## Controller

ELSK103-13 and ELSK103-18


- solid state electronics
- infinitely metering
- ergonomic design
- robust enclosure


## 1 Description

### 1.1 Generals

The ELSK103-13*** and ELSK103-18*** units are used to control one or other of two proportional solenoids. It consists of the ESSK 103-91*** card, fitted in a Macrolon housing. The housing is provided with a front plate with a three-position switch, a green LED and control signal potentiometer with indicator knob. With the ON/OFF switch in the neutral
position, there is no power supply to the amplifier. In the two working positions, the respective power output is active. The output current varies linearly with the angle of rotation of the control signal potentiometer. The green LED lights when the switch is in either of the two working positions.

### 1.2 Application examples

- Floor-conveyor drive
- Belt drive


## 2 Technical data

| General characteristics | Description, value, unit |
| :--- | :--- |
| Power supply | $12 \mathrm{~V} \ldots 30 \mathrm{~V}$ DC, smoothed Ripple $<10 \%$ |
| Rotation angle of pot. knob | $270^{\circ}$ |
| Maximum permissible output current $\left(\mathrm{I}_{\text {zul }}\right)$ | $2,5 \mathrm{~A}$ |
| Adjustable maximum current $\left(\mathrm{Imax}^{\circ}\right)$ | $0,5 \mathrm{~A} \ldots 2,5 \mathrm{~A}$ |
| Operating temperature | $-20^{\circ} \mathrm{C} \ldots+50^{\circ} \mathrm{C}$ |
| Dimensions | approx. $120 \mathrm{~mm} \times 160 \mathrm{~mm} \times 55 \mathrm{~mm}$ (Macrolon housing) |
| Weight | ca. 400 g |
| Enclosure protection | $\mathrm{IP41}$ |
| Dither frequency | factory set at 40 Hz (spare wave) |

## BUCHER <br> hydraulics

| General characteristics | Description, value, unit |
| :--- | :--- |
| Adjustable minimum current $\left(I_{\min }\right)$ | $(0 \ldots 0,68) \times I_{\max }$ |
| Power supply connection | PG 9 cable gland with 2 m cable $\left(2 \times 1 \mathrm{~mm}^{2}\right)$ |
| Coil connections | 6-pole skt. insert Sta 6 F Löt (solder) with bulkhead housing <br> H-A3 Ag |
| Notable features | $-\quad$the power supply input is reverse polarity-protected <br> the amplifier switches off automatically for the duration of <br> excessive coil current (coil short circuit) <br> Cable length and sectionfor $1 \mathrm{~mm}^{2}$ section wire, max. cable length is 10 metres |

## 3 Commissioning

1. Connect the controller in accordance with the connection diagram. Throw the switch into one of its working positions.
2. Set the control signal potentiometer to maximum. Using trim potentiometer P2, and while increasing the output, set the required maximum current (the coil current must not exceed 2.5 A).
3. Set the control signal potentiometer to minimum. Using trim potentiometer P1, and while decreasing the output, set the required minimum current.
4. Check the minimum and maximum speeds and fine tune as necessary.
The potentiometers that are sealed with coloured spots are pre-set in the factory.

## 4 Connection diagram

Location of potentionmeters
P1 and P2 on the card



## 5 Accessories

To connect the solenoids, type GDM309 connector plugs are available. If control malfunctions occur as a result of long solenoid leads, then type GDM209D connector plugs should be used inserad. For a description of these accessories, see data sheet P70010, 'Electronic Accessories'.

| Description | Part No. |
| :--- | :---: |
| Coil connector plug GDM309 | 100.064970 |
| Coil connector plug GDM209D | 100.014130 |
| Fuse, 5 A | 100.606938 |
| Fuse holder (line mounting) | 100.607349 |
| Plug insert Sta 6 F Löt | 100.209336 |
| Line housing H-A 3 Tgv for plug insert | 100.209472 |

## 6 Service parts

| Description | Part No. |
| :--- | :---: |
| Macrolon housing no. 3 $120 \times 160 \times 55$ <br> mm | 100.218767 |
| Front plate | 100.214784 |
| Cable gland PG 9 | 100.601550 |
| Retaining nut PG 9 | 100.601554 |
| Socket insert H-A3 Sta 6 S Löt | 100.209471 |
| Bulkhead housing H-A 3 Ag for connector <br> application | 100.607297 |
| Potentiometer 1 k $\Omega$ | 100.214662 |
| Potentiometer indicator knob | 100.604397 |
| Switch; two-pole ON OFF MOM | 100.607681 |
| ON-MON switch (for ELSK103-13***) | 100.609738 |
| ON-ON switch (for ELSK103-18***) | 100.607703 |
| Rubberswitch cover | 100.607319 |
| Quenching diode BZW 06-28B | 100.607278 |
| LED, green, 5 mm | 100.606555 |
| In-line resistor 1k 2,1 W | 100.607205 |
| ESSK 103-91*** | 100.014781 |
| Cable $2 \times 1$ mm², 2 m | 100.604380 |

## 7 Ordering code

Controller


Supply voltage: direct voltage from 12 V to 30 V

