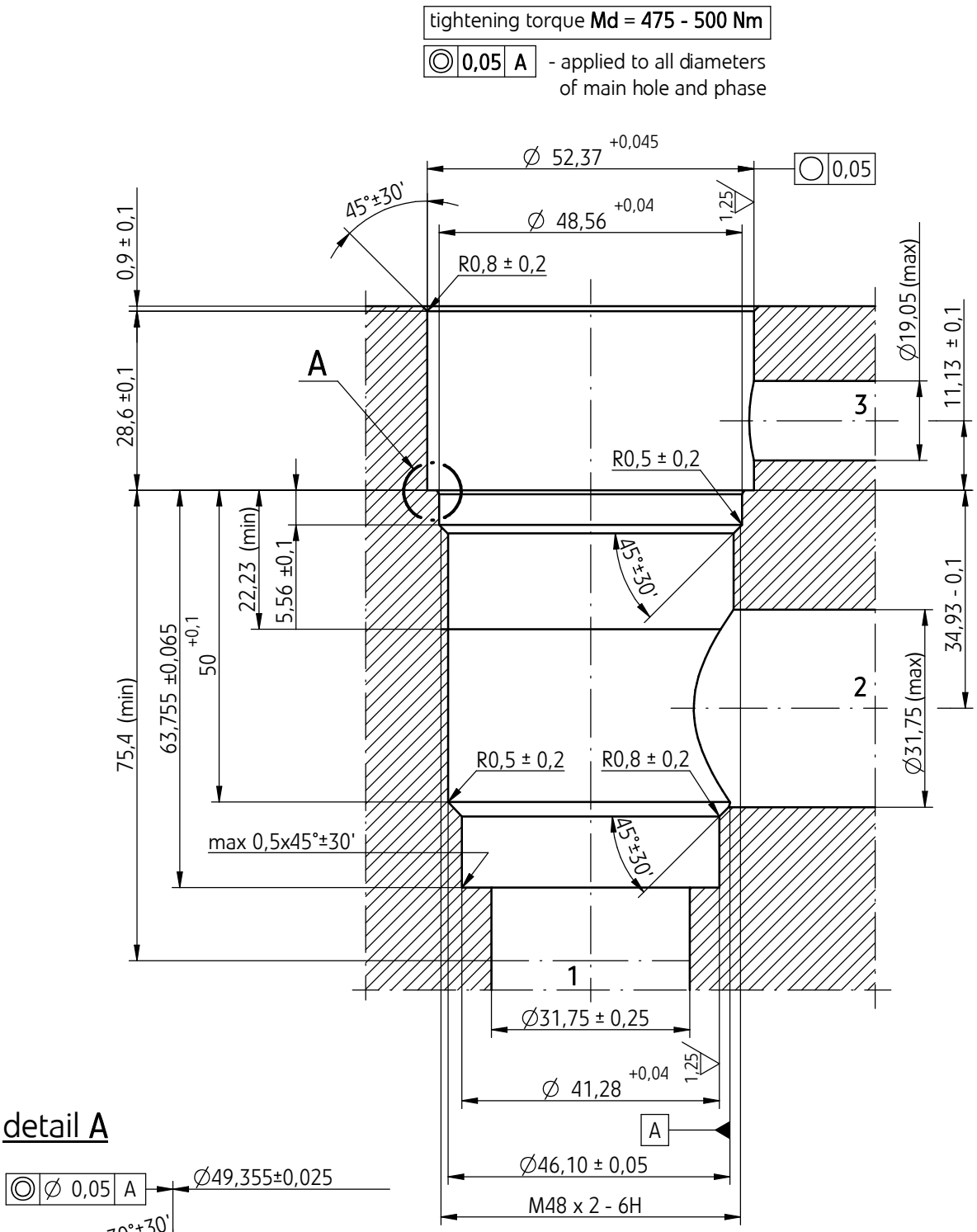
valve type UZKS25...



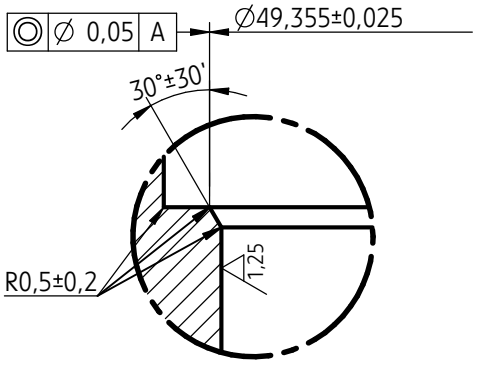
1 - Sealing ring **o-ring 48 x 2,5**	- pcs. 1/set
2 - Sealing ring **o-ring 44 x 2,5**	- pcs. 1/set
2 - Sealing ring **o-ring 36 x 2,5**	- pcs. 1/set
4 - Back-up ring **52,3 x 47,8 x 1,3**	- pcs. 1/set
5 - Back-up ring **48,4 x 43,9 x 1,3**	- pcs. 1/set
6 - Back-up ring **41,2 x 35,7 x 1,3**	- pcs. 2/set

OVERALL AND CONNECTION DIMENSIONS

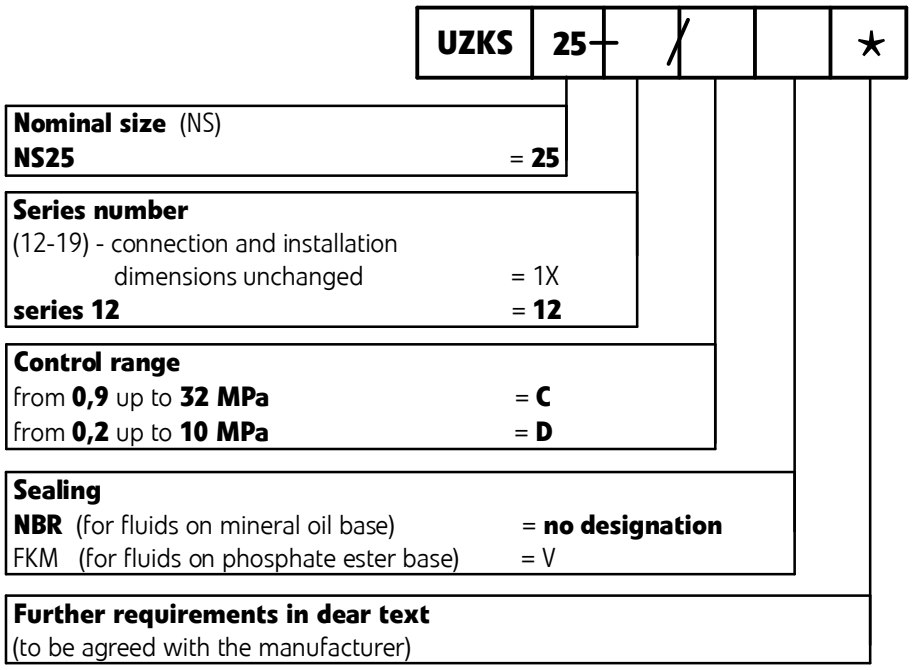
installation cavity



detail A



HOW TO ORDER



NOTES:
The valve should be ordered according to the above coding.
The symbols in bold are the preferred versions available in short delivery time.
Coding example: UZKS 25 - 12/C

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