DACINTERNATIONAL



Electro-mechanical Flow Switch

HFS 2100 for Oils / Viscous Fluids

Description:

The HYDAC flow switches of the HFS 2100 series are based on a variable area float principle and are positionindependent. The test medium deflects a spring-loaded float in the direction of flow, depending on the flow rate. A reed contact is fitted to the outside of the device and is therefore separate from the flow circuit. When the magnet inside the float reaches the preset position, the reed contact will switch.

To protect it from external influences, the switch is encapsulated in a casing designed to allow steplessly variable adjustment.

The instruments are designed to be capable of monitoring threshold values reliably, even when the viscosity fluctuates. The kinematic viscosity may vary between 30 and 600 cSt. The main areas of application are:

- Central lubrication systems
- Oil circuit lubrication systems
- Transformers
- Cooling systems and circuits
- Lubrication circuits
- Hydraulic systems
- Pumps
- Welding machines and laser systems
- Chemical industry
- Research & development

Medium:

Oils / viscous fluids

Special features:

- Accuracy ≤ ± 10 % FS
- Viscosity compensation from 30 .. 600 cSt
- Any mounting position
- High level of functional reliability
- High level of switching accuracy
- Stepless switch point setting by user
- High pressure resistance
- Threaded connection
- ATEX version also available for potentially explosive areas.

Technical data:

Input data				
Switching ranges [l/min]	Size 1	Size 2		
	0.5 1.6	0.5 1.5		
	0.8 3.0	1 4		
	2.0 7.0	2 8		
		3 10		
		5 15		
		8 24		
-		10 30		
		15 45		
		20 60		
		30 90		
		35 110		
Operating pressure		00 110		
Brass version	300 bar	250 bar		
Stainless steel version	350 bar	300 bar		
Pressure drop [bar]	0.02 0.2	0.02 0.4		
Mechanical connection	See dimensions			
Parts in contact with medium				
Brass version	Stainl. st. 1.4571; FPI	И ¹); Brass,		
	(nickel-pl.); Brass; Hard ferrite			
Stainless steel version	Stainl. st. 1.4571; FPM 1); Hard ferrite			
Output data				
Switching outputs ²⁾	1 or 2 reed contacts			
	Change-over or N/O type			
Accuracy ³⁾	≤ ± 10 % FS			
Repeatability	2 % FS max.			
Switching capacity				
Change-over contact 4)	max.	max.		
Male connection EN175301-803 (DIN 43650) Male connection M12x1	250 V / 1.5 A / 50 VA 125 V / 1.5 A / 50 VA	250 V / 1.5 A / 50 VA 250 V / 1.5 A / 50 VA		
N/O contact	max.	max.		
Male connection EN175301-803 (DIN 43650)	230 V / 3 A / 60 VA	250 V / 3 A / 100 VA		
Male connection M12x1	125 V / 3 A / 60 VA	250 V / 3 A / 100 VA		
Environmental conditions	00 . 70 00			
Operating temperature range	-20 +70 °C			
Fluid temperature range	00 1400 00 /	1 00400 %0\		
Male connection EN175301-803 (DIN 43650) Male connection M12x1	-20 +120 °C (optior -20 +85 °C	nai -20 +160 °C)		
Viscosity range	30 600 cSt			
((mark	Directive 2006 / 95 / EC Directive 2004 / 108 / EC			
Protection class to IEC 60529	IP 65			
Other data				
Housing material	Brass (nickel-pl.) or st			
Electrical connection	Male connection EN175301-803 (DIN 43650) Male connection M12x1			

Note: **FS** (Full Scale) = relative to the complete measuring range

- 1) Other seal materials available on request
- ²⁾ The contact opens / switches when the flow falls below the pre-set switching point.
- 3) 3% possible when calibrated to a certain viscosity
- 4) Minimum load 3 VA

Model code: HFS 21XX-XXX-XXXX-7-X-X-000 Measuring principle [→] 2 = Variable area float Measuring medium = Oils / viscous fluids Mechanical connection 4) 5) = 1/4 ' 1 = 3/8 " 2 = 1/2 " 3 = 3/4 " = 1 " Electrical connection = Male EN175301-803 (DIN 43650) 3 pole + PE, (connector supplied) = Male M12x1, 4-pole (connector not supplied) Switching contacts 6) 1S = 1 N/O contact2S = 2 N/O contacts 1W = 1 Change-over contact 2W = 2 Change-over contacts Switching ranges in I/min 5) -Oil 10 % -Size 1-00.5-01.6; 00.8-03.0; 02.0-07.0

Accuracy

 $7 = \le \pm 10.0 \% FS$

Housing material

Oil 10 % -Size 2-

= Brass, nickel-plated

0020-0060; 0030-0090; 0035-0110

= Stainless steel

Mechanical indicator

= Without indicator

= With indicator

Modification number -

000 = Standard

4) Mechanical connection options depend on housing type (see Dimensions)

00.5-01.5; 0001-0004; 0002-0008; 0003-0010; 0005-0015; 0008-0024; 0010-0030; 0015-0045;

- 5) Other models available on request.
- 6) When the model with 2 switching contacts is selected, the second contact is fitted on the side of the instrument, at 90° to the first contact.

