

# Pressure-Relief Cartridge Valve, Size 10

$Q_{\max} = 140 \text{ l/min}$ ,  $p_{\max} = 350 \text{ bar}$   
 Poppet pilot stage, spool-type main stage  
 Series DVPA-1...



- Pilot oil drained internally to port B
- Interchangeable with DVP-1-10 ...
- Very stable in operation
- Improved pressure-setting resolution
- Very tolerant of over-tightening in cavity
- BUCHER cavity type DC

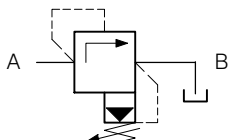
## 1. Description

Series DVPA-1-10... cartridges are 2-stage pressure relief valves with a positive seat pilot stage and spool-type main stage. When the pilot stage is active (main stage relieving), pilot oil is internally drained to port B. Any pressure in port B is additive to the spring pressure setting, therefore port B should preferably be connected to tank. Thoroughly oil or grease external seals before inserting the cartridge in a DC cavity. The cartridge can be tightened with a 27 A/F OE

spanner (note the recommended tightening torque). Form tools are available for sale or hire, should customers wish to machine cavities in their own control blocks. The BUCHER line- and manifold-mounting body type DC-12 can be used where the application requires a line mounting valve. The cartridge can also be supplied with an integral reverse flow check valve: Type DVPA-RV-1-10 ...

## 2. Symbols

DVPA-1-10 ...



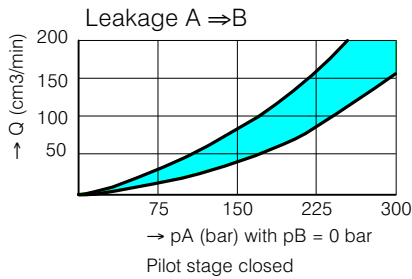
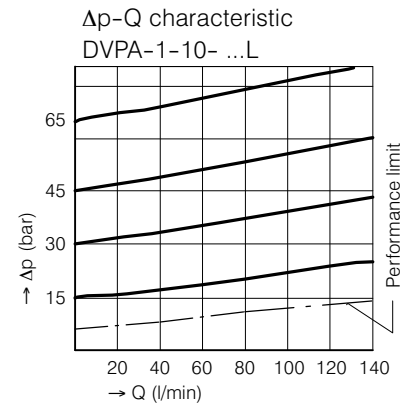
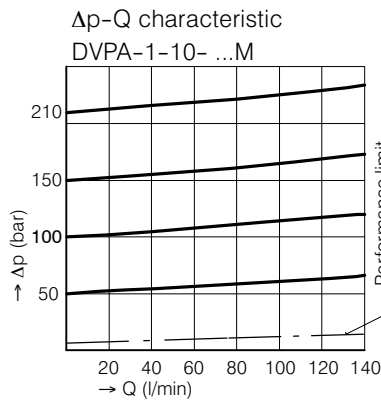
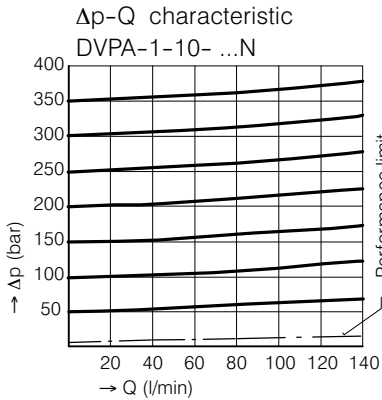
## 3. Characteristics

Type		pressure relief cartridge valve
Design		poppet pilot stage, spool main stage
Mounting method		screw-in cartridge (M24 x 1,5)
Size		10 mm nominal size, BUCHER cavity type DC
Mass	kg	0,23
Mounting attitude		unrestricted
Flow direction		A ⇒ B, see symbol
Operating pressure	bar	... 350 max. in A and B
Adjustment ranges, see performance curves	bar	pressure range N = 10 ... 350 pressure range M = 10 ... 210 pressure range L = 10 ... 65
Flow rate Q max.	l/min	1 ... 140. see performance characteristics
Fluids		Hydraulic oils HL and HLP to DIN 51 524 other fluids - contact BUCHER
Fluid temperature range	°C	-25 ... +80
Viscosity range	cSt	10 ... 650 mm <sup>2</sup> /s, recommended 15 ... 250 mm <sup>2</sup> /s
Minimum fluid cleanliness		20/18/15 to ISO 4406 : 1999

Reference: 400-P-280101-EN-01

## 4. Performance characteristics

Oil viscosity 33 cSt

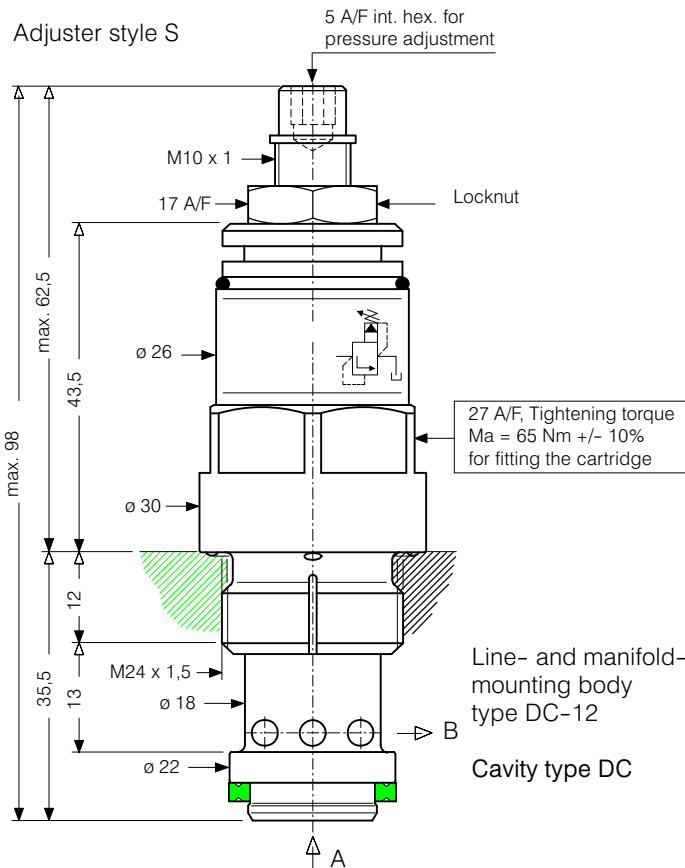


Rate of pressure change when turning the adjusting screw

DVPA-1-10-...N: 1 turn $\cong$ approx. 65 bar
DVPA-1-10-...M: 1 turn $\cong$ approx. 38 bar
DVPA-1-10-...L: 1 turn $\cong$ approx. 13 bar