Note:

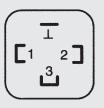
On instruments with a different modification number, please read the label or the technical amendment details supplied with the instrument.

Accessories:

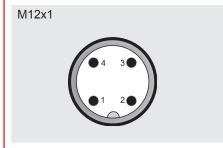
Appropriate accessories, such as electrical connectors, can be found in the Accessories brochure.

Pin connections:

EN175301-803 (DIN 43650)



Pin	HFS 21X5-XS	HFS 21X5-XW
1	Centre	Centre
2	N/O contact	N/C contact
3	n.c.	N/O contact
Т	Housing	Housing



Pin	HFS 21X6-XS	HFS 21X6-XW
1	Centre	Centre
2	n.c.	N/C contact
3	n.c.	n.c.
4	N/O contact	N/O contact

Notes on installation:

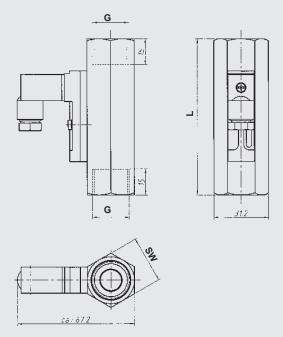
- The medium must not contain solid particles! We recommend using contamination strainers.
- External magnetic fields can affect the switching contact. Ensure sufficient distance from magnetic fields (e.g. from electric motors)!

Dimensions without indicator:

OIL -Size 1- without indicator

Type [l/min]		Installation dimensions [mm]			Weight (approx.)	
	DN	SW	G	L		
0.5 1.6	8 10 15	24 24 27	1/4" 3/8" 1/2" *)	98 108 90	400 450 350	
0.8 3.0	15	27	1/2"	90	350	
2.0 7.0						

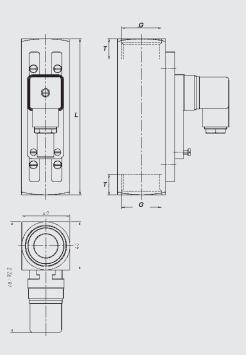
^{*)} Standard



OIL -Size 2- without indicator

Type [l/min]	Installation dimensions [mm]					Weight (approx.)
	DN	SW	G	L	Т	
0.5 1.5	8 15	34 34	1/4" 1/2"	152 152	10 14	1500 1425
1 4	20 25	34 40	3/4" 1" *)	152 130	15 17	1340 1160
2 8						
3 10	15 20	34 34	1/2" 3/4"	152 152	14 15	1425 1340
5 15	25	40	1" *)	130	17	1160
8 24						
10 30						
15 45	20 25	34 40	3/4" 1" *)	152 130	15 17	1340 1160
20 60		.0		100	''	
30 90	25	40	1"	130	17	1160
35 110	23	40	ı	130	17	1100

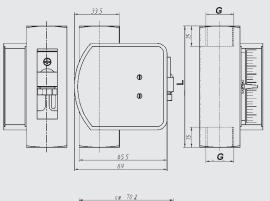
^{*)} Standard

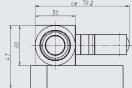


Dimensions with indicator:

OIL -Size 1- with indicator

0.12 0.120						
Type [I/min]		Installation dimensions [mm]			Weight (approx.)	
	DN	SW	G	L		
0.5 1.6						
0.8 3.0	15	30	1/2"	90	570	
2.0 7.0						

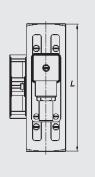


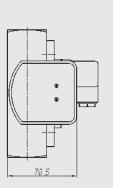


OIL -Size 2- with indicator

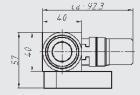
Type [l/min]	Installation dimensions [mm]				Weight (approx.)	
	DN	SW	G	L	Т	
0.5 1.5	8 15	34 34	1/4" 1/2"	152 152	10 14	1590 1515
1 4	20 25	34 40	3/4" 1" *)	152 130	15 17	1430 1250
2 8						
3 10	15 20	34 34	1/2" 3/4"	152 152	14 15	1515 1430
5 15	25	40	1" *)	130	17	1250
8 24						
10 30			0.14"	450	4.5	4.400
15 45	20 25	34	3/4" 1" *)	152 130	15 17	1430 1250
20 60					. ,	
30 90	25	40	1"	130	17	1250
35 110	23	40	1	130	' /	1230

^{*)} Standard









Note:

The information in this brochure relates to the operating conditions and applications described.

For applications and operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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