## 5. Dimensions

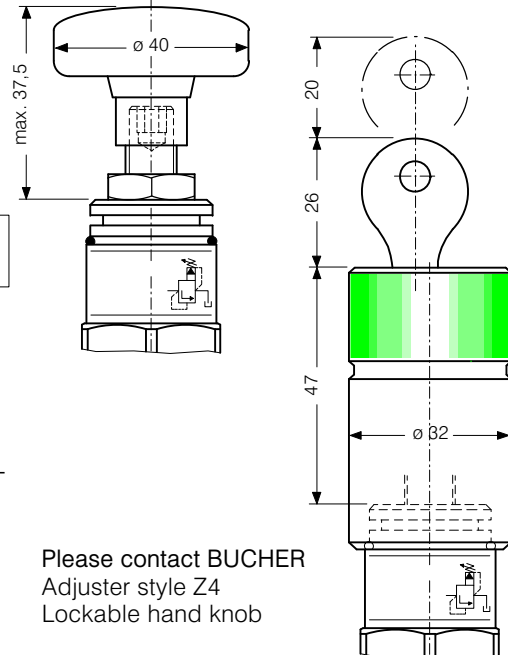
Adjuster style S



Adjuster styles / OPTIONAL

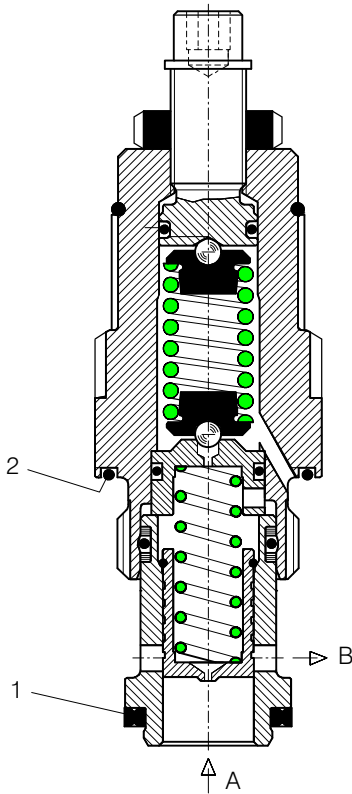
Cartridges can also be supplied with adjuster styles H and Z4 (see model code key)

Adjuster style H  
Hand knob



Please contact BUCHER  
Adjuster style Z4  
Lockable hand knob

## 6. Schematic section



Seal kit no. DS-216-N comprising:

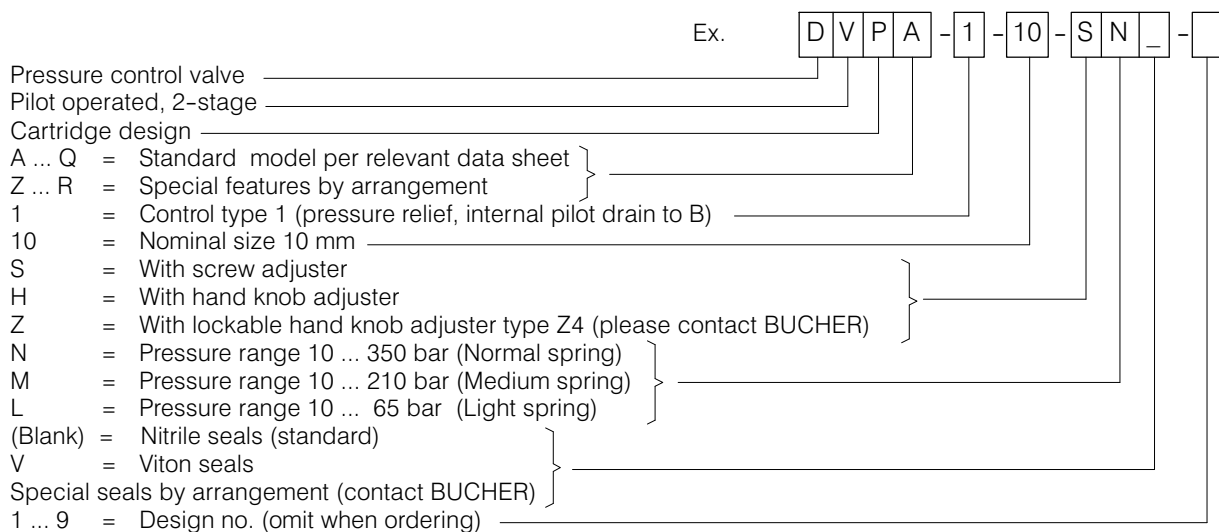
Itm.	Qty.	Description	Size
1	1	Sealing ring	Ø 22,1 / 16,5 x 2,5
2	1	O-ring no. 021	Ø 23,52 x 1,78 N90

## 7. Installation and servicing

All installation and servicing must be carried out with care, and by qualified personnel only. When changing seals, the

new seals must be thoroughly oiled or greased before they are fitted.

## 8. Model code key



## 9. Related data sheets

Old no.	New no.	
D-4.34	400-P-280131-EN	Pressure relief cartridge valve with integral bypass check valve type DVPA-RV-1-10 ...
G-24.20	400-P-740101-EN	BUCHER Line- and manifold-mounting body type DC-12 (G 1/2" )
i-32	400-P-040011-EN	The Form Tools hire programme
i-45.1	400-P-060111-EN	BUCHER cavity type DC

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Classification: 450300.305.320.